

EMC / EMI DESIGN SEMINAR

Helping Designers Understand and Avoid EMI Problems in Hardware Design.

Electromagnetic Environment
EMC Regulations
Design With EMI in Mind versus Patching Bad Designs
Sources of EMI Noise
EMI Propagation Paths
Radiation From Printed Circuits, Proper Design & Layout
Ways to Minimize EMI, Signal Conditioning & Filtering

Coupling and Decoupling on Wires, PC Traces & Cables
Why Shielded Cables Sometimes Do Not Shield
Common Impedance Coupling
Coupling: Common Mode, Ground Loops, Differential Mode
Decoupling Using Twisted Wire Pairs & Shields
EMC Filters and Designing Simple Filters

Understanding Shielding and Materials
Reduction of EMI From and To Enclosures
Primer on EMC/EMI Testing
Outdoor Test Site vs Shielded Rooms
Lab Bench Testing
Equipments, Receivers and Spectrum Analyzers
Antennas & Probes (How to Build One)
Sources For EMC/EMI Training & Publications

Proposed schedule: 0840-1010, (break), 1030-1200, (lunch), 1300-1400.
(Optional: Add 1 hour of discussion, if you wish.)

This is a one day ^(or two day) marketing version. It will be brief, covering about 1/3 of the material of a regular HP EMI engineering seminar.

HP Hong Kong/ Singapore
EMI-1day / Dec 1987
Tentative

EMISSION CONTROL IN ELECTRONIC EQUIPMENT

DESIGNING FOR EMC

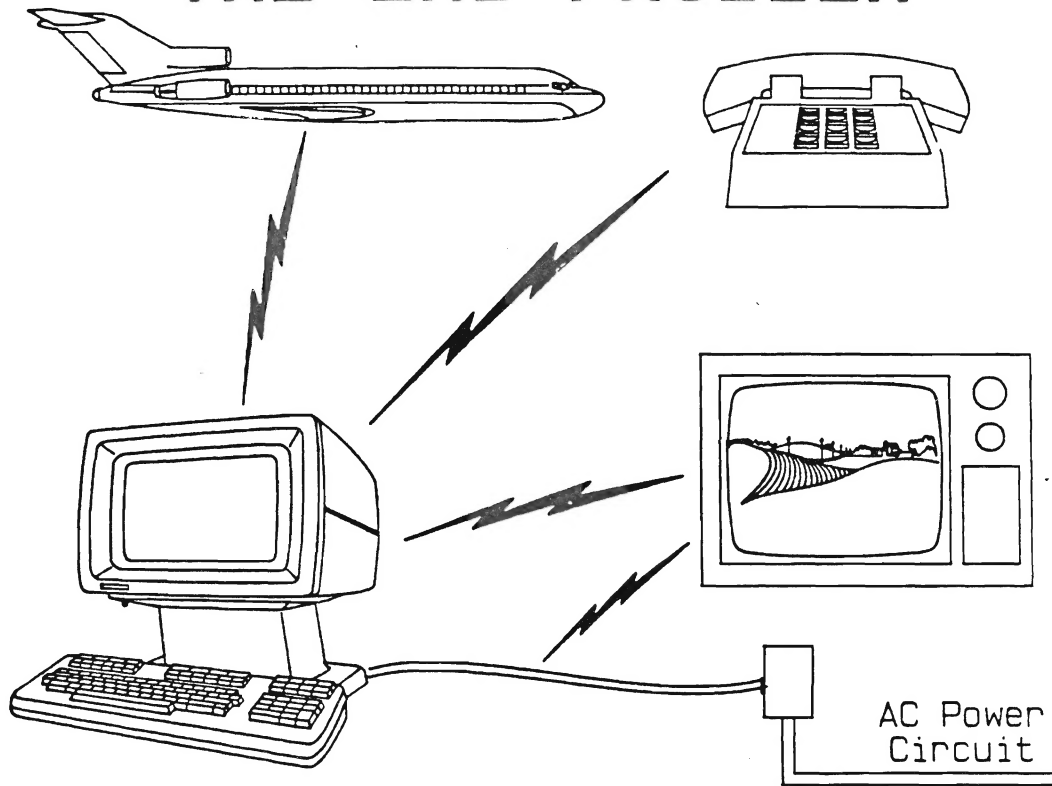
INTERNAL PROBLEMS

SUSCEPTIBILITY FROM OUTSIDE SOURCES

EMISSION TO THE ENVIRONMENT

1. CONTROL EMISSIONS FROM EQUIPMENT
2. CONTROL EMISSIONS FROM INTERCONNECTING CABLES

THE EMI PROBLEM



SOURCES OF EMI

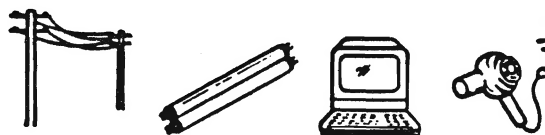
Natural



Man-Made Intentional



Unintentional



TERMS AND DEFINITIONS

EMC (ELECTROMAGNETIC COMPATIBILITY)

**THE ABILITY OF A DEVICE/SYSTEM TO
OPERATE NORMALLY, YET CAUSE NO
DEVIATIONS IN THE NORMAL OPERATION
OF OTHER DEVICES/SYSTEMS IN ITS
INTENDED ELECTROMAGNETIC SURROUNDINGS**

TERMS AND DEFINITIONS

EMI (ELECTROMAGNETIC INTERFERENCE)

**THE DISRUPTION OF NORMAL OPERATION
OF A DEVICE/SYSTEM (VICTIM) CAUSED
BY THE PRESENCE OF UNDESIRABLE OR
UNINTENDED ELECTROMAGNETIC ENERGIES
EMANATING FROM ANOTHER DEVICE/SYSTEM
(SOURCE)**

**RFI
(RADIO FREQUENCY INTERFERENCE)
THE FORMERLY-USED TERM FOR EMI**

TERMS AND DEFINITIONS

AMBIENT = SURROUNDINGS AROUND EQUIPMENT
 E FIELD = ELECTRIC FIELD, VOLTS/METER, MICRO V/m
 H FIELD = MAGNETIC FIELD, TESLA (10^4 GAUSS), MICRO A/m
 FAR FIELD = $>30\lambda$ (30 WAVELENGTHS)
 NEAR FIELD = $<30\lambda$

TERMS AND DEFINITIONS

FREQUENCY BANDS

<p>SUB AUDIO</p> <p>AUDIO</p> <p>ELF = EXTREMELY LOW FREQUENCY</p> <p>VF = VOICE FREQUENCY</p> <p>VLF = VERY-LOW FREQUENCY</p> <p>LF = LOW FREQUENCY</p> <p>MF = MEDIUM FREQUENCY</p> <p>HF = HIGH FREQUENCY</p> <p>VHF = VERY-HIGH FREQUENCY</p> <p>UHF = ULTRA-HIGH FREQUENCY</p> <p>SHF = SUPER-HIGH FREQUENCY</p> <p>EHF = EXTREMELY HIGH FREQUENCY</p> <p>MW = MICROWAVES</p> <p>MMW = MILLIMETER WAVES</p>	<p>= LESS THAN 10 HERTZ</p> <p>= 10 TO 20,000 Hz</p> <p>= 30 TO 300 Hz</p> <p>= 300 TO 3000 Hz</p> <p>= 3 TO 30 KILOHERTZ</p> <p>= 30 TO 300 KHz</p> <p>= 300 TO 3000 KHz</p> <p>= 3 TO 30 MEGAHERTZ</p> <p>= 30 TO 300 MHz</p> <p>= 300 TO 3000 MHz</p> <p>= 3 TO 30 GIGAHERTZ</p> <p>= 30 TO 300 GHz</p> <p>= 1 GHz TO 30 GHz</p> <p>= 30 TO 300 GHz</p>
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TERMS AND DEFINITIONS

dB = DECIBEL

10 dB = POWER RATIO OF 10 = VOLTAGE RATIO OF 3.16

20 dB = POWER RATIO OF 100 = VOLTAGE RATIO OF 10.0

dBW = dB REFERENCED TO ONE WATT

dBm = dB REFERENCED TO ONE MILLIWATT

dB μ V/m = dB REFERENCED TO ONE MICROVOLT PER METER

dB μ A/m = dB REFERENCED TO ONE MICROAMP PER METER

TYPICAL EMC/EMI REGULATIONS

DIVIDED INTO:

**EMISSION
(OUTPUT)**

ABILITY OF SUBJECT
UNIT TO PREVENT
OUTPUT OF UNINTENDED
ELECTROMAGNETIC
ENERGIES

**SUSCEPTIBILITY
(INPUT)**

ABILITY OF SUBJECT
UNIT TO OPERATE
PROPERLY IN THE
PRESENCE OF SPECIFIED
LEVELS OF BACKGROUND
ELECTROMAGNETIC
ENERGIES

dB..... dBμV..... dBμA..... dBW..... dBm

$$\#dB = 10 \log_{10} (P_i / P_o) \quad \#dB = 20 \log_{10} (V_i / V_o) \quad \text{OR } (I_i / I_o)$$

dB	POWER RATIO	VOLTAGE OR CURRENT RATIO	dB	POWER RATIO	VOLTAGE OR CURRENT RATIO
0	1.0	1.0	10	10	3.16
1	1.26	1.12	20	100	10.0
2	1.59	1.26	30	1000	31.6
3	2.0	1.41	40	10000	100
4	2.51	1.58	50	10 ⁵	316
5	3.16	1.79	60	10 ⁶	1000
6	4.0	2.0	70	10 ⁷	3162
7	5.01	2.24	80	10 ⁸	10000
8	6.3	2.51	90	10 ⁹	31623
9	7.94	2.82	100	10 ¹⁰	100000

dB..... dBμV..... dBμA..... dBW..... dBm

$$\#dB = 10 \log_{10} (P_i / P_o) \quad \#dB = 20 \log_{10} (V_i / V_o) \quad \text{OR } (I_i / I_o)$$

dB	POWER RATIO	VOLTAGE OR CURRENT RATIO	dB	POWER RATIO	VOLTAGE OR CURRENT RATIO
0	1.0	1.0	-10	.1	.316
-1	.79	.89	-20	.01	.10
-2	.63	.80	-30	.001	.0316
-3	.50	.71	-40	.0001	.01
-4	.40	.63	-50	10 ⁻⁵	.00316
-5	.316	.56	-60	10 ⁻⁶	.001
-6	.25	.50	-70	10 ⁻⁷	.000316
-7	.20	.45	-80	10 ⁻⁸	.0001
-8	.16	.40	-90	10 ⁻⁹	.0000316
-9	.13	.35	-100	10 ⁻¹⁰	.00001

TYPICAL EMC/EMI REGULATIONS

EMISSIONS

CONDUCTED

POWER LEADS
CONTROL LEADS
-IEEE 488
-RS232B
SIGNAL LEADS
-ANALOG INPUT/
OUTPUT
ANTENNA TERMINALS

[CARRIED BY WIRES
CONNECTED TO THE
SUBJECT UNIT]

RADIATED

MAGNETIC FIELD
ELECTRIC FIELD

[ELECTROMAGNETIC
FIELDS RADIATED
DIRECTLY FROM THE
SUBJECT UNIT]

WHO MAKES THE RULES?

COMMERCIAL

- FCC USA
- FTZ/VDE Germany
- DOC Canada
- etc.

MILITARY

- MIL-STD 461,462

REGULATIONS/STANDARDS

FCC - PART 15, SUBPART J: COMPUTING DEVICES
(TIMING PULSES >10KHz)

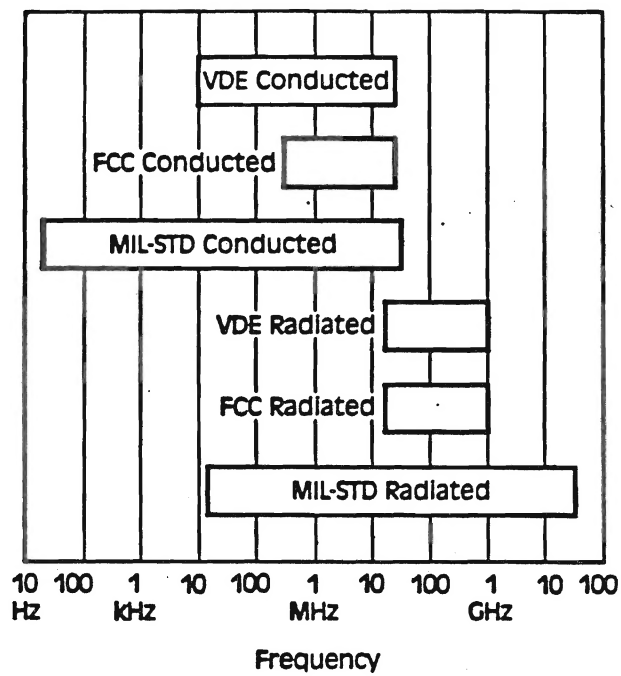
FTZ - 526, 527: PERMIT FOR MEASUREMENT RECEIVERS
- 1046/1984: GENERAL LICENSE FOR RF EQUIPMENT

VDE - 0871: EMI LIMITS FOR HIGH FREQUENCY
- 0875: EMI LIMITS FOR LOW FREQUENCY

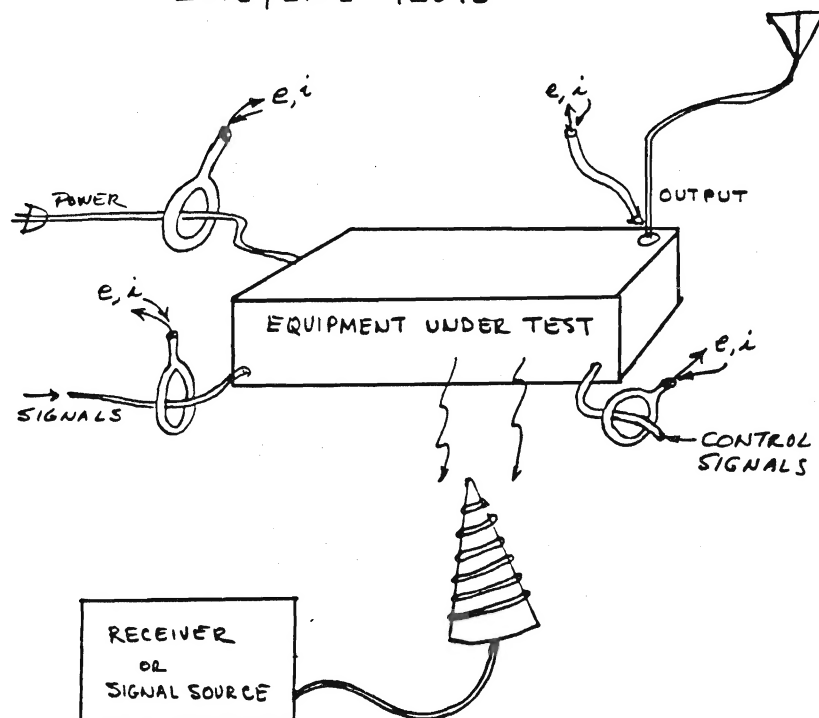
CISPR - 11: STANDARDS FOR EMI LIMITS

CISPR - 22: EMI LIMITS/MEASUREMENTS FOR INFORMATION
TECHNOLOGY EQUIPMENT

THERE ARE MANY EMC REGULATIONS COVERING A WIDE RANGE OF FREQUENCIES

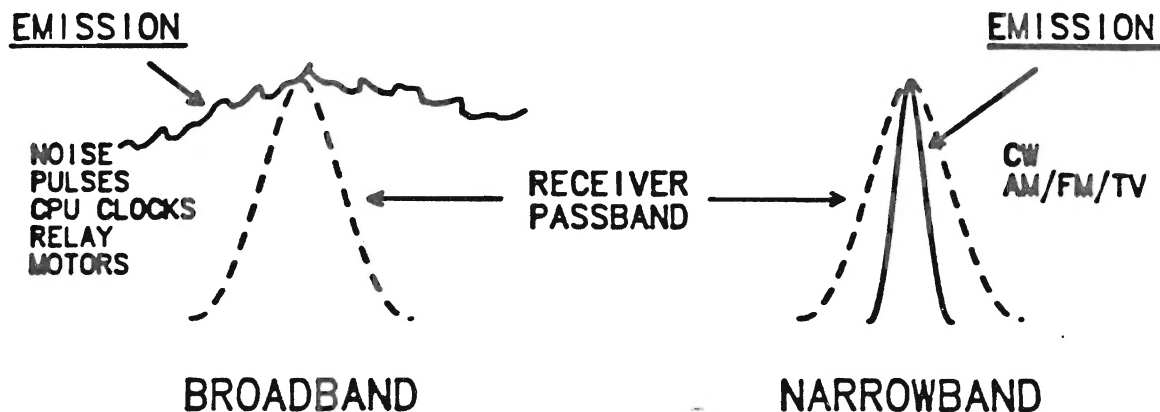


EMC/EMI TESTS



TYPICAL EMC/EMI REGULATIONS

EMISSIONS ARE CLASSIFIED AS
BROADBAND OR NARROWBAND



TYPICAL EMC/EMI REGULATIONS

SUSCEPTIBILITY

CONDUCTED

POWER LEADS

- ABSORPTION OF EM ENERGIES
- SWITCHING OR OTHER TRANSIENTS (SPIKES)

CONTROL & SIGNAL LEADS

- ABSORPTION OF EM ENERGIES

ANTENNA TERMINALS

- INPUT OF UNDESIRED SIGNALS ALONG WITH DESIRED SIGNAL

UNDESIRED EM
ENERGIES ENTERING
SUBJECT UNIT VIA
WIRES

RADIATED

MAGNETIC FIELDS

- MOTORS, TRANSFORMERS

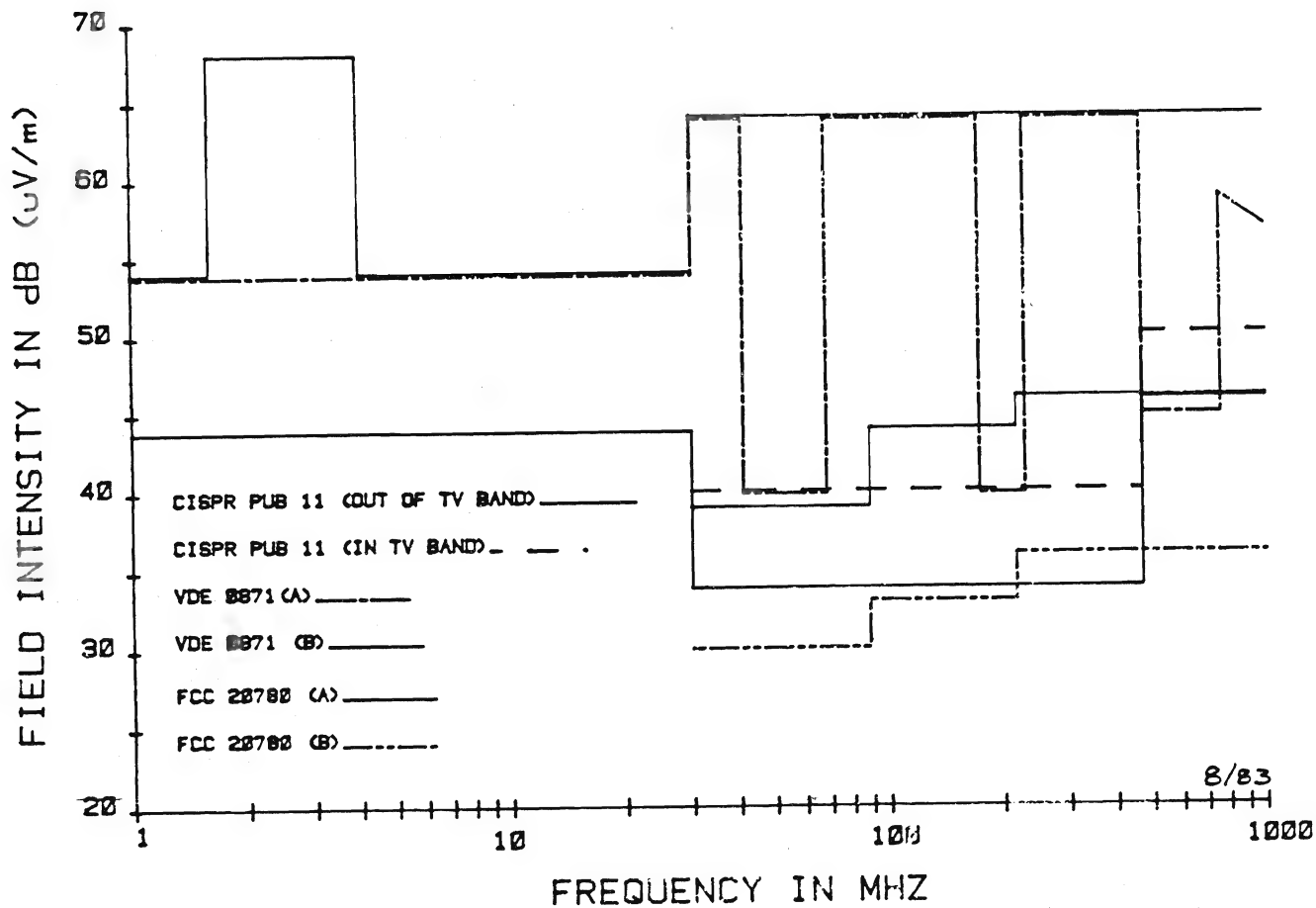
ELECTRIC FIELDS

- LOCAL BROADCAST STATION

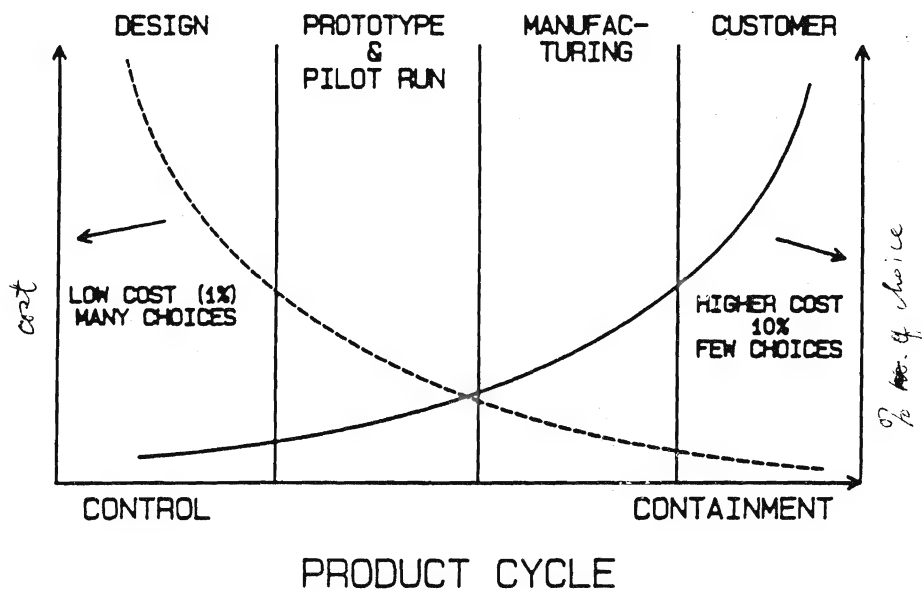
UNDESIRED EM
ENERGIES ENTERING
SUBJECT UNIT
DIRECTLY

RADIATED EMISSION LIMITS

(NORMALIZED TO 10m ANTENNA DISTANCE BY $1/d$)



DESIGNING FOR EMC



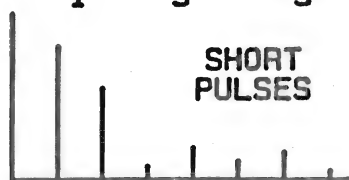
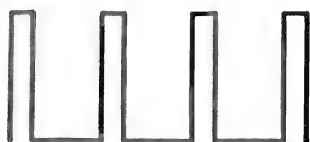
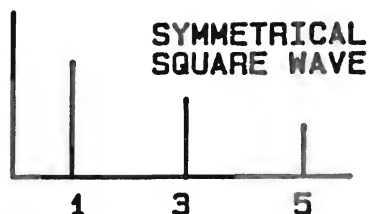
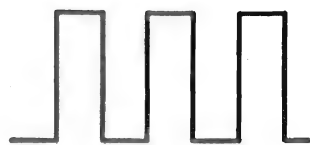
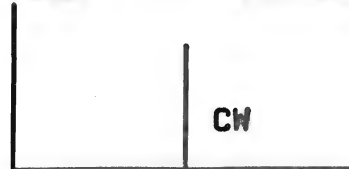
SOURCES OF NOISE:

OSCILLATORS, CLOCKS, DIVIDERS, MODULATORS,
RELAY CONTACTS, TRIGGERS, ETC.

TIME FUNCTION

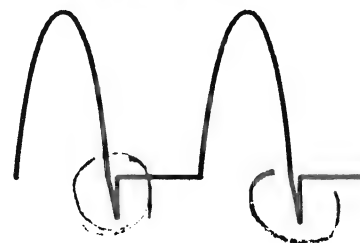


FREQUENCY SPECTRUM

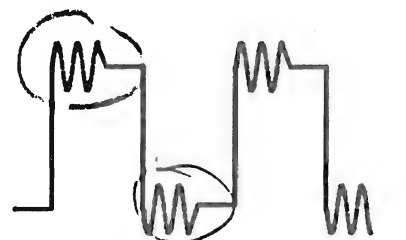


TIME AND FREQUENCY DOMAINS

TIME FUNCTION



FREQUENCY SPECTRUM

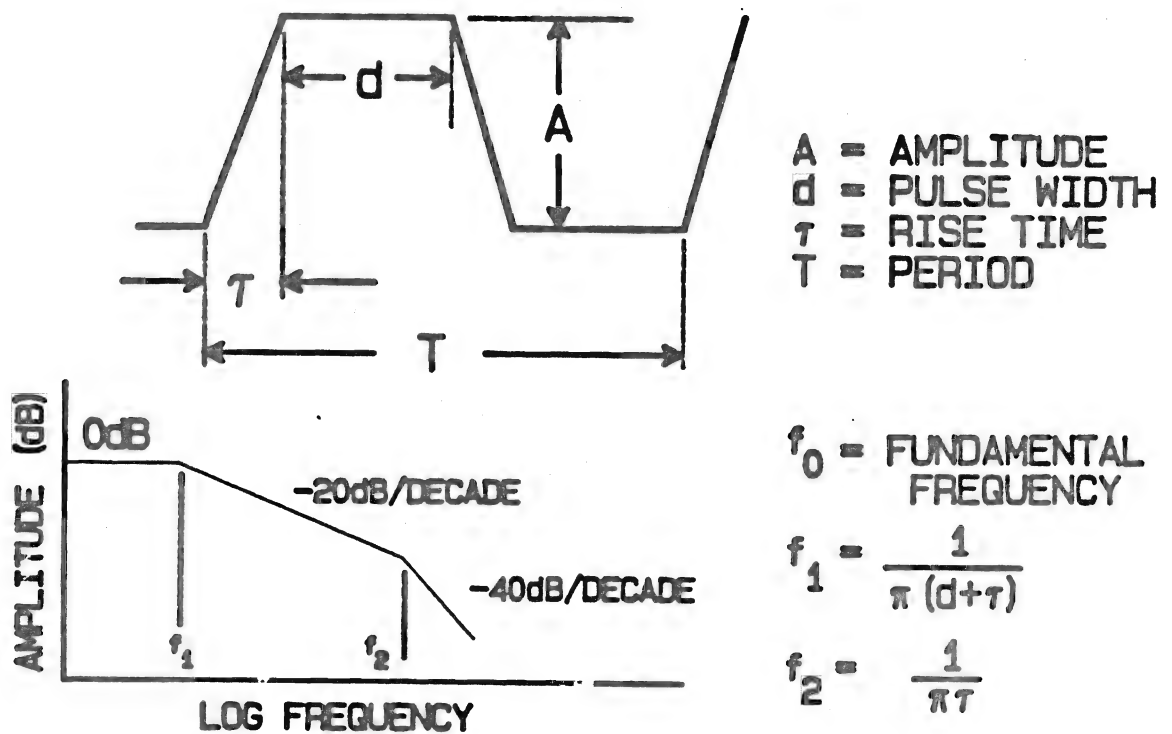


OTHER NOISE WAVEFORMS

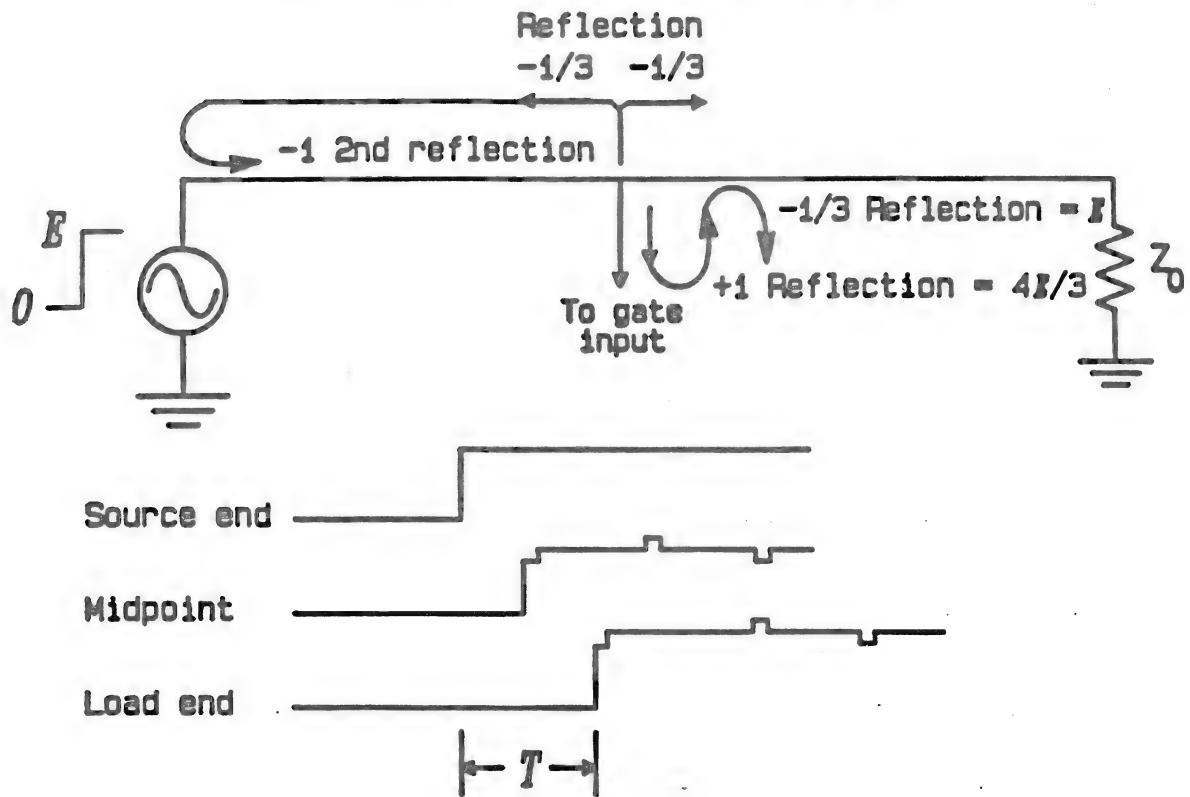
NOISE BANDWIDTH OF COMMON IC's

	RISE TIME ν/η S	INPUT CAPACITANCE μ f	Δf $1/\pi\tau$ mHz
CMOS	0.05	5	3
LP-TTL	0.2	5	21
TTL	0.3	5	32
LS-TTL	0.35	6	40
S TTL	1.0	4	120
ECL-10K	0.4	3	160

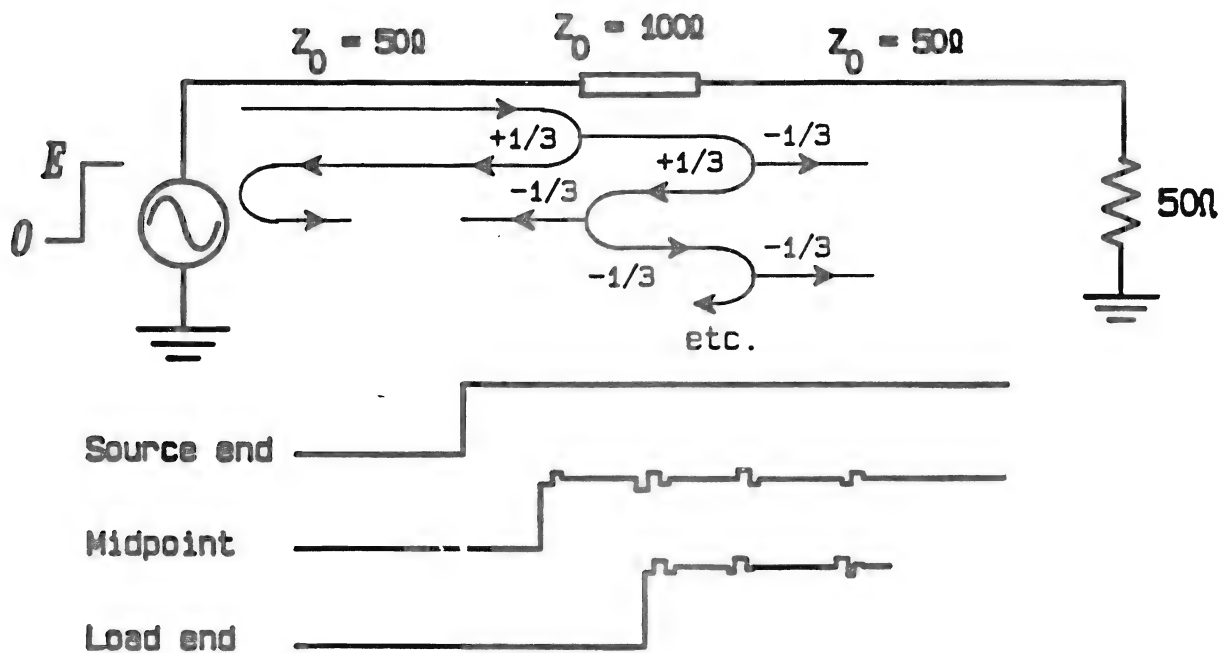
TIME TO FREQUENCY DOMAIN



Reflection From a Stub



Reflection From a Bad Connector



PROPAGATION PATHS FOR NOISE

PC TRACES
TRANSMISSION LINES

WIRES
CABLES

GROUND PLANES
PANELS

GROUND STRAPS
COVERS

HOLES

SLOTS

SEAMS

MODES OF COUPLING

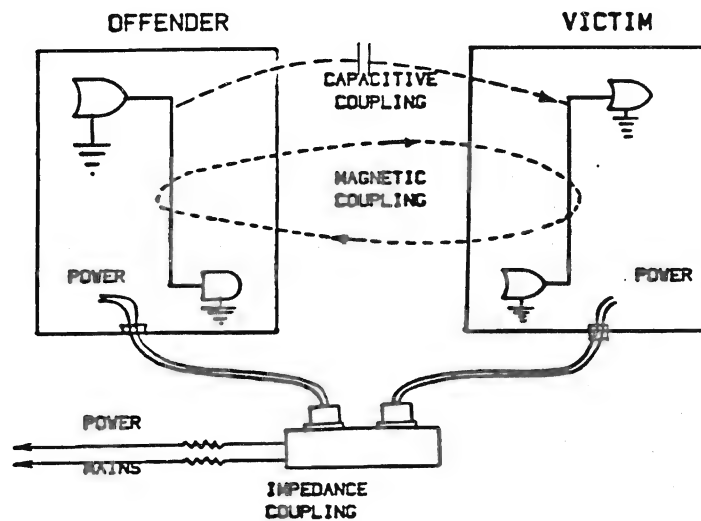
CAPACITIVE COUPLING (near field)

MAGNETIC COUPLING (near field)

RADIATION (far field)

IMPEDANCE COUPLING

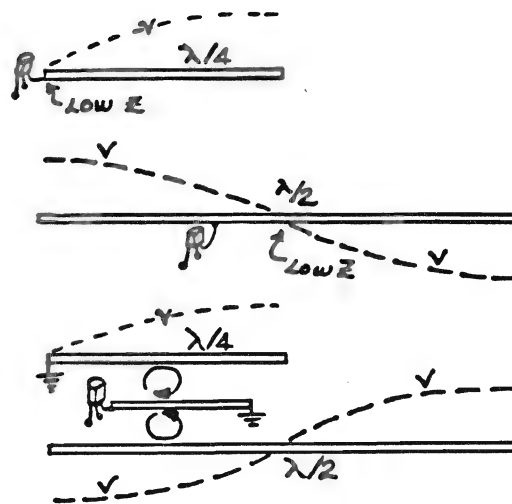
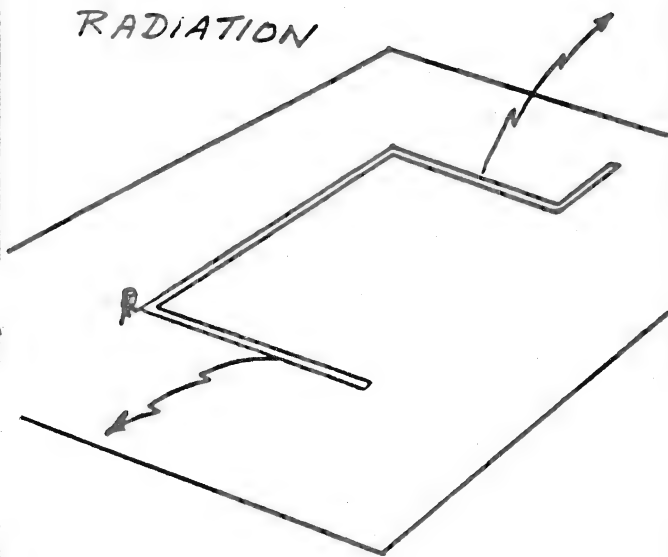
CONDUCTION



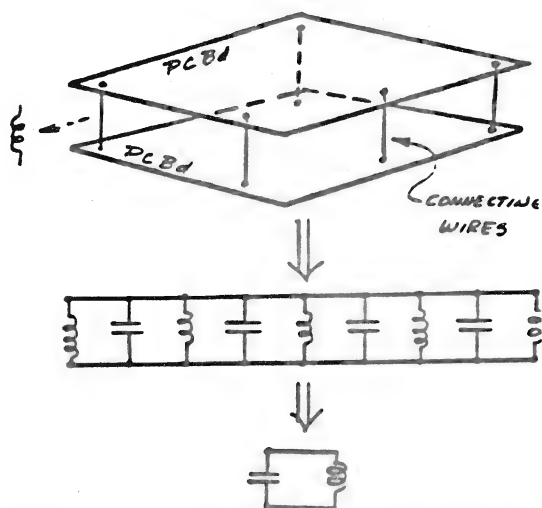
NOISE COUPLING

PRINTED CIRCUIT BOARDS RADIATION

RADIATION

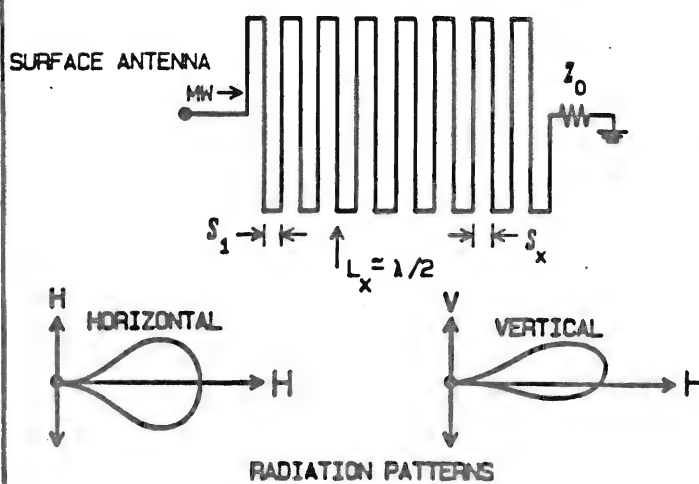


COUPLING INTO RESONATORS

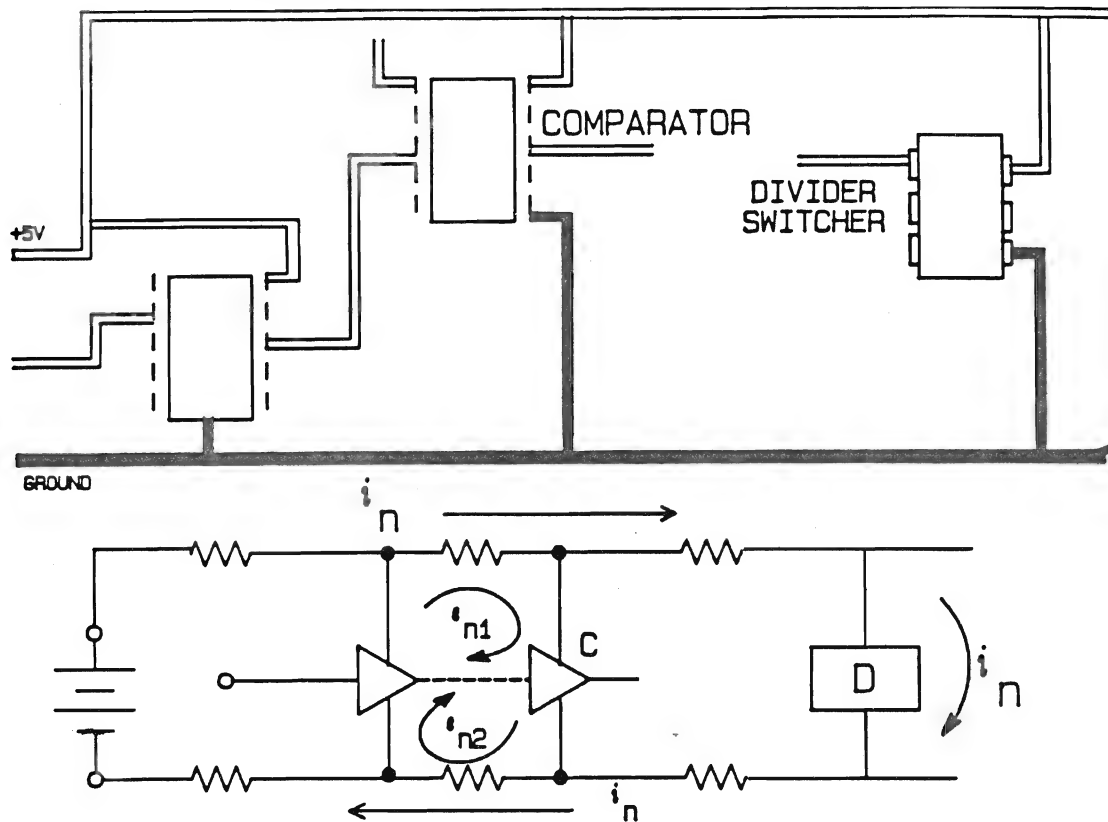


AN UNEXPECTED RESONATOR

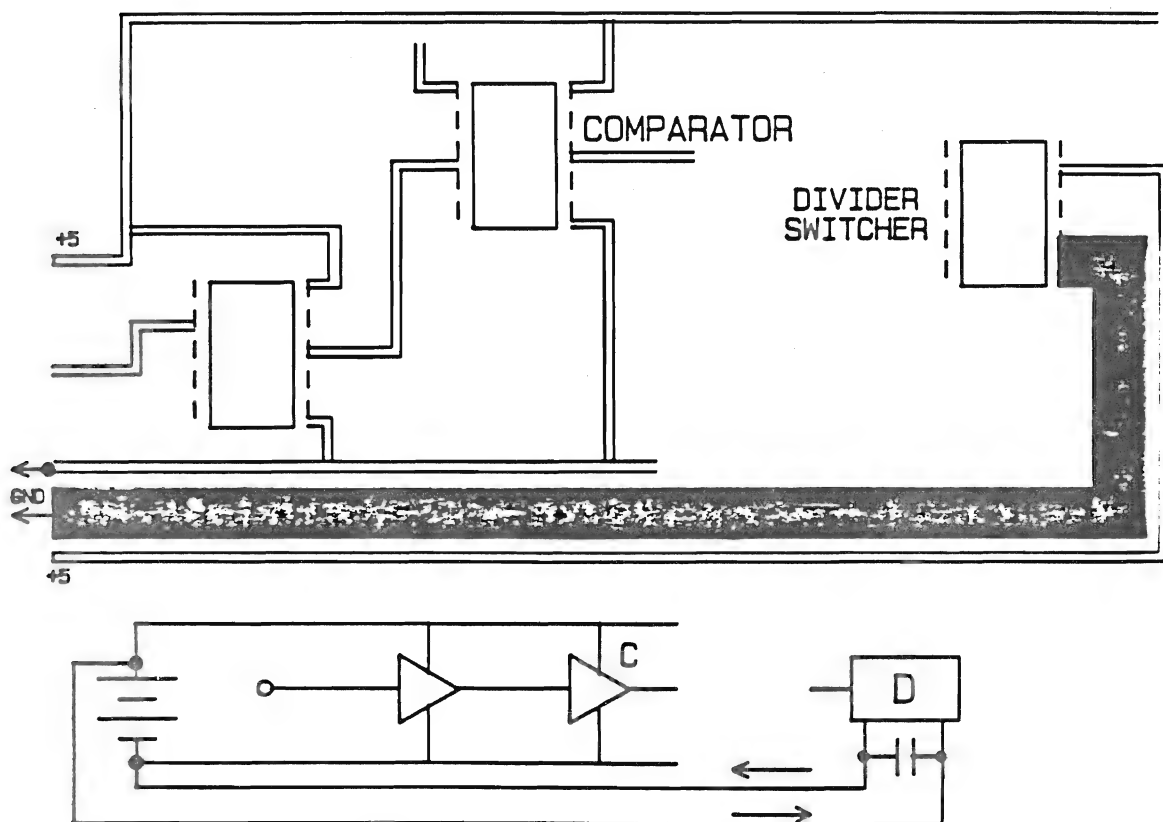
PC BOARD ANTENNA



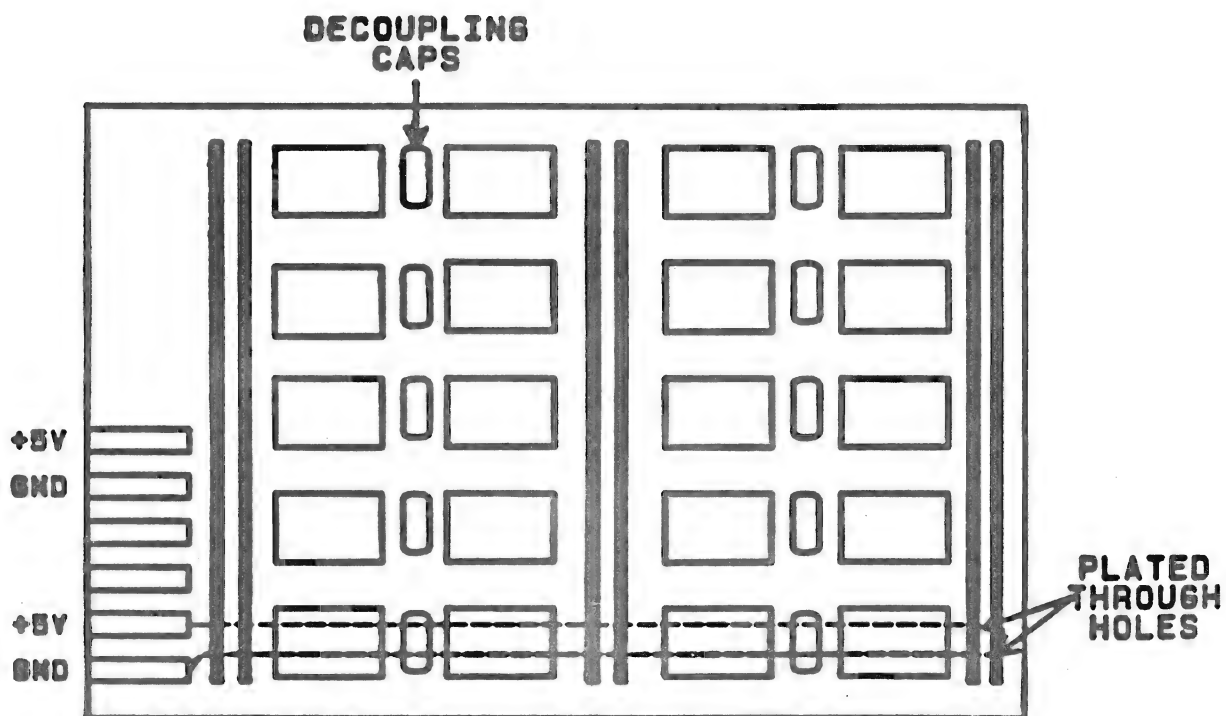
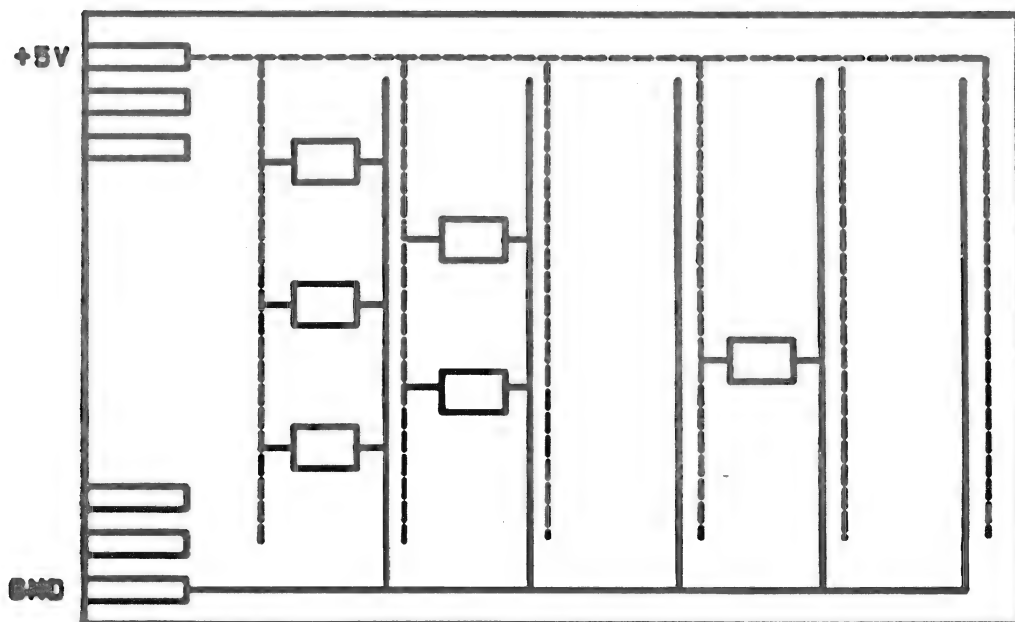
COMMON IMPEDANCE COUPLING



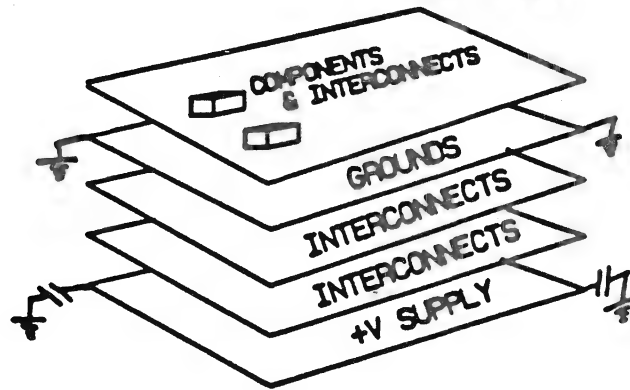
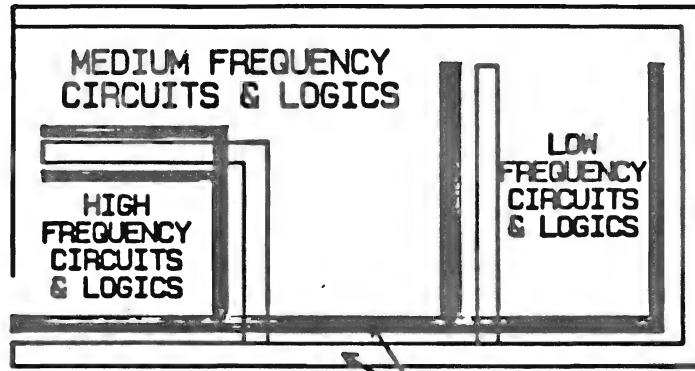
REDUCING COMMON IMPEDANCE COUPLING



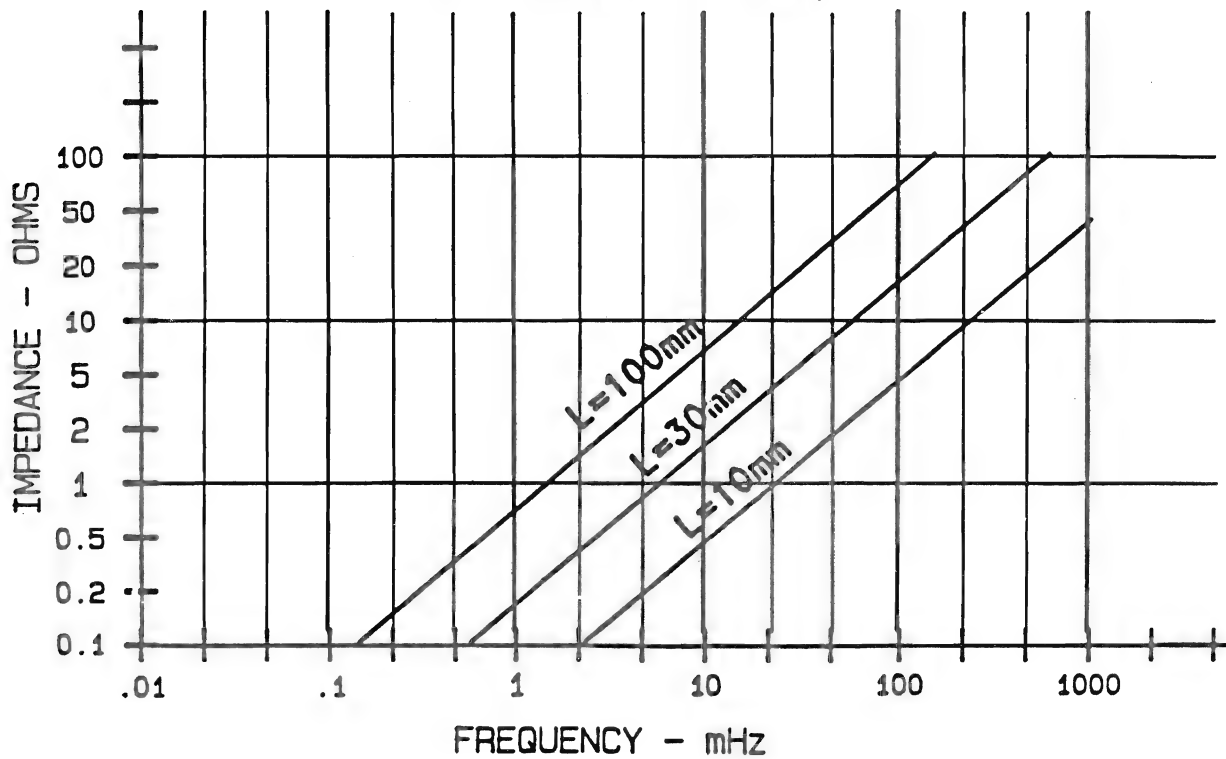
PC LAYOUT CONSIDERATIONS

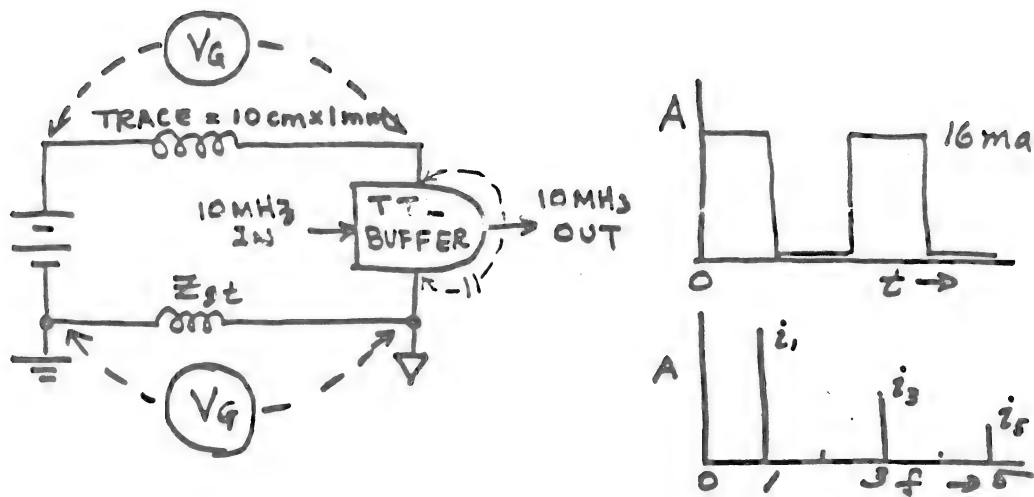


EN122, 4/15/88



IMPEDANCE OF PC TRACE
 Width = 1mm (.04") Thickness = .036mm (.0014")
 (USA Copper Foil 1oz)





TYPICAL TRACE: 1mm WIDE. @ 10 MHz, $L = 7 \text{ OHMS}$

@ 50 MHz, $L = 36 \text{ OHMS}$

IF $I_1(\text{PEAK}) = 16 \text{ mA}$, FIFTH HARMONIC $I_5(\text{PEAK}) = 2 \text{ mA}$,

THEN $V_G = 2 \times 36 = 72 \text{ mV}$

LOOK UP CHART: 50 MHz/ 1cm/ 1A = +90 dB μ V/M AT 10 M DISTANCE.

FROM CHART: 1mA = .001A = -60 dB
2mA = .002A = 6 dB = -54 dB

IF TRACE IS 10 cm, THEN = +20 dB

TOTAL EFFECTIVE SIGNAL = +56 dB μ V/METER

WHAT IS FIELD STRENGTH? +60 dB μ V/M = 1 mV/METER.

60 - 56 = 4 dB = RATIO OF 0.63, THEREFORE 56 dB μ V = 0.63 mV/M

PCB DESIGN RULES

- o AVOID LARGE LOOPS IN TRACES CARRYING CURRENT.
- o USE SEPARATE GROUNDS FOR LARGE SIGNALS; MAKE THEM WIDE.
- o RUN +V AND GROUND TRACES ADJACENT OR ON OPPOSITE SIDES.
- o USE WIDE TRACES FOR +V AND FOR GROUNDS (1mm MIN).
- o ON MULTILAYER BOARDS PLACE EMI CRITICAL TRACES BETWEEN +V & GND.
- o CUT CORNERS TO REDUCE REFLECTIONS ON TRACES CARRYING FAST PULSES.
- o CHOOSE AS SLOW A LOGIC COMPONENT AS POSSIBLE.
- o USE DECOUPLING CAPACITORS BETWEEN EACH PAIR OF IC's. KEEP LEADS SHORT.
CHOOSE CAPACITORS WITH HIGH ENOUGH OF RESONANCE FERQUENCY.
- o FOR SWITCHING POWER SUPPLIES, LOCATE TRACES DIRECTLY ON OPPOSITE SIDES OF THE PCB TO REDUCE THE LOOP AREA.

CHECKLIST FOR MINIMIZING E M I

1. ELIMINATION OF SOURCE
2. ISOLATION
3. ORIENTATION
4. SHIELDING
5. FILTERING
6. GROUNDING
7. BALANCING
8. IMPEDANCE LEVEL CONTROL
9. CABLE DESIGN
10. CANCELLATION TECHNIQUES

ELIMINATION BY SIGNAL CONDITIONING

- o LIMIT AMPLITUDE
- o LIMIT RISE TIME/FALL TIME
- o DISTRIBUTE SINE WAVE; SHAPE AT LOAD
- o CHOOSE WAVEFORM FOR COMPATIBLE HARMONIC CONTENT
 - o. g. . USE SYMMETRICAL WAVE;
NO EVEN HARMONICS

NOTE: A = Amplitude, 1 V
 d = Average duration, 10^{-6} s
 t = Rise time (trapezoidal only), 0.1×10^{-6} s

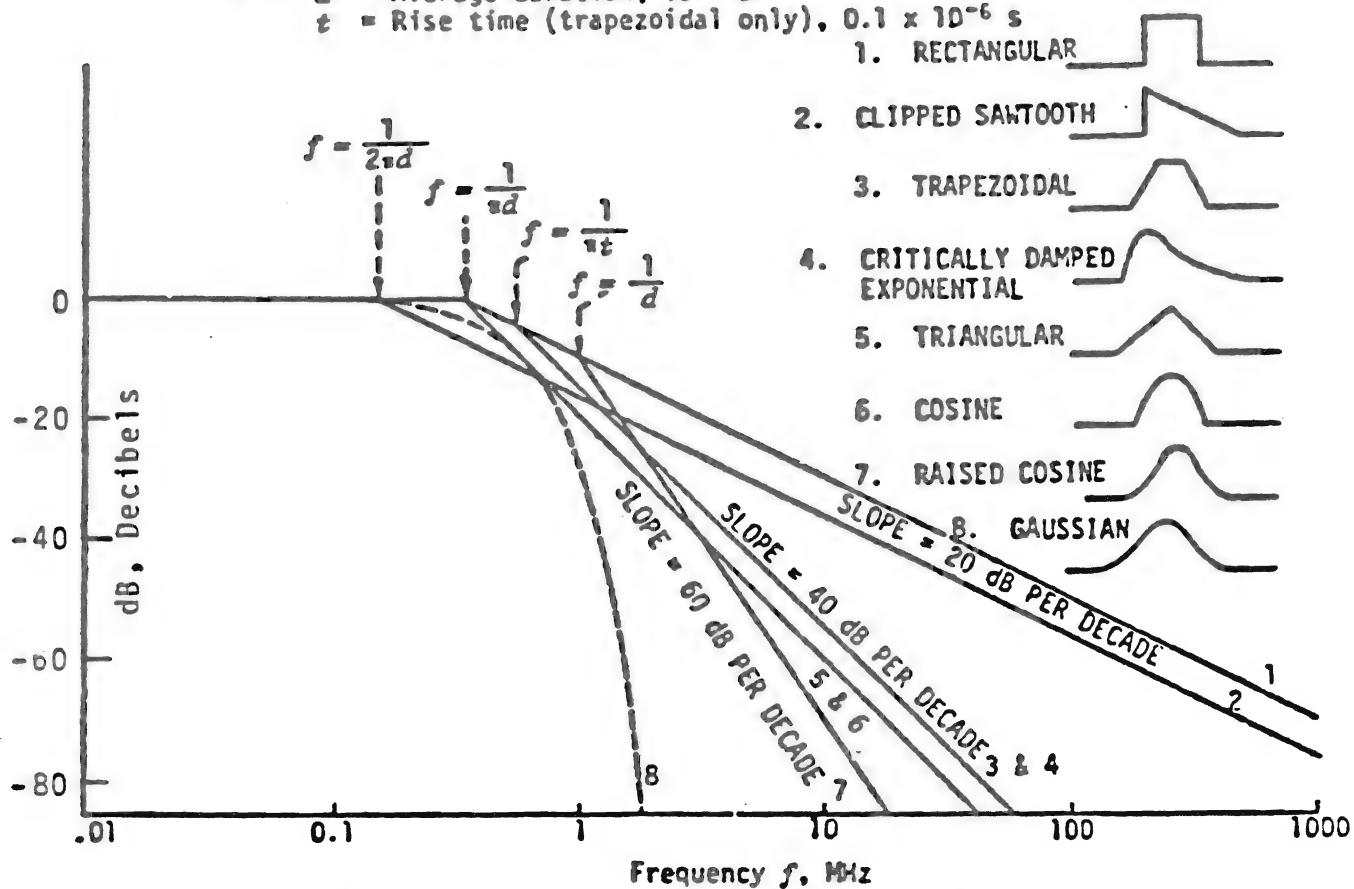
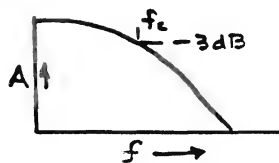
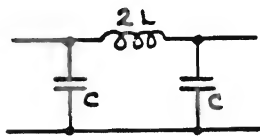
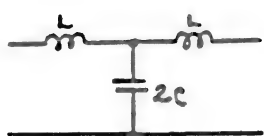
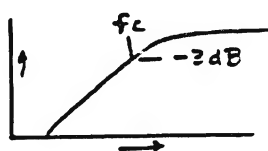
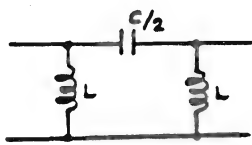
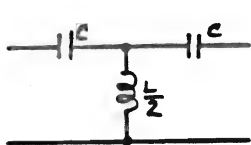


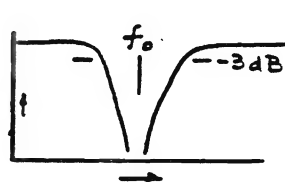
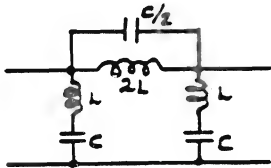
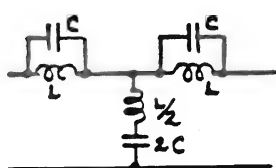
Figure 4-1. Interference Levels for Eight Common Pulses



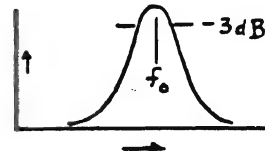
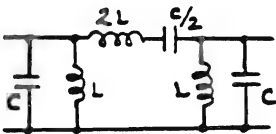
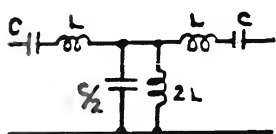
LOW PASS



HIGH PASS

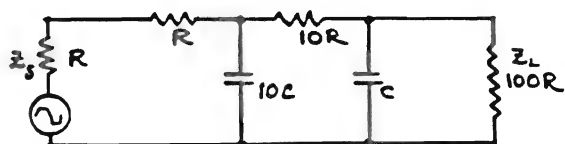


BAND ELIMINATION



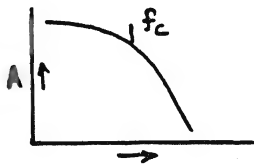
BAND PASS

LC FILTERS

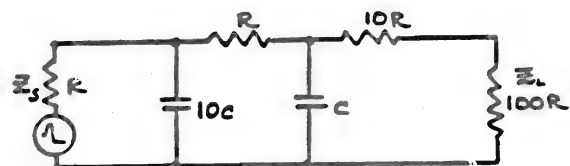


SIGNAL -->

ATTENUATE HF -->

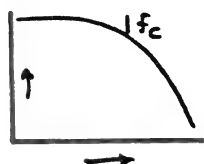


$$f_c \approx \frac{1}{2\pi RC}$$

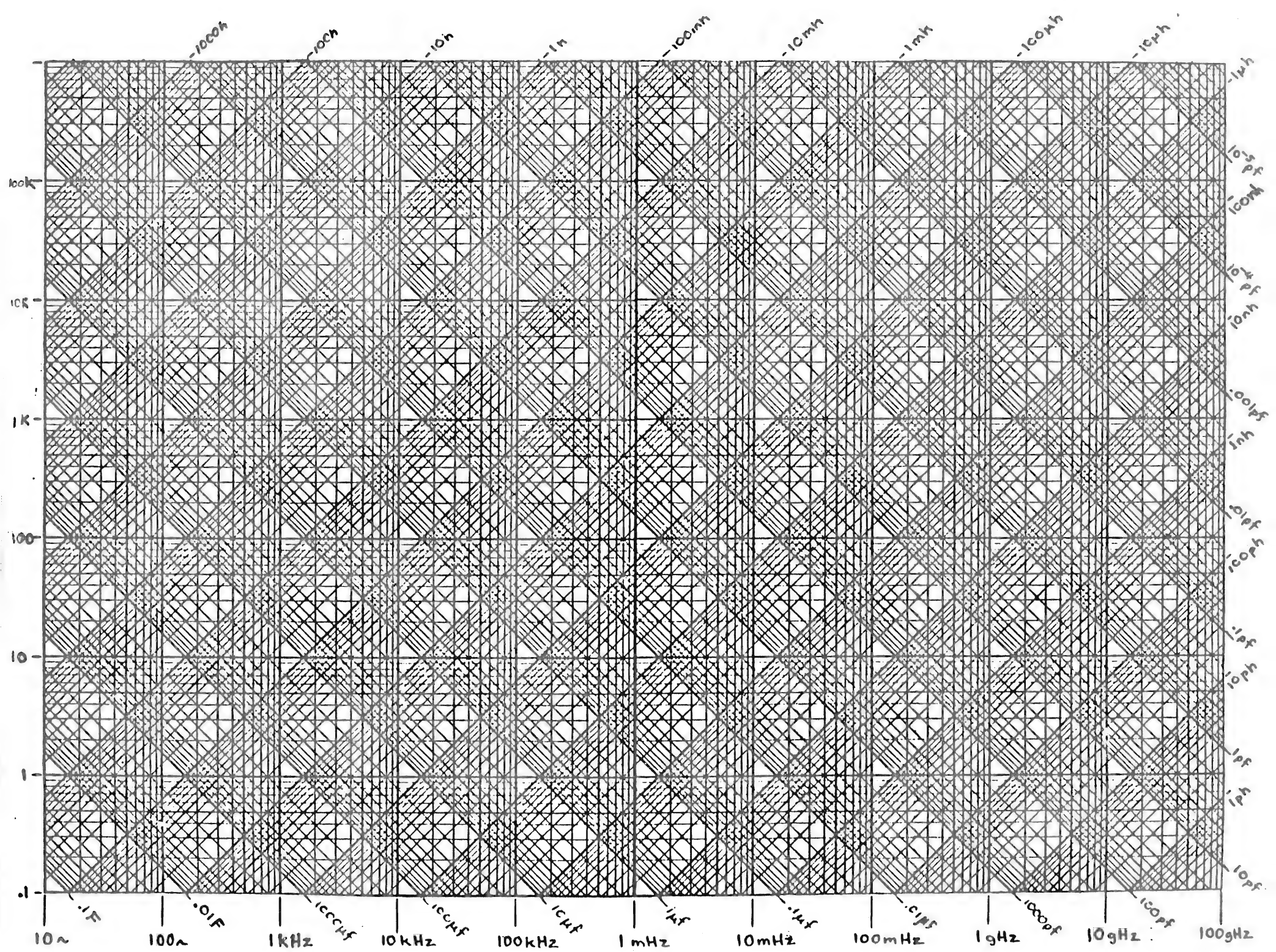


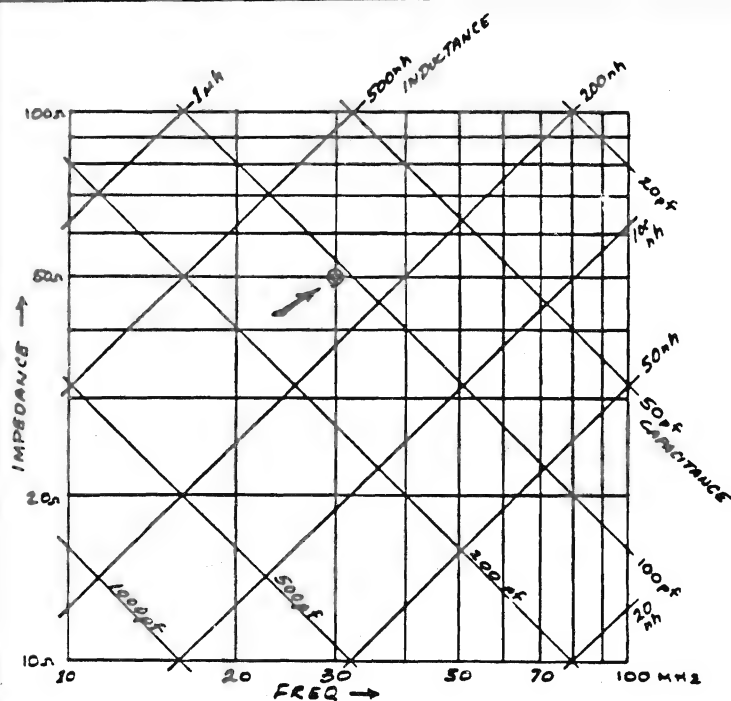
SIGNAL -->

<-- ATTENUATE HF



RC LOW PASS FILTERS

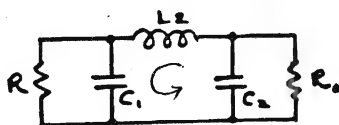




$$f_c = \frac{1}{2\pi\sqrt{LC}} = 30 \text{ MHz}$$

$$Z = \sqrt{L/C} = 50 \Omega$$

$$L = ? = 265 \text{ nH} \quad C = ? = 106 \text{ pF}$$



DESIGN TABLE FOR:
 $R_0 = 1, \omega_c = 1$ AT -3dB

R/R_0	C_1	L_1	C_2	$\left[\omega_c' = \frac{1}{\sqrt{LC'}}\right]$
0	.50	1.33	1.50	----
1/8	12.44	.174	4.17	1.17
1/4	8.39	.361	2.17	1.13
1/3	4.85	.493	1.67	1.10
1/2	3.26	.779	1.18	1.04
1	1	2	1	----

LOUIS WEINBERG: NETWORK SYNTHESIS

EXAMPLE: $R_0 = 50 \Omega$ $f_c = 10^7 \text{ Hz}$ $\omega_c = 2\pi f_c$

$$C'_n = C_n / R_0 \omega_c \quad L'_n = L_n R_0 / \omega_c$$

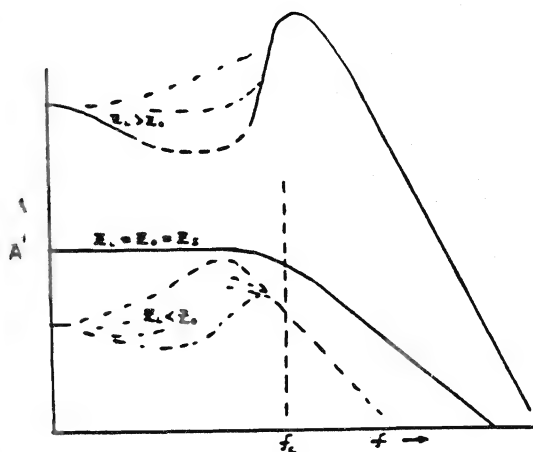
$$R/R_0 = 1/4 \quad C_1 = 1/50 (2\pi 10^7)^2 = 318 \times 10^{-12} \text{ F} \quad L_2 = 2(50/2\pi 10^7) = 1.6 \times 10^{-6} \text{ H}$$

$$C_2 = C_1$$

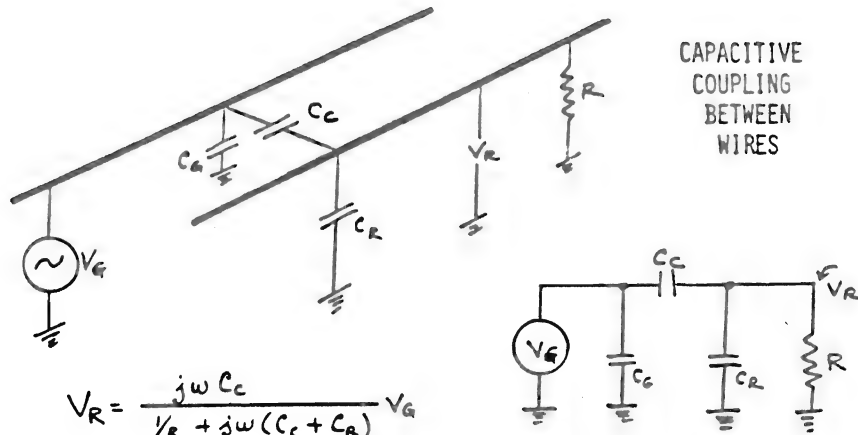
$$R/R_0 = 1/4 \quad C_1 = 8.39/50 (2\pi 10^7)^2 = 2038 \text{ pF} \quad L = .361(50/2\pi 10^7) = .287 \mu \text{H}$$

$$C = 2.17/50 (2\pi 10^7)^2 = 890 \text{ pF}$$

LOW PASS FILTER.
 UNEQUAL IMPEDANCES



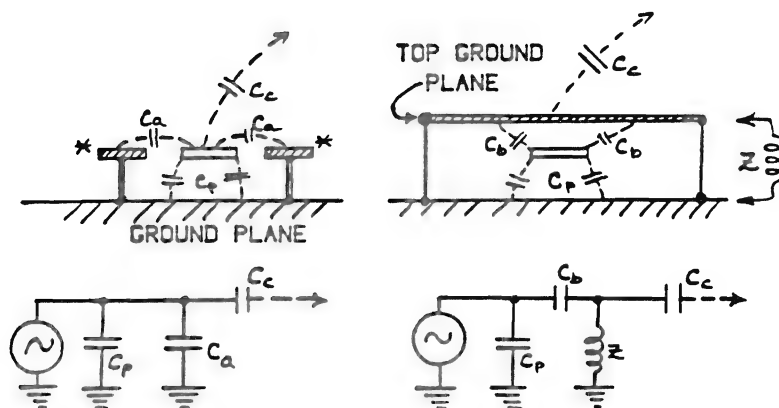
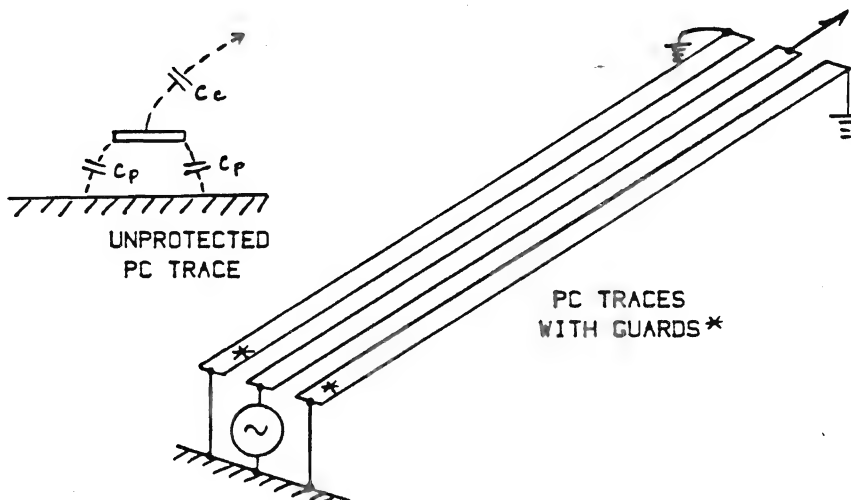
UNFIT RESPONSE DUE TO
 MISMATCHED TERMINATIONS



$$V_R = \frac{j\omega C_C}{1/R + j\omega(C_C + C_R)} V_G$$

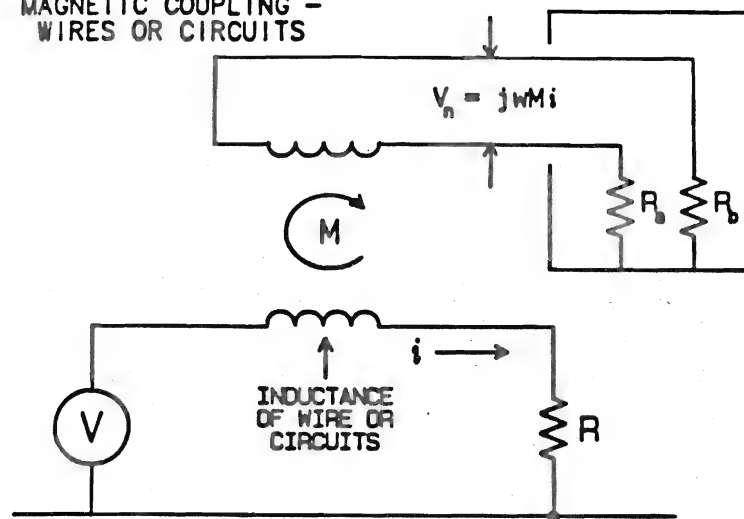
$$\text{IF } R < 1/j\omega(C_C + C_R)$$

$$\text{THEN } V_R = j\omega R C_C V_G$$

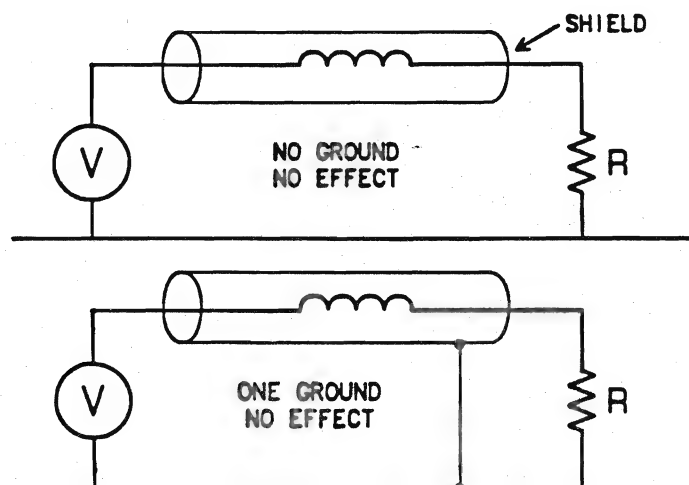


SHIELDING PC TRACES

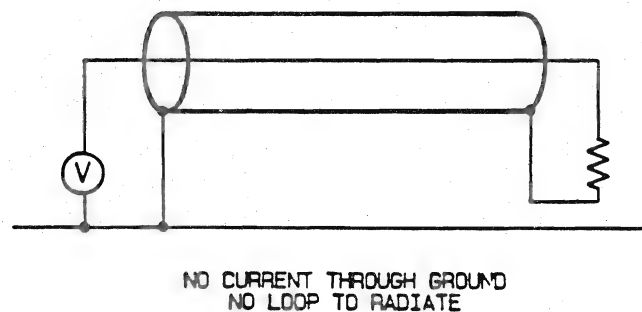
MAGNETIC COUPLING - WIRES OR CIRCUITS



MAGNETIC COUPLING - WIRES OR CIRCUITS



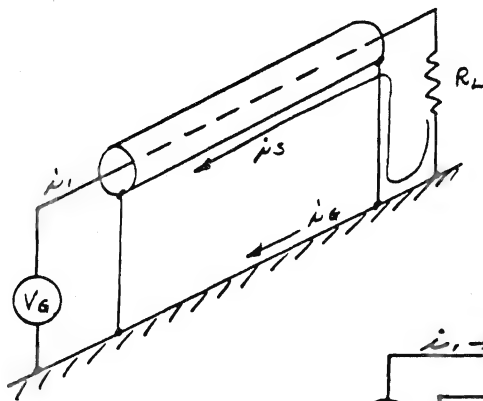
CURRENT RETURN THROUGH SHIELD



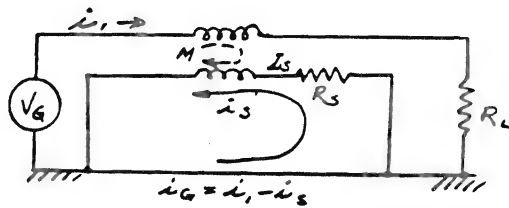
CUTOFF FREQUENCIES OF COMMON CABLES

COAXIAL CABLES	IMPEDANCE (ohms)	CUT OFF FREQUENCY (kHz)
RG-213 (RG-8) **	50	0.7
RG-214 (RG-9) **	50	0.7
RG-223 (RG-55) **	50	2.0
RG-58 *	50	2.0
RG-6A **	75	0.6
RG-59 **	75	1.6
RG-62A *	93	1.5
RG-71B **	93	1.5
TWISTED PAIR *	---	0.8-4.0

* Single shield
** Double shield



CURRENT DIVISION
BETWEEN SHIELD
& GROUND PLANE



MESH EQUATION: $i_s(j\omega L_s + R_s) - i_1(j\omega M) = 0$

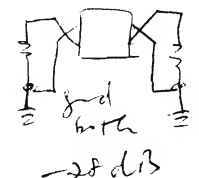
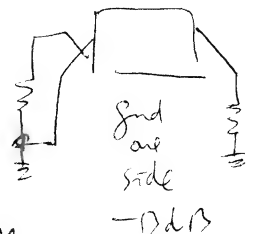
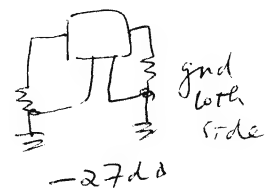
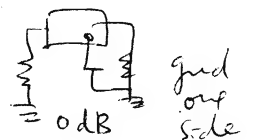
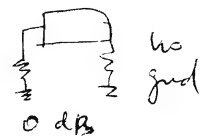
$$i_s = i_1 \left(\frac{j\omega M / L_s}{j\omega + R_s / L_s} \right) = i_1 \left(\frac{j\omega M / L_s}{j\omega + \omega_c} \right)$$

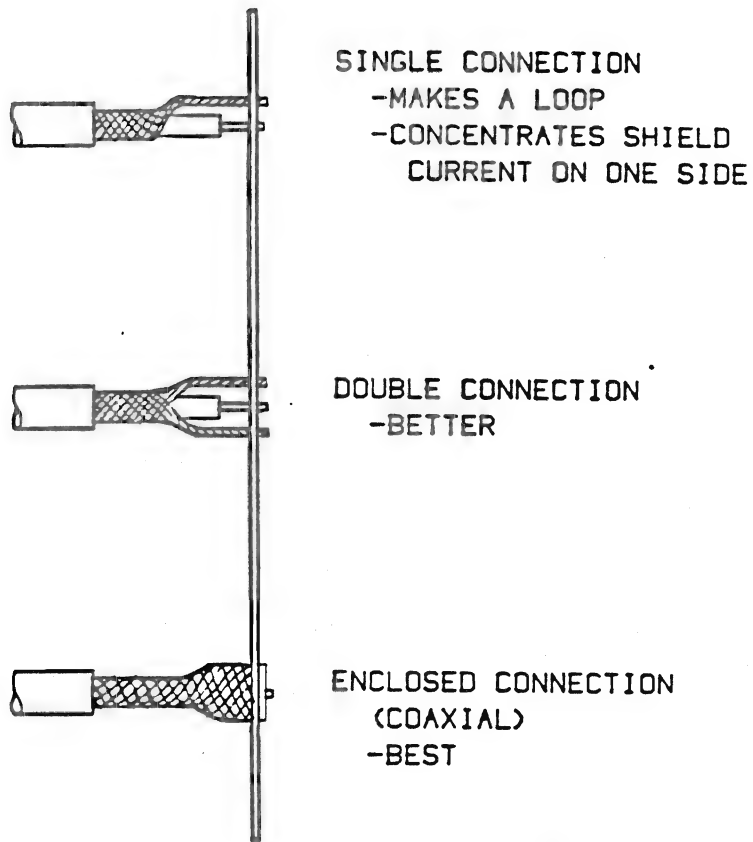
higher freq. better
AT $\omega > \omega_c$ LESS RADIATION
BELOW $\omega < \omega_c$ MORE RADIATION

$$\omega_c = R_s / L_s$$

$$i_g = i_1 \left(1 - \frac{M}{L_s} \right)$$

$$i_g = i_1 \left(1 - \frac{\omega}{\omega_c} \frac{M}{L_s} \right)$$

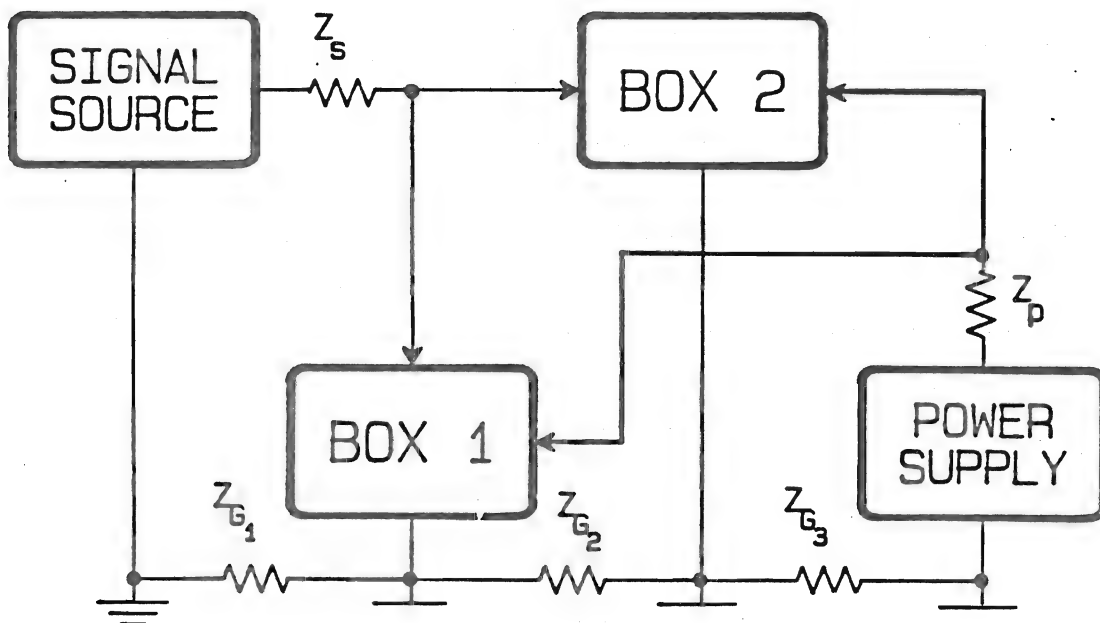




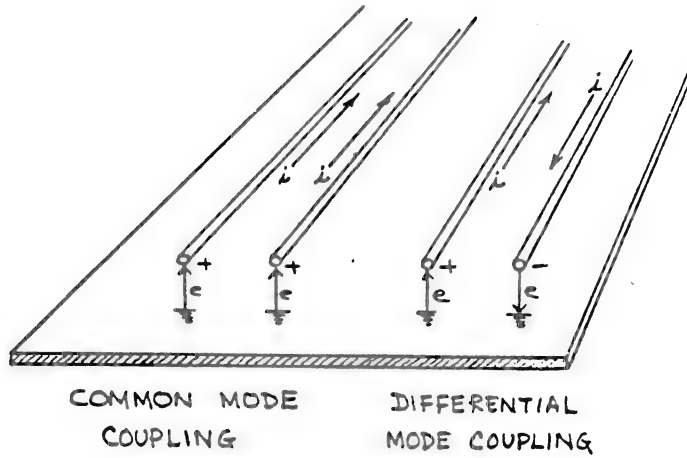
SHIELD GROUNDING TECHNIQUES

PRINCIPLE EMI COUPLING PATHS (cont'd)

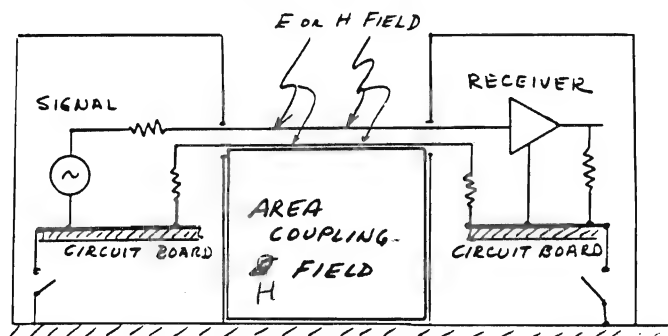
CONDUCTED EMI:



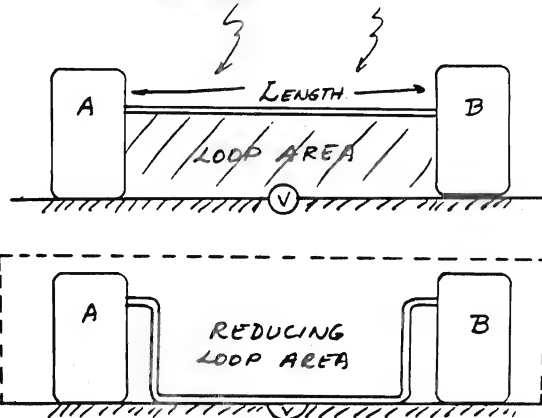
CMC AND DMC



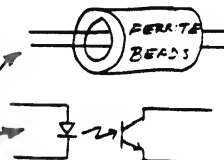
COMMON MODE COUPLING



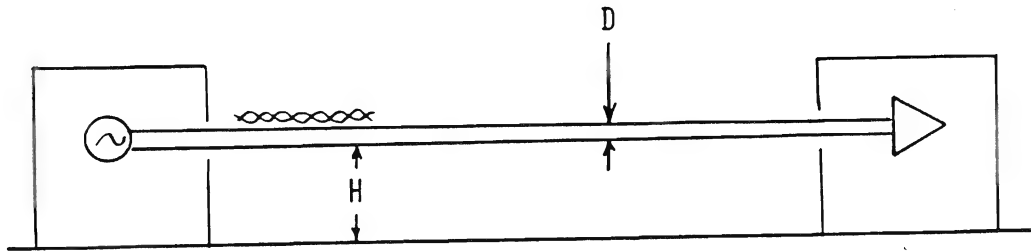
REDUCING COMMON MODE COUPLING



1. REDUCING LOOP AREA.
2. REDUCING LENGTH
3. SHIELD BOTH BOXES
4. SELECTIVE FILTERING.
5. OPTICAL ISOLATORS



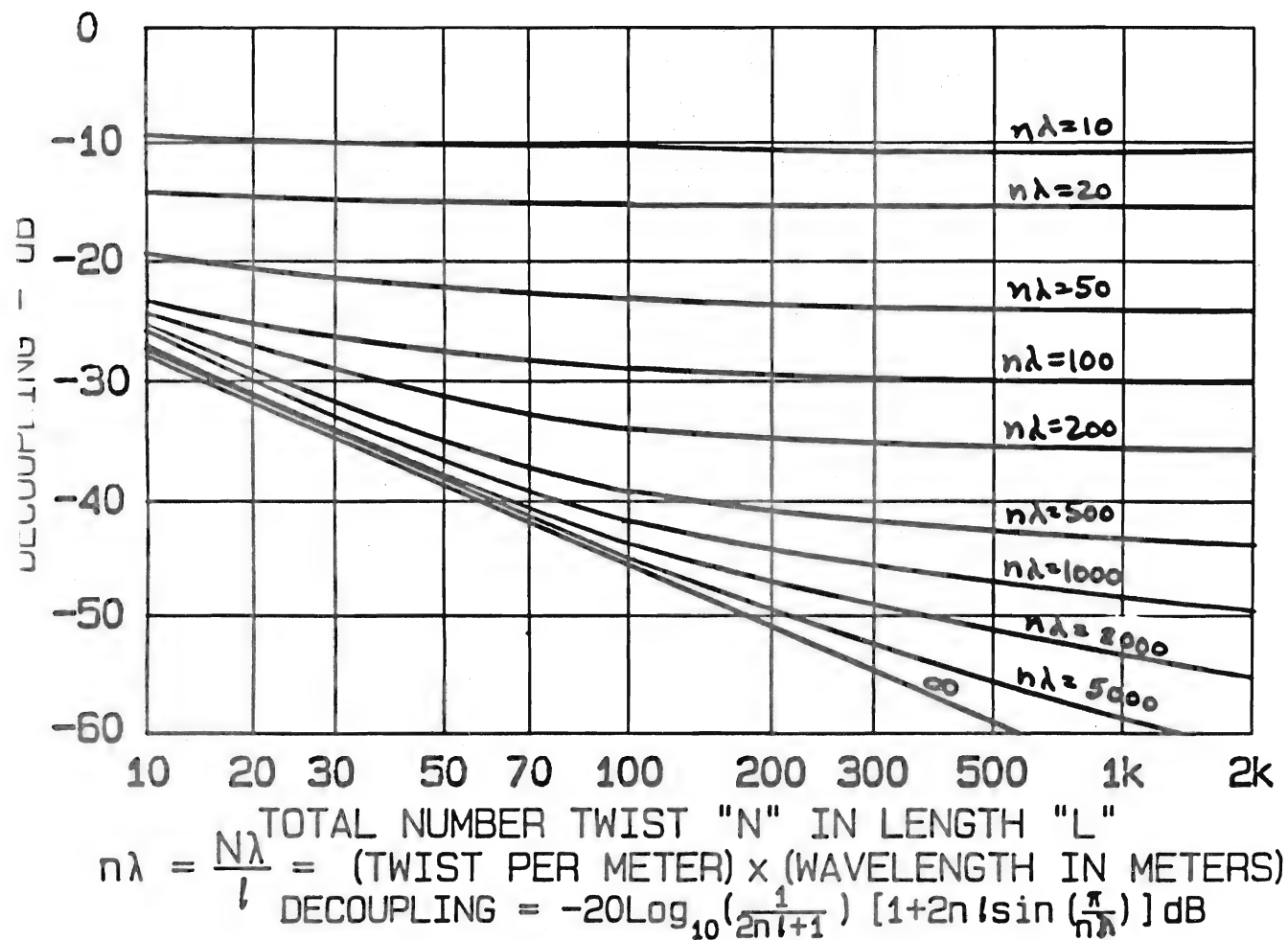
DIFFERENTIAL MODE COUPLING



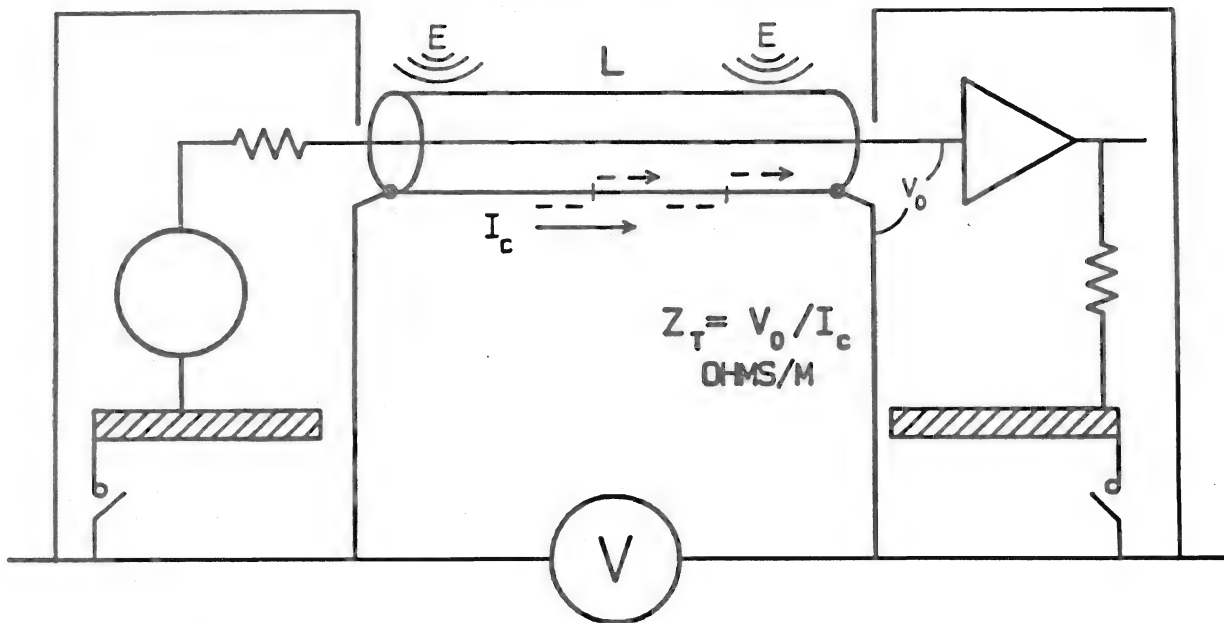
EMI REDUCTION FOR WIRE PAIRS

- REDUCE SPACING OF WIRES
- TWIST WIRE PAIRS
- ADD BRAIDED SHIELD OR SOLID SHIELD

DECOUPLING IN TWISTED WIRE PAIR

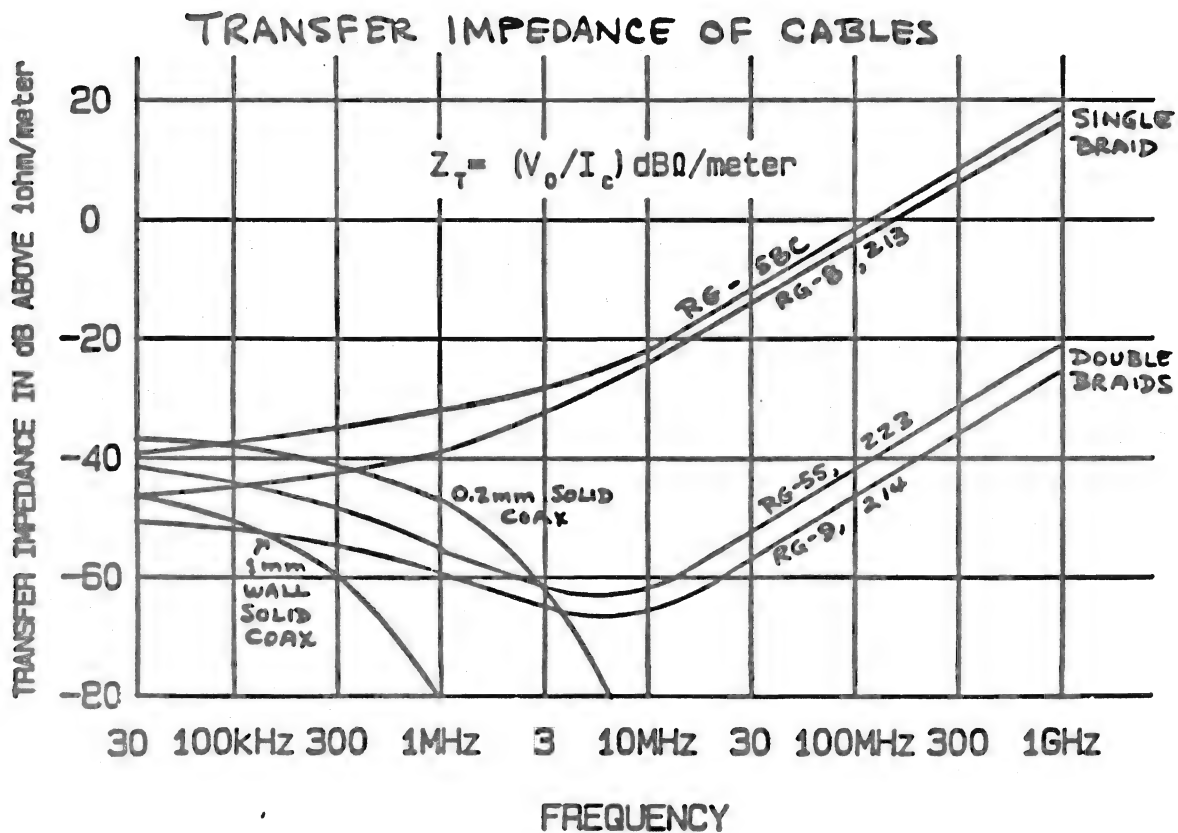


DIFFERENTIAL MODE COUPLING IN COAXIAL CABLE



$$DMC_{DB} = 20 \log_{10} [(I_c / E) (V_0 / I_c)] = 20 \log_{10} [(I_c / E) Z_T]$$

$$I_c / E = 3.9 \times 10^{-5} L^2 F_{MHz} \quad \text{FOR } L/\lambda \leq 0.5$$



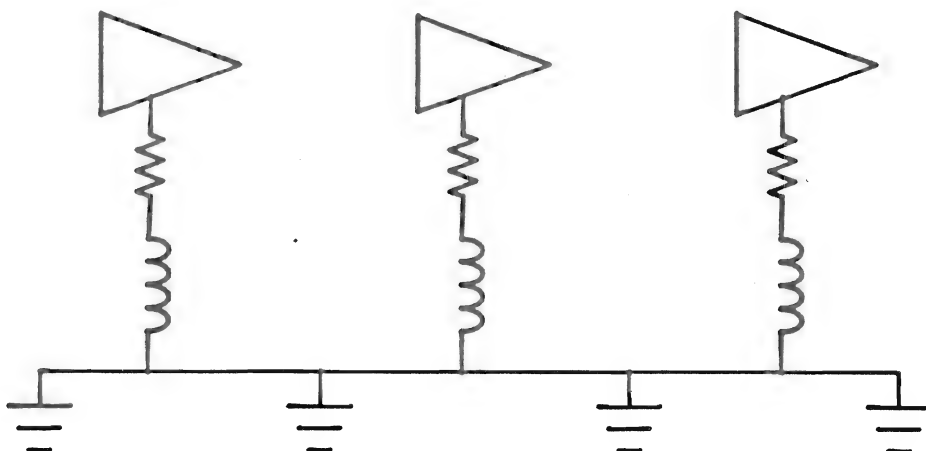
GROUNDING

A GOOD GROUND SYSTEM MUST BE
DESIGNED, NOT LEFT TO CHANCE

IMPORTANT POINTS

1. CURRENT FLOW
2. FINITE IMPEDANCE
3. VOLTAGE DIFFERENTIAL
4. PATH TAKEN BY CURRENT

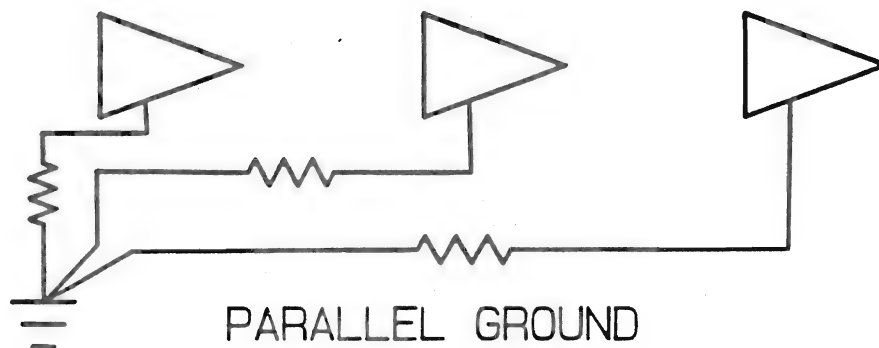
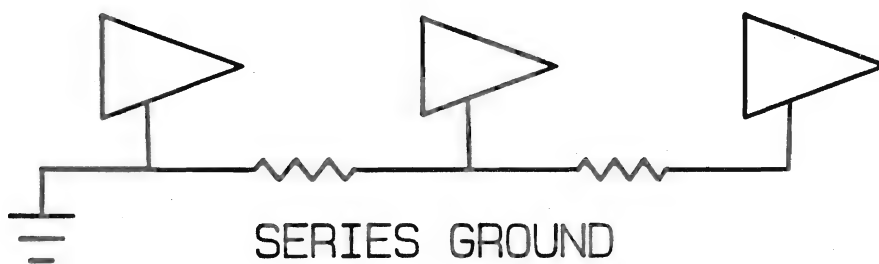
MULTI-POINT GROUNDING (F > 10MHz)



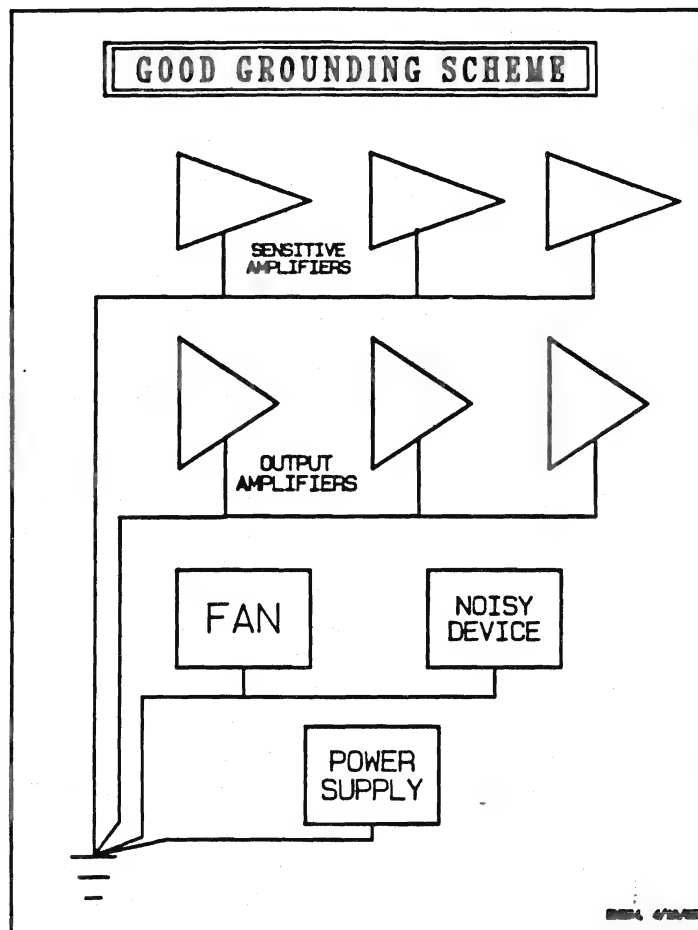
USEFUL FOR HIGH FREQUENCIES (Line length $> \lambda/20$)
(Comparable to 600 MHz-in or 1.5 GHz-cm)

SDMA, 4/15/78

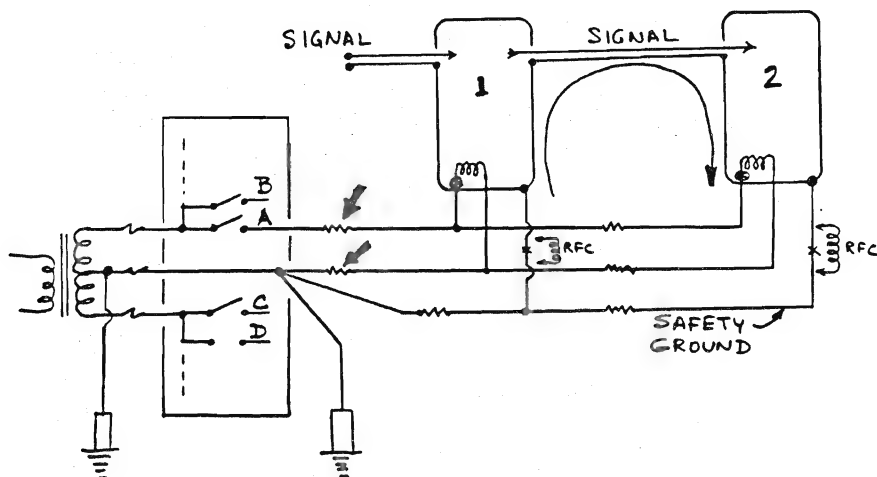
SINGLE POINT GROUNDING (LOW FREQ)



SDMA, 4/15/78



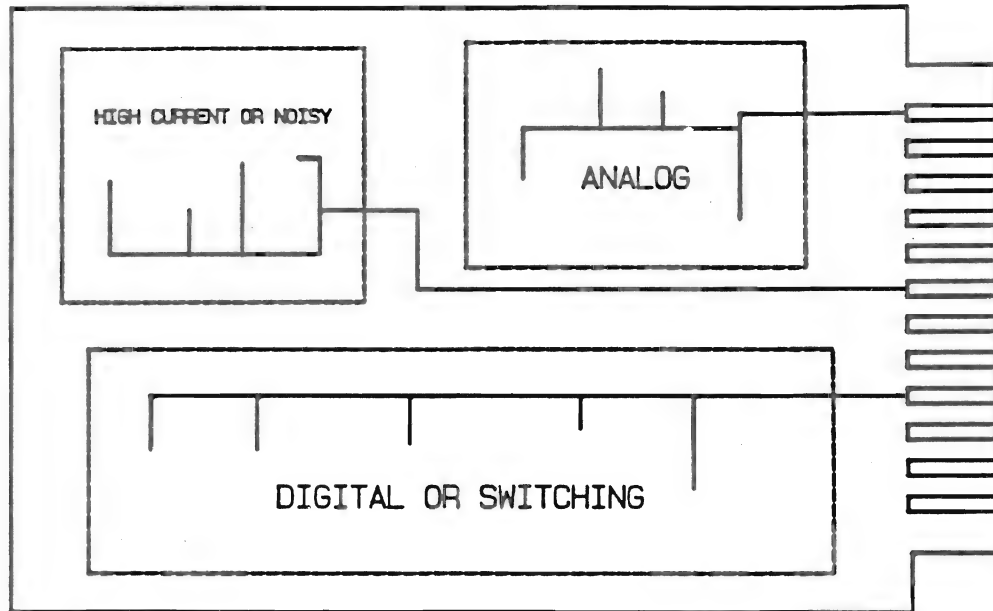
EMI CONTROL IN POWER MAINS



SOME POSSIBLE SOLUTIONS:

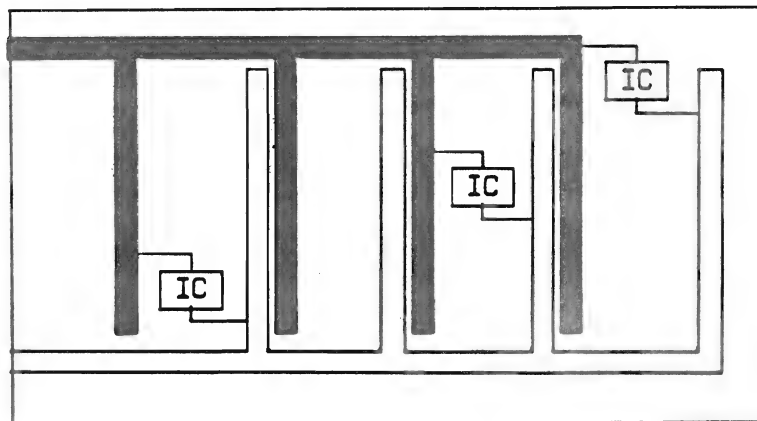
1. USE SEPARATE POWER LINES FROM BOX 2 TO A
2. " " " " " " " " B
3. " " " " " " " " C
4. PLACE FILTERS ON POWER LINES AT EQUIPMENT.
5. USE ISOLATION TRANSFORMER ON POWER LINES.
6. USE R-F CHOKES (INDUCTORS) IN SAFETY GROUND WIRE.

FUNCTIONAL GROUND LAYOUT

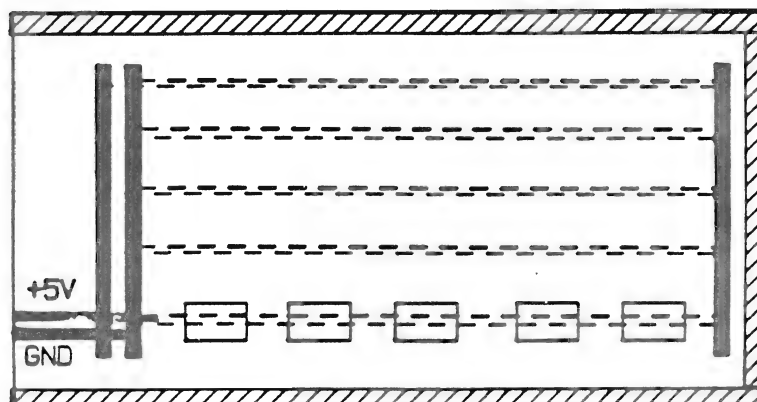


BCDA 4/12/95

POOR
PC LAYOUT
LARGE
LOOP AREAS

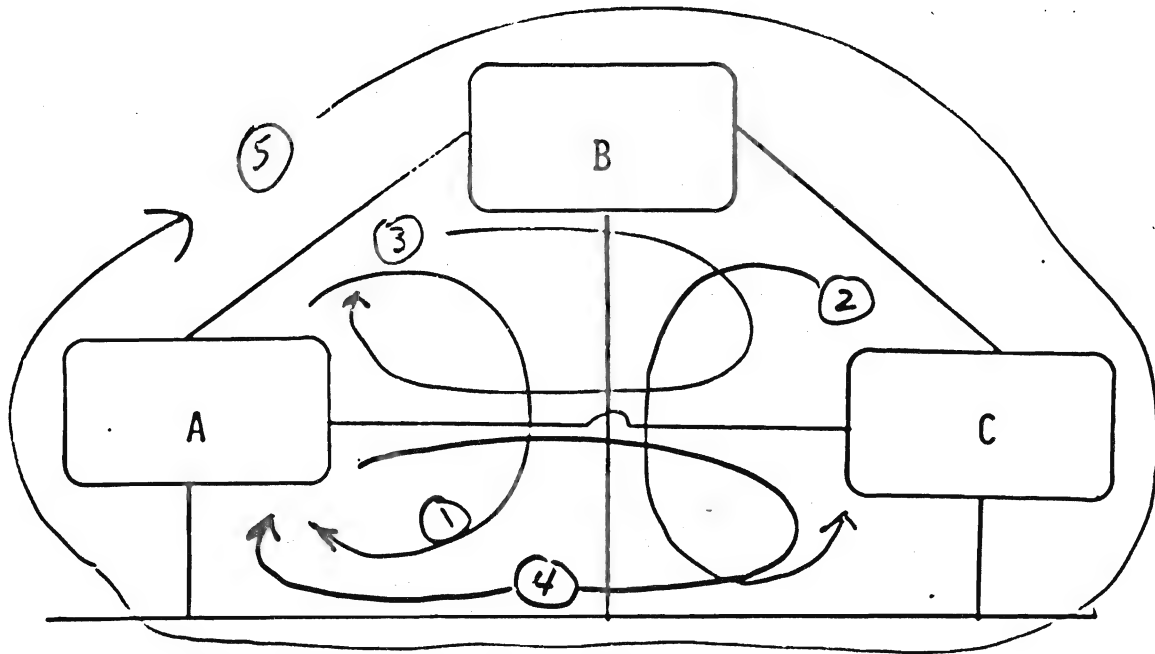


GOOD
PC LAYOUT
SMALL
LOOP AREAS



THERMAL
GROUND
& LOGIC
GROUND

GROUND LOOPS



THIS SYSTEM HAS 5 LOOPS

$$\text{NUMBER OF LOOPS} = (N - 1)^2 + (N - 2)^2$$

N = NUMBER OF BOXES

$$\text{BOXES} = 4$$

$$\# \text{ LOOPS} = 13$$

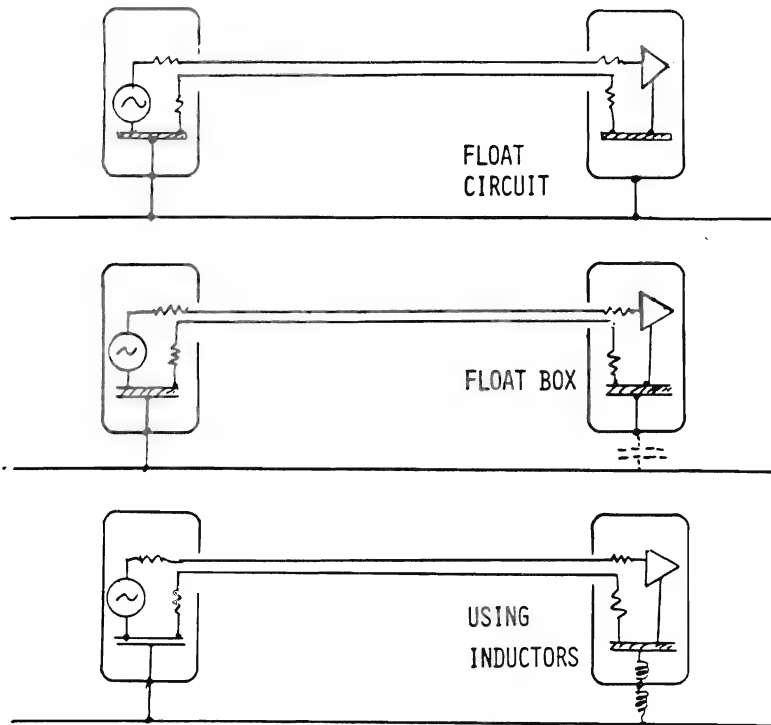
$$= 5$$

$$= 25$$

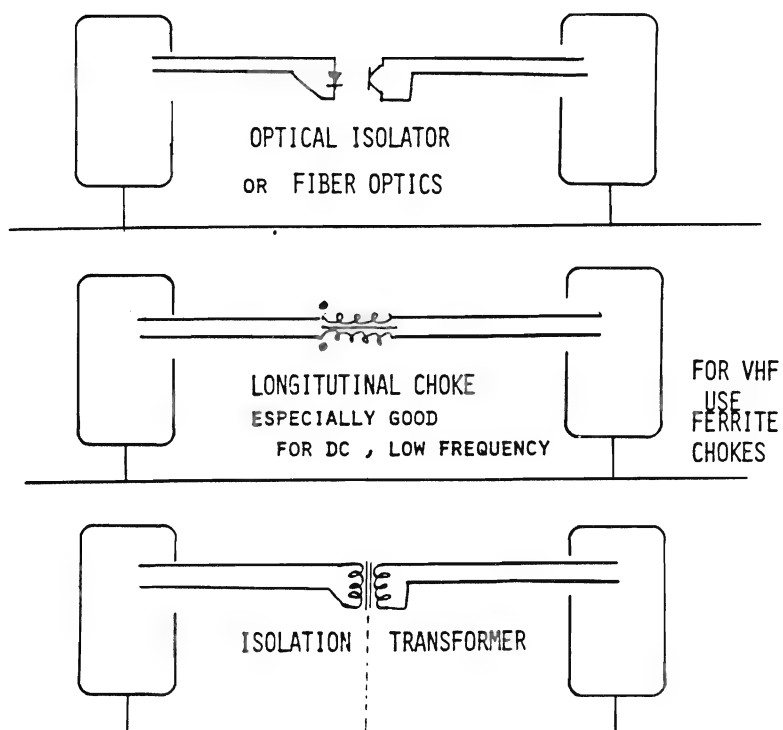
$$= 6$$

$$= 41$$

REDUCING GROUND LOOP COUPLING

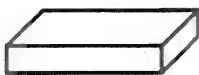


REDUCING GROUND LOOP COUPLING (CONTD)



FORMULAE FOR CALCULATING IMPEDANCE OF GROUNDING MATERIALS

PLANE:



$$Z = \frac{369 \sqrt{\mu_r F / \sigma}}{1 - e^{-T/\delta}} \text{ MICROHMS / SQUARE}$$

WIRE:



$$R = \frac{4000 l}{\delta \pi D}$$

$$L = 787 \times 10^{-13} l \left[\ln \left(\frac{4 l}{D} \right) - .75 \right]$$

STRAPS:



$$R = \frac{1000 l}{\sigma W T}$$

$$L = 2 \times 10^{-10} l \left[\ln \frac{2l}{W + T} + .5 + \frac{W + T}{91} \right]$$

μ = Permeability / copper

F = Frequency, MHz

σ = Conductivity / copper

δ = Skin depth

T = Thickness, mm

l = Length, mm

D = Diameter, mm

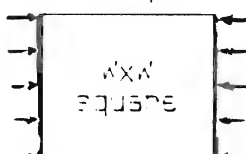
W = Width, mm

EMIS40 11/13/85

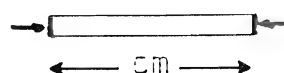
IMPEDANCE OF GROUNDING MATERIAL

	GROUND PLANES $\tau = 1\text{mm}$			COPPER		
	STEEL	ALUM	COPPER	STRAP 10x0.3 mm	WIRE .06mm dia.	PC TRACE 1x0.03 mm
10 Hz	160 μ	41 μ	25 μ	57 μ	530 μ	5.7m
10 kHz	1.3m	68 μ	47 μ	160 μ	680 μ	5.8m
100 kHz	4m	151 μ	120 μ	1.6m	4.3m	7.2m
1 MHz	13m	500 μ	370 μ	16m	43m	44m
10 MHz	40m	1.5m	1.2m	160m	430m	440m
100 MHz	130m	5m	3.7m	1.6	4.3	4.4
1 GHz	400m	15m	12m	16	43	44

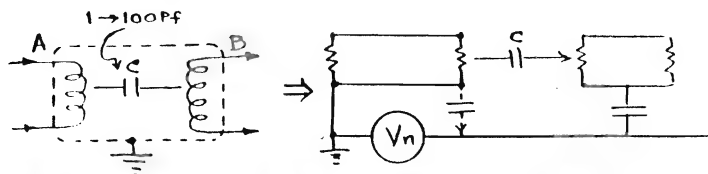
ohms/square



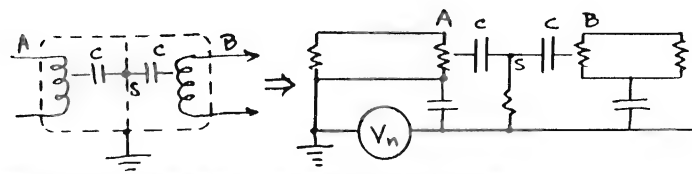
ohms/cm



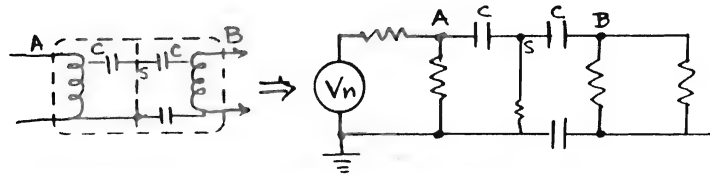
GROUNDING OF ISOLATION TRANSFORMERS



ORDINARY TRANSFORMER: CM NOISE COUPLED TO SECONDARY

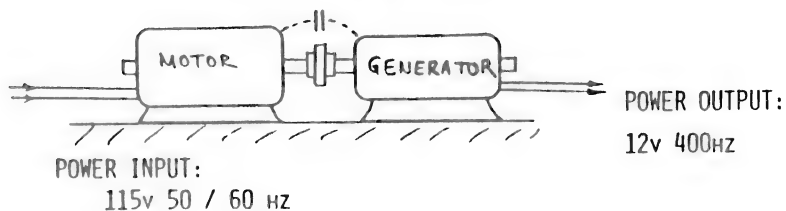


SINGLE SHIELD XFORMER: CM NOISE BYPASSED BY SHIELD

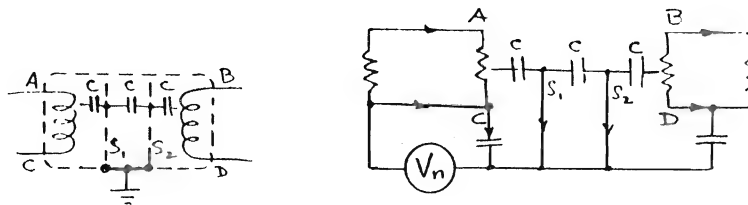


SINGLE SHIELD XFORMER: DM NOISE BYPASSED BY SHIELD

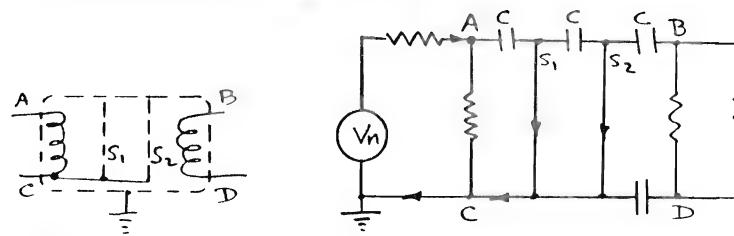
ISOLATION BY MOTOR-GENERATOR



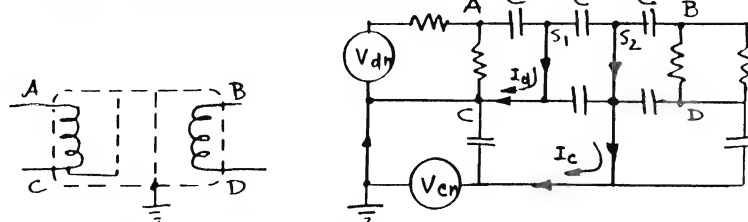
TWO SHIELD ISOLATION TRANSFORMER



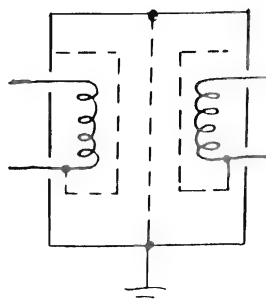
CM NOISE BYPASSED BY TWO SHIELDS



DM NOISE BYPASSED BY TWO SHIELDS



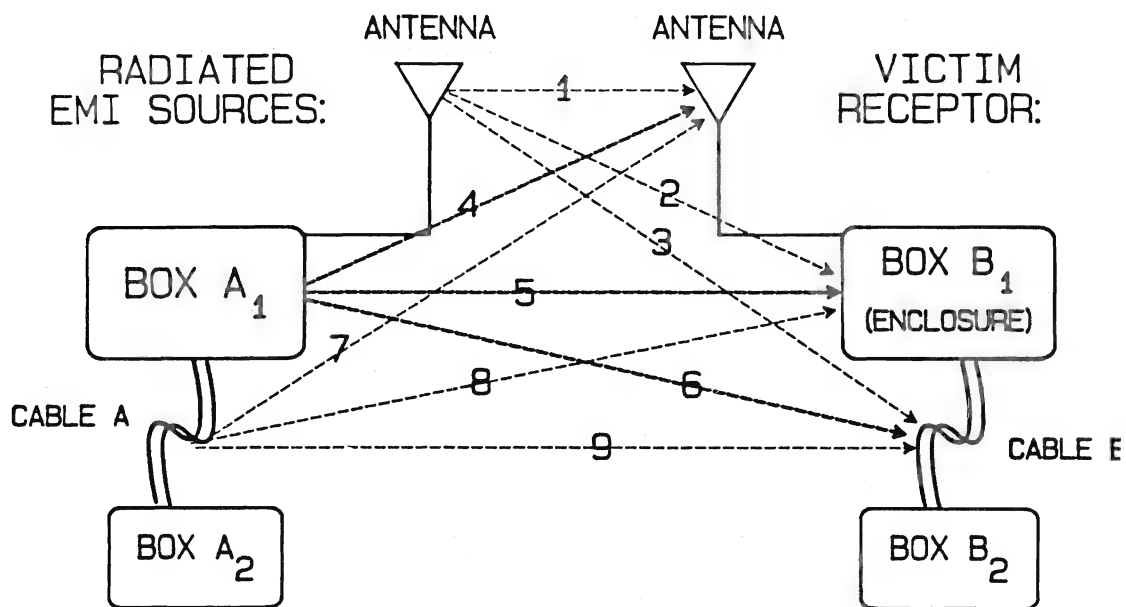
CM & DM NOISE BYPASSED BY TWO SHIELDS



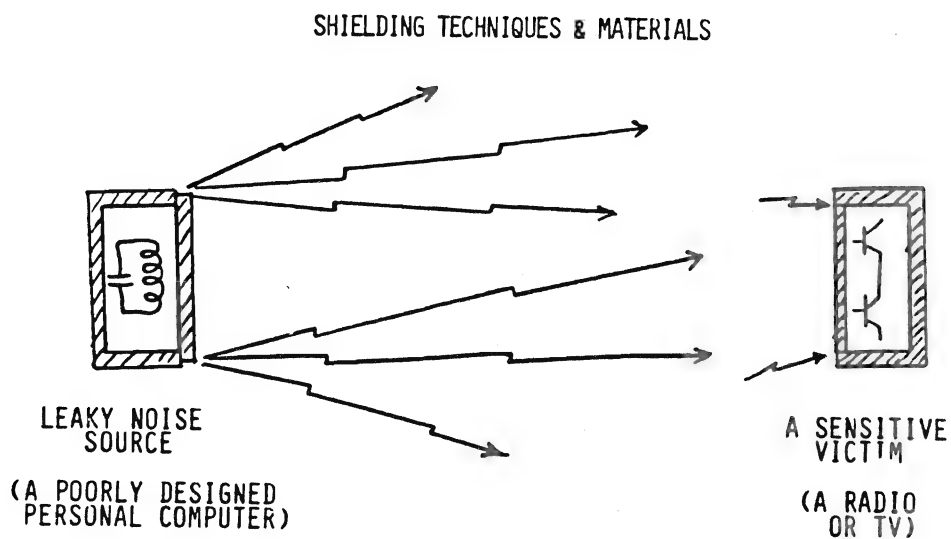
TRIPLE SHIELDED TRANSFORMER

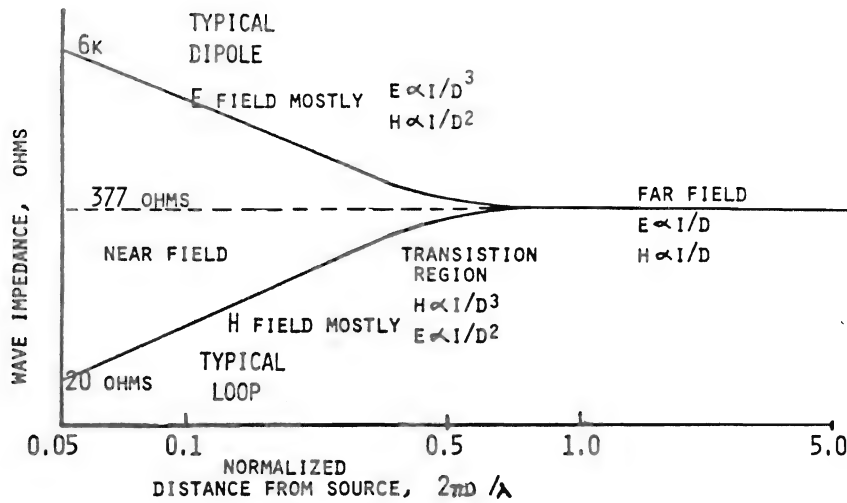
TYPICAL PRICES: ZENTEK, SAN MARCOS, CA
VDE 0550 CERTIFIED ISOLATION TRANSFORMERS

	C = .001PF	C = .0001PF
1 KVA:	\$349	\$399
2.5 KVA:	\$479	\$579
5 KVA:	\$649	\$749



PRINCIPLE EMI COUPLING PATHS





SOURCE DEPENDENT

MEDIUM DEPENDENT

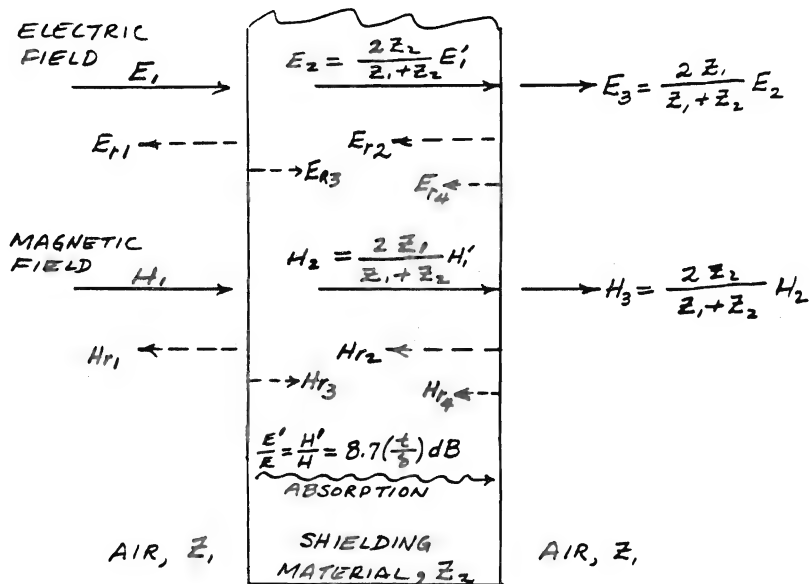
EXAMPLE: Frequency = 100kHz, Wavelength = 3000M

= 1 MHz	= 300M
= 10 MHz	= 30M
= 100MHz	= 3M
= 1 GHz	= 30CM

SHIELDING

SHIELDING EFFECTIVENESS = {

- ABSORPTION LOSS
- + REFLECTION LOSS
- + MULTIPLE REFLECTION LOSS



CHARACTERISTIC IMPEDANCE OF MATERIALS

$$Z = \sqrt{\frac{j\omega\mu}{0 + j\omega\epsilon}}$$

μ = PERMEABILITY

σ = CONDUCTIVITY

ϵ = DIELECTRIC CONSTANT

MOST INSULATORS: $0 \ll j\omega\epsilon$

$$Z = \sqrt{\mu/\epsilon}$$

MOST CONDUCTORS: $0 \gg j\omega\epsilon$

$$|Z| = \sqrt{\frac{\omega\mu}{\sigma}} = 3.7 \times 10^{-7} \sqrt{\frac{\mu_r}{\sigma_r}} f$$

FOR AIR or VACUUM: $Z = 377\Omega$

FOR COPPER: $Z = 1.17 \times 10^{-5} \Omega$ 1 KHz

$$Z_A / Z_C = 3.22 \times 10^7 \Omega$$
 1 KHz

SILVER, Ag	$\sigma_r = 1.05$	$\mu_r = 1.0$
COPPER, Cu	1.00	1.0
GOLD, Au	.70	1.0
ALUMINUM, Al	.61	1.0
BRASS	.26	1.0
STEEL, SAE1045	.10	1000.0

FREQUENCY	Z_s , ALUMINUM	Z_s , COPPER
1 KHz	1.5×10^{-5}	1.17×10^{-5}
10 KHz	4.74×10^{-5}	3.7×10^{-5}
100 KHz	1.5×10^{-4}	1.17×10^{-4}
1 MHz	4.74×10^{-4}	3.7×10^{-4}
10 MHz	1.5×10^{-3}	1.17×10^{-3}
100 MHz	4.74×10^{-3}	3.7×10^{-3}
1 GHz	1.5×10^{-2}	1.17×10^{-2}

REFLECTION LOSS

$$E_2 = \frac{2Z_1}{Z_1 + Z_2} E_1$$

$$H_2 = \frac{2Z_1}{Z_1 + Z_2} H_1$$

$$E_3 = \frac{2Z_1}{Z_1 + Z_2} E_2$$

$$H_3 = \frac{2Z_1}{Z_1 + Z_2} H_2$$

$$E_3 = \frac{4Z_1 Z_2}{(Z_1 + Z_2)^2} E_1$$

$$H_3 = \frac{4Z_1 Z_2}{(Z_1 + Z_2)^2} H_1$$

WHEN $Z_1 \gg Z_2$

$$E_3 = \frac{4Z_2}{Z_1} E_1$$

$$H_3 = \frac{4Z_2}{Z_1} H_1$$

$$R = 20 \log \frac{|Z_1|}{4|Z_2|}, \text{ dB}$$

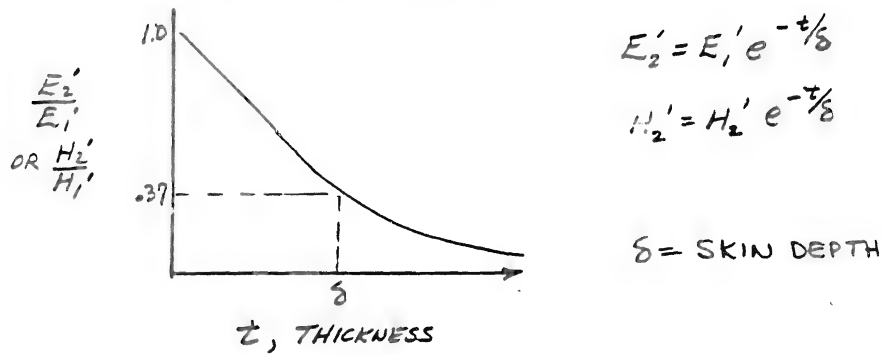
FOR AIR \rightarrow COPPER \rightarrow AIR (FOR FAR FIELD)

$$R = 20 \log \frac{Z_A}{4Z_s} = 138 \text{ dB at } 1 \text{ KHz}$$

FOR GENERAL CASE:

$$R = 20 \log \frac{94}{|Z_2|} = 168 - 10 \log (\mu_r f / \sigma_r) \text{ dB}$$

ABSORPTION LOSS



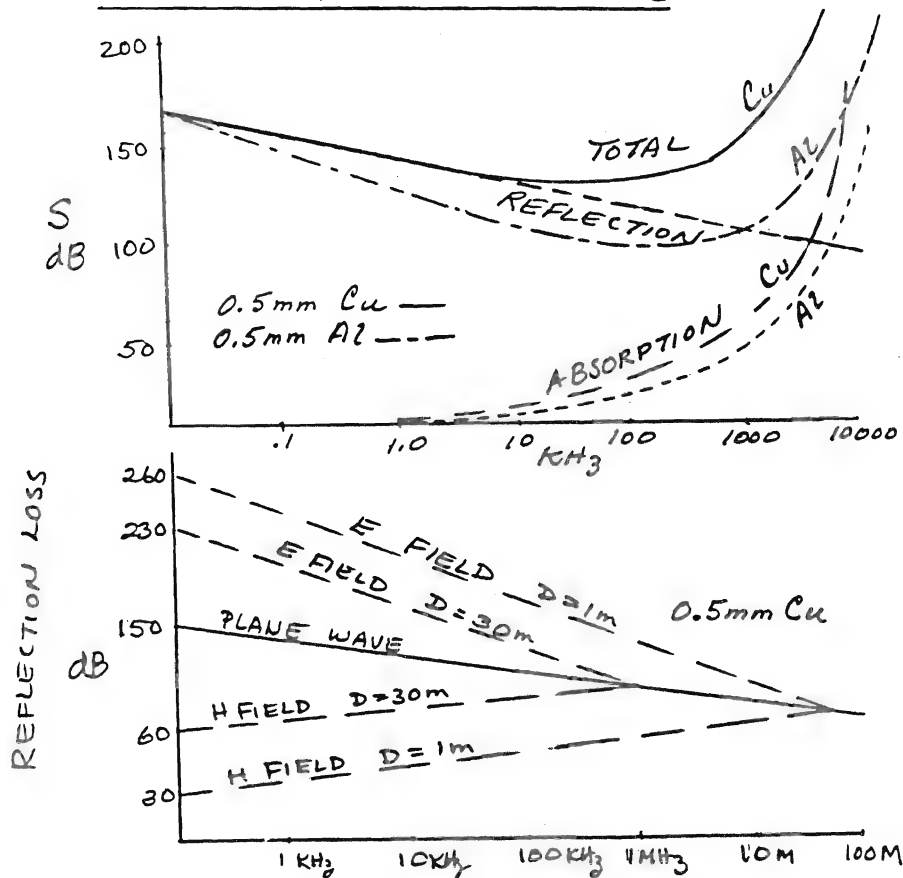
$$A = 20 \left(\frac{z}{\delta} \right) \log e = 8.69 \frac{z}{\delta} \text{ dB}$$

$$\text{OR } A = 1.31 z \sqrt{f \mu_r \sigma_r} \text{ dB}$$

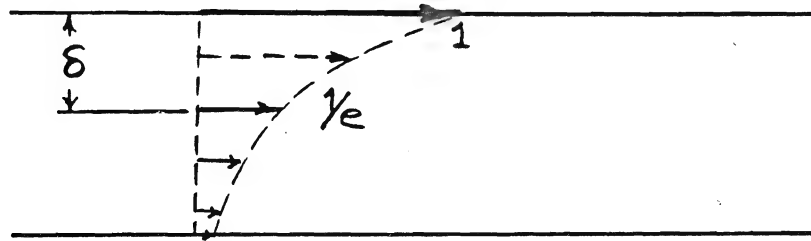
z , CM

$$(\text{LOSS TANGENT} \triangleq \frac{j\omega E}{\sigma})$$

SHIELDING EFFECTIVENESS



SKIN DEPTH



$$\delta = \left(\frac{\lambda}{\pi \sigma \mu c} \right)^{1/2} \text{ (meters)} \quad \lambda = \frac{c}{f}$$

$$\sigma = .5731 \times 10^8 \sigma_r$$

$$\mu = 4\pi \times 10^{-7} \mu_r$$

$$\sigma_r = \frac{\sigma_x}{\sigma_{cu}} = \frac{\rho_{cu}}{\rho_x}$$

$$\mu_r = \frac{\mu_x}{\mu_{cu}} = \frac{\mu_{cu}}{\mu_x}$$

$$\delta = \frac{.0665}{\sqrt{f \sigma_r \mu_r}} \text{ (meters)} = \frac{66.5}{\sqrt{f \sigma_r \mu_r}} \text{ (mm)}$$

where $f \Rightarrow$ Hertz

$\sigma_r \Rightarrow$ Relative conductivity to copper

$\mu_r \Rightarrow$ Relative permeability to copper

then:

$$\delta = \frac{66.5}{\sqrt{f}} \text{ (mm)} \quad \text{for copper}$$

$$= \frac{85}{\sqrt{f}} \text{ (mm)} \quad \text{for aluminum, } \sigma_r = .61$$

$$= \frac{6.65}{\sqrt{f}} \text{ (mm)} \quad \text{for steel (1045), } \sigma_r = 0.1, \mu_r = 1000$$

ELECTRICAL PROPERTIES OF METALS

Metal	Relative Conductivity	Relative Permeability (at 150 kHz)	Skin Depth (mm @ 1Hz)
Silver	1.05	1	65
Copper, annealed	1.00	1	66.5
Copper, hard drawn	0.97	1	67.5
Gold	0.70	1	79
Aluminum	0.61	1	85
Magnesium	0.38	1	108
Zinc	0.29	1	123
Brass	0.26	1	130
Nickel	0.20	1	148
Phosphor-bronze	0.18	1	157
Iron	0.17	1000	5.1
Tin	0.15	1	171
Steel, SAW 1045	0.10	1000	6.6
Beryllium	0.10	1	210
Lead	0.08	1	235
Hypernick	0.06	80000	0.96
Monel	0.04	1	333
Nu-Metal	0.03	80000	1.36
Permalloy	0.03	80000	1.36
Stainless steel	0.02	1000	14.9

$$\text{SKIN DEPTH} = (\text{mm @ 1Hz}) / \sqrt{f}$$

SKIN DEPTH OF COMMON MATERIALS (mm)

FREQ	Cu	Al	Steel	MuMetal
60 Hz	8.5	10.9	0.86	0.36
120 Hz	4.3	5.5	0.43	0.18
1 kHz	2.1	2.7	0.20	0.09
10 kHz	0.66	0.84	0.08	0.03
100 kHz	0.21	0.27	0.02	0.009
1 MHz	0.07	0.08	0.008	---
10 MHz	0.02	0.03	0.002	---
100 MHz	0.007	0.008	0.0008	---

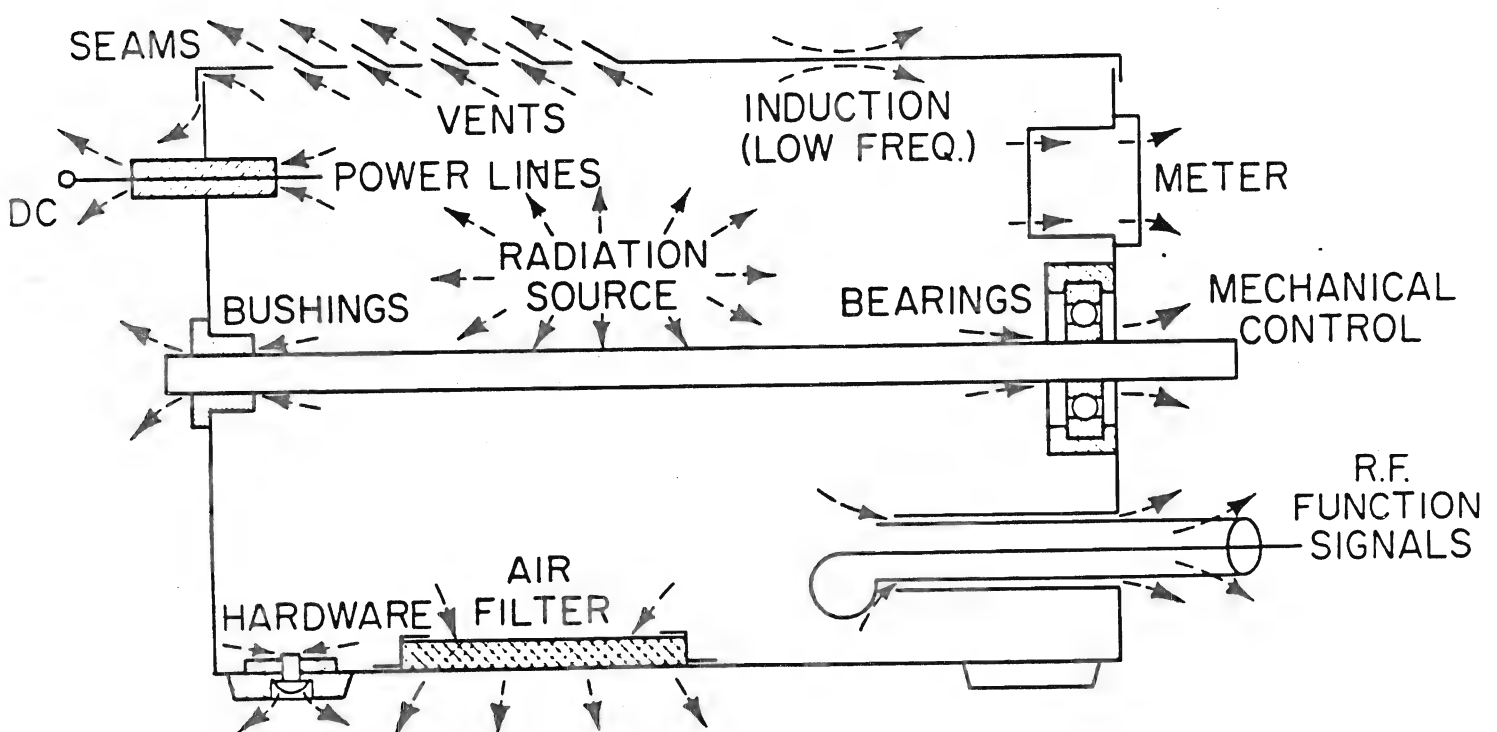
REDUCTION OF EMI FROM AND TO ENCLOSURES
INTERFERENCE ----- SUSCEPTIBILITY

LOCATIONS OF EMI LEAKAGE:

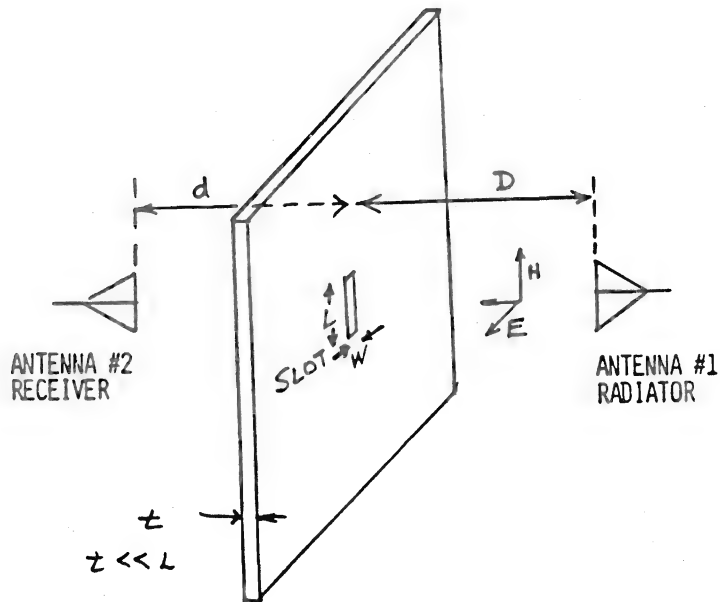
- o WALLS OF ENCLOSURES, ESPECIALLY LOW FREQUENCY
- o SEAMS AND JOINTS
- o HOLES FOR VENTILATION...COOLING
- o HOLES FOR METERS, SWITCHES, POTENTIOMETERS, ETC.
- o BEARINGS AND SHAFTS
- o POWER LEADS AND CONNECTORS
- o SIGNAL INPUT AND OUTPUT LEADS

METHODS:

- o CONFINE SIGNAL ENERGY TO LOCAL AREA
- o LOCATE SIGNAL ENERGY AWAY FROM LEAKAGE PATHS
- o CONDUCT SIGNAL ENERGY AWAY FROM LEAKAGE PATHS
- o REFLECT SIGNAL ENERGY AWAY FROM LEAKAGE PATHS
- o ABSORB SIGNAL ENERGY IN THE LEAKAGE PATHS



IG. 1. TYPICAL ELECTRONIC MODULE ILLUSTRATING RF LEAKAGE



A SLOT IS ENERGIZED BY POWER FROM ANTENNA #1
 THE SLOT WILL RERADIATE TO ANOTHER RECEPTOR, ANTENNA #2;
 COUPLING BECOMES MAXIMUM AS SLOT LENGTH APPROACHES $\lambda/2$

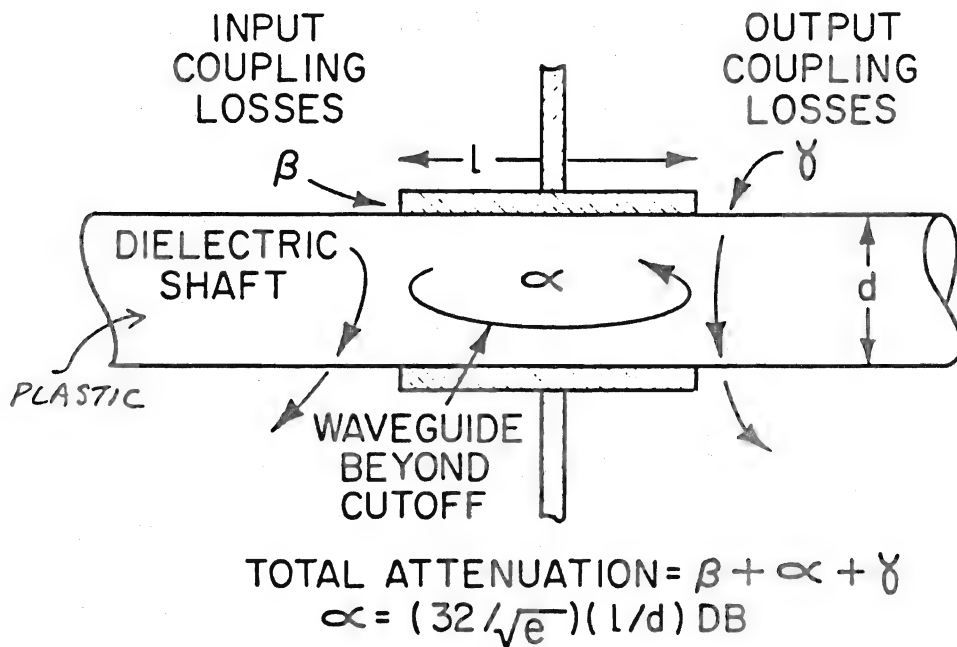
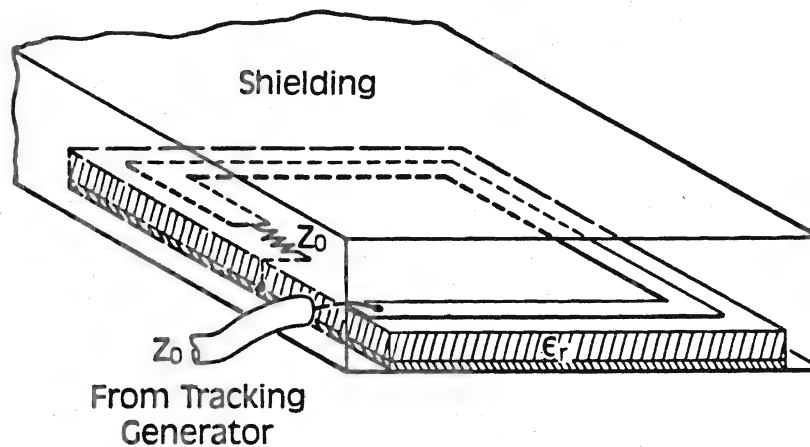


FIG. II. ATTENUATION THROUGH A DIELECTRIC SHAFT

MICROSTRIP TRANSMITTING ANTENNA

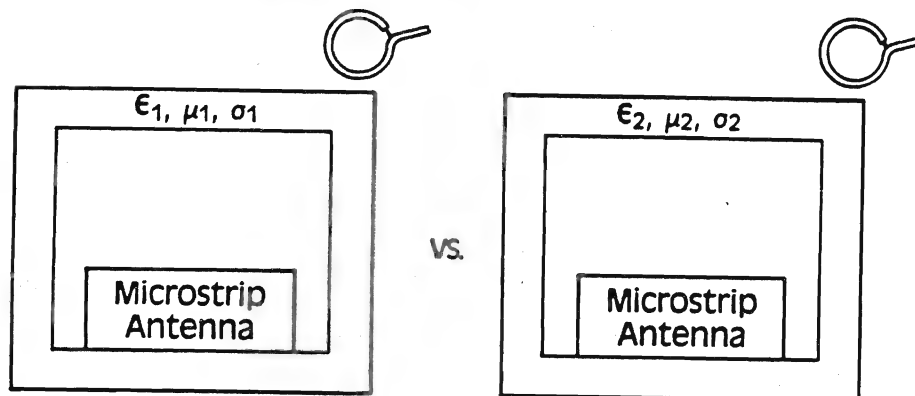


REPRINTED: "A DESIGNER'S GUIDE TO SHIELDING" HP Co. SIGNAL ANALYSIS DIV.

A recommended broadband transmitting structure is a 50 ohm microstrip trace terminated in its characteristic impedance. These antennas are inexpensive, easy to fabricate in a variety of shapes and maintain their input characteristics over the entire operating range of the tracking generator. Microstrip design curves are readily available; low dielectric constant material and long lengths of line maximize the radiation. Low radiation efficiency is the major tradeoff for the broadband operation. Measurement repeatability requires care in antenna placement relative to the shield in question. It is necessary to have the shield of the coaxial input connector well grounded to the shielding enclosure under test.

BENCHTOP SHIELDING EFFECTIVENESS MEASUREMENTS (CONT'D)

EVALUATING VARIOUS MATERIALS:

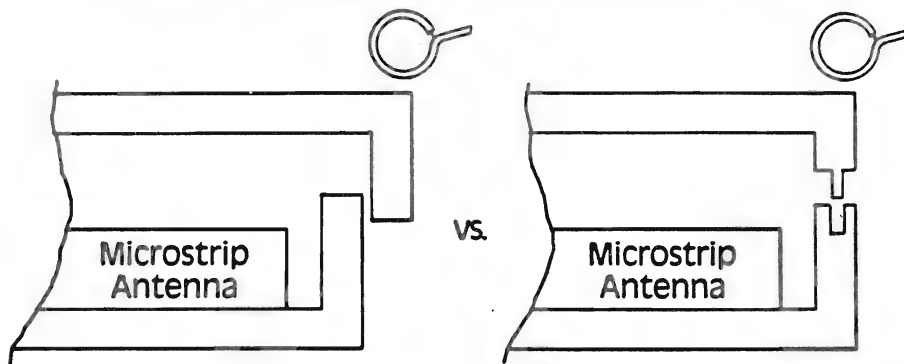


REPRINTED: "A DESIGNER'S GUIDE TO SHIELDING" HP Co. SIGNAL ANALYSIS DIV.

The shielding effectiveness of different materials relative to each other is best measured using identical geometries. This testing is especially useful for measuring the frequency dependency of the shielding effectiveness of magnetic material. Pre- and post-amplification is usually required when testing magnetic material due to the low frequency range of operation. When measuring larger enclosures, screen room or open site testing is often necessary.

BENCHTOP SHIELDING EFFECTIVENESS MEASUREMENTS

EVALUATING VARIOUS PHYSICAL CONFIGURATIONS:



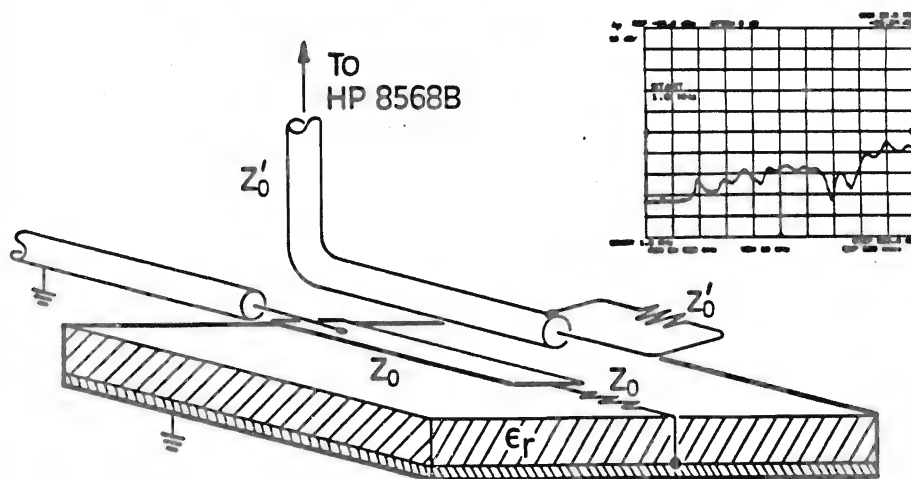
- Overall effectiveness of different seam configurations
- Localized shielding discontinuities

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Benchtop testing provides information which is more useful for system troubleshooting than overall system shielding tests in screen rooms or on open sites. Time spent reducing the radiation from sub-systems of an instrument greatly reduces final system qualification time.

The most general type of benchtop testing performed involves characterization of the shielding effectiveness of various geometries. This includes evaluation of the design of instrument cases and individual circuit shields, seam configurations, and gasketing. Swept, benchtop measurements provide the designer with immediate feedback on shielding effectiveness; localized testing pinpoints radiation problems on an individual circuit

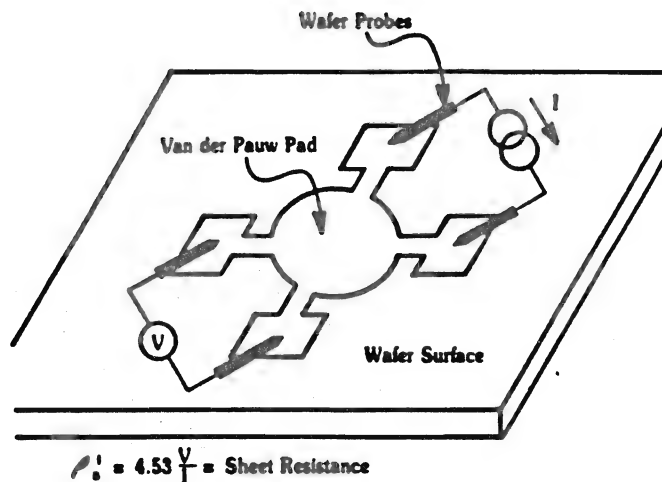
MEASUREMENT OF COAXIAL CABLE SHIELDING EFFECTIVENESS



REPRINTED: "A DESIGNER'S GUIDE TO SHIELDING" HP Co. SIGNAL ANALYSIS DIV.

Proper cable shielding minimizes system design and troubleshooting time. Cable shielding problems are major contributors to overall system noise, cross talk between channels or systems and data transfer errors. High speed digital systems are one of the major challenges to quality cable shielding.

Benchtop cable shielding evaluation is a simple procedure with a swept measurement system. A microstrip line is used as the transmitting antenna and the cabling in question is the receiving antenna and is connected to the spectrum analyzer. The shielding effectiveness is indicated by the amount of signal coupled into the cabling. Direct comparisons between different cabling types can be made quickly.

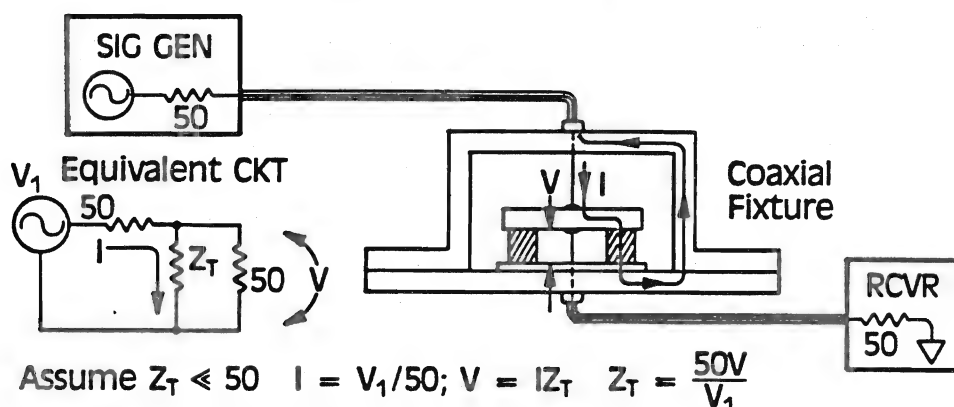


Sheet Resistance – 2 Probes or 4 Probes

Evaluation of diffusion processes are commonly done by measuring sheet resistance using 2 probe or 4 probe method. HP's 4062A is well suited for this application using 4 versatile dc source/monitor units (SMU's). Each SMU can operate in two modes: 1) voltage source/current monitor, or 2) current source/voltage monitor. Total dc source/monitor range is ± 1 picoamp to ± 100 milliamps. Total voltage monitor range is ± 100 microvolts to ± 100 volts.

Software for measuring sheet resistance is supplied in 4062A system library. Shown here is a 4 probe method using Van der Pauw pad configuration.

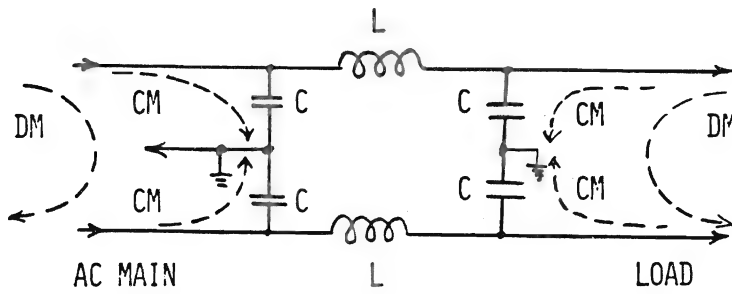
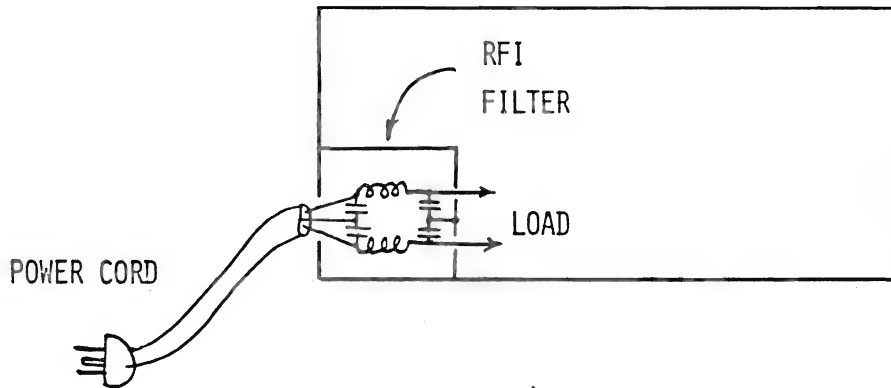
MEASUREMENT OF THE TRANSFER IMPEDANCE OF A GASKET



Transfer Impedance is Ordinarily Normalized Per Unit Length

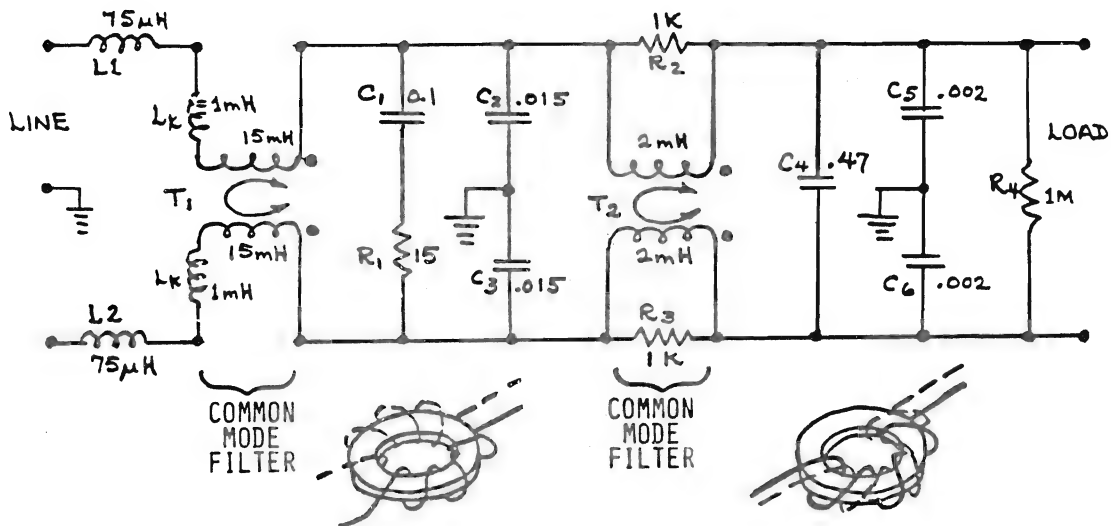
$$Z_{TR} = \frac{Z_T}{\ell}; \text{ Where } \ell = \text{Perimeter of Gasket}$$

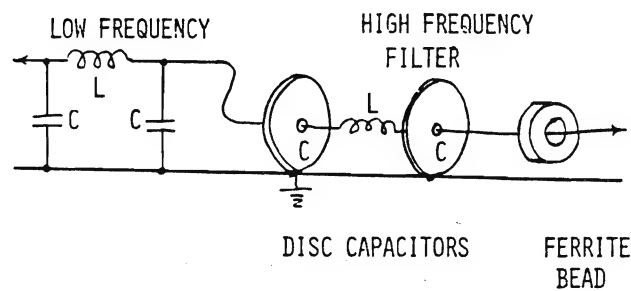
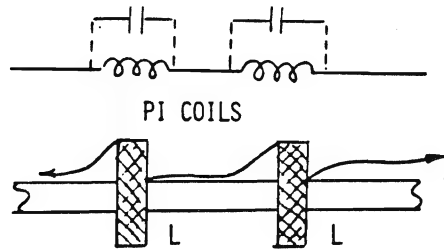
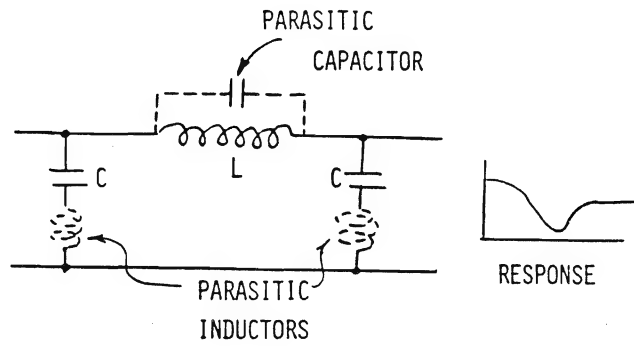
RFI FILTERS IN ENCLOSURES



POWER LINE FILTER HP 9135-0134

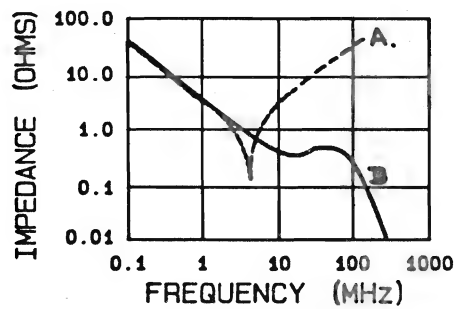
FOR SWITCHING POWER SUPPLY



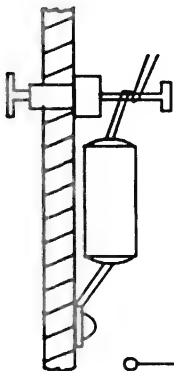


RESONANCE IN CAPACITORS

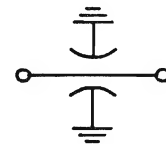
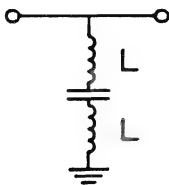
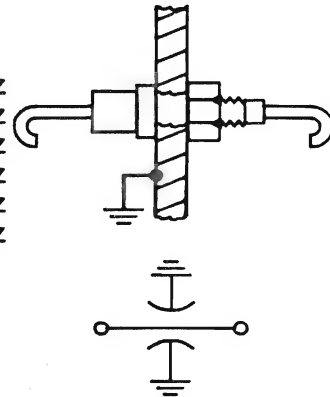
A. 0.05 μ F
CAPACITOR WITH
6mm LEADS



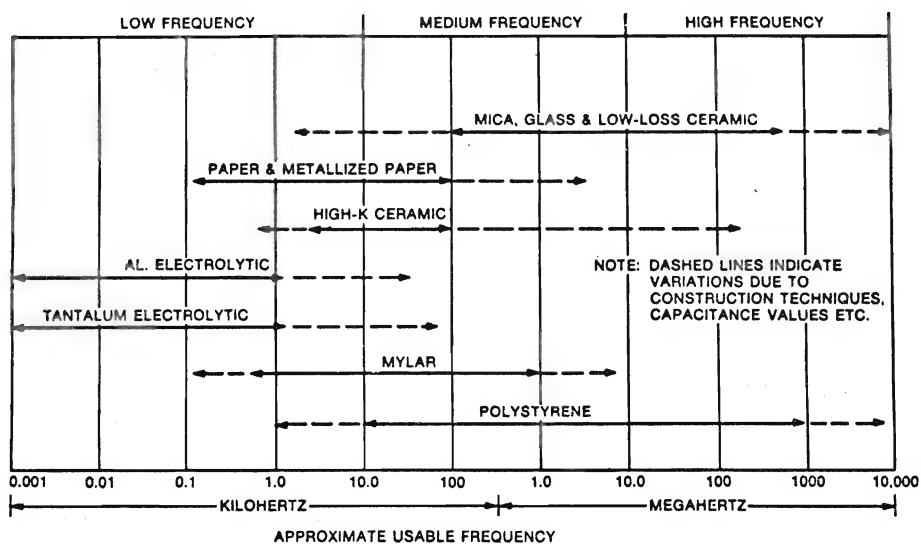
B. 0.05 μ F
FEED-THROUGH
CAPACITOR



ELECTROLYTICS, AL OR Ta	1-50kHz
PAPERS	0.1 - 10MHz
MYLARS	1-10MHz
HI-K CERAMICS	0.1-200MHz
POLYSTYRENE, MICA	500MHz-10GHz
LOW LOSS CERAMICS	500MHz-10GHz

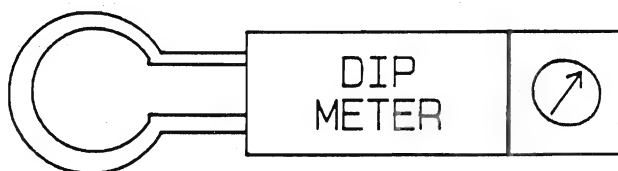
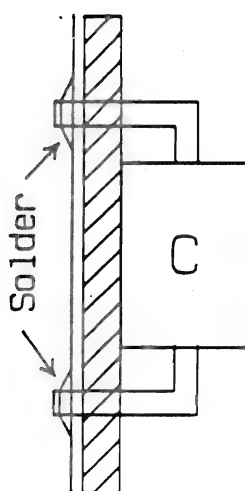


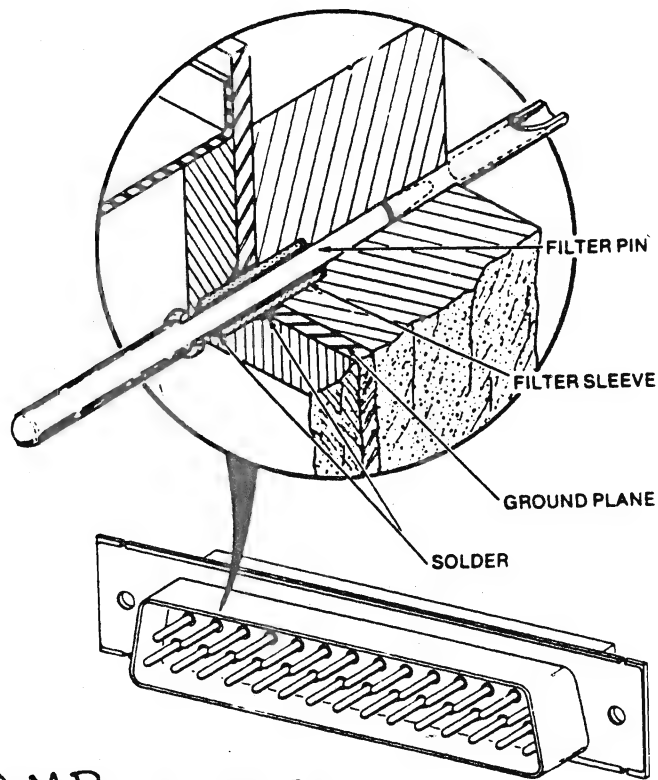
APPROXIMATE USABLE FREQUENCY RANGES FOR VARIOUS TYPES OF CAPACITORS



TYPICAL RESONANCE FREQUENCY OF CERAMIC CAPACITORS WITH 6mm LEADS

100 nf	2.5 mHz
10 nf	12
1 nf	35
500 pf	70
100 pf	150
50 pf	220
10 pf	500

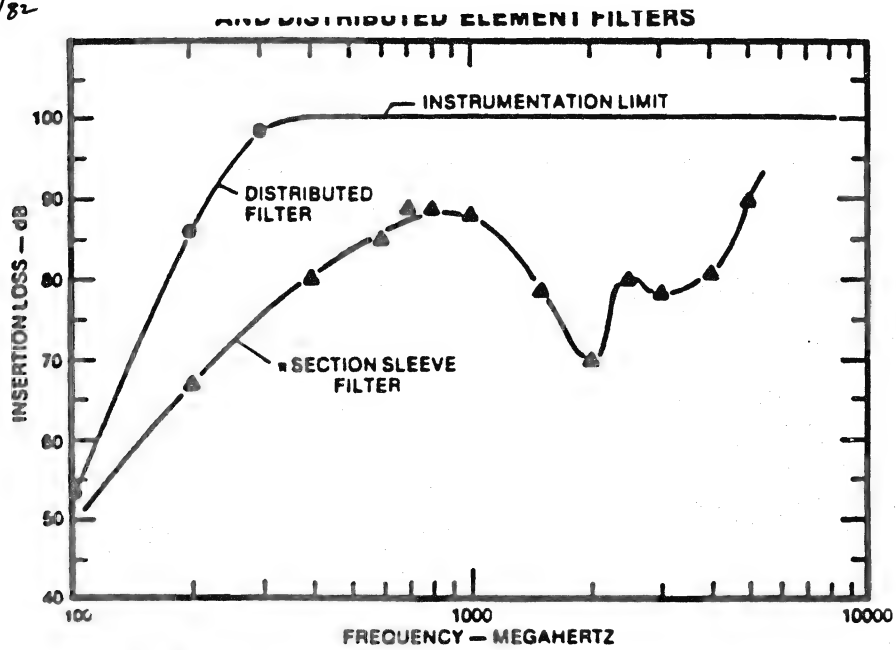




AMP - FILTER PIN
CONNECTOR
CANNON
Fig. 3

11

3/82

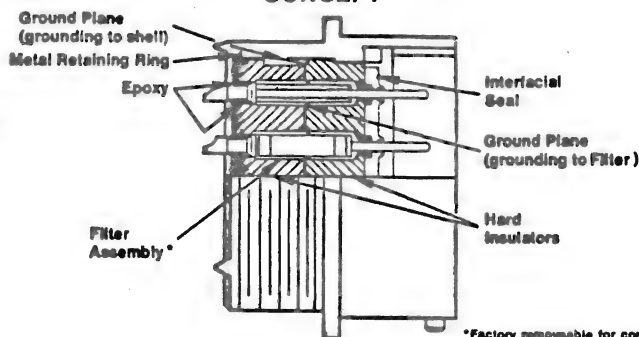


AMP - FILTER PIN CONNECTOR
CANNON
Fig. 2

3/82

CANNON
ITT

TYPICAL CONSTRUCTION CONCEPT



Types of Contacts

Three types of contacts are available for each contact position: *filter* contacts, *power* contacts that use an insulating tube instead of the filter element, or *grounded* contacts. These contacts can be intermixed in any arrangement to offer maximum circuit flexibility at reduced costs.

Operating Temperatures

Filter contacts are designed to operate within the temperature ranges of -55°C to $+125^{\circ}\text{C}$ without any significant changes in insertion loss characteristics. They will also operate at temperatures up to $+150^{\circ}\text{C}$ with temporary performance reduction. At $+150^{\circ}\text{C}$ there is a reduction of approximately 15% insertion loss at 100 MHz and over.

Repairability

Under most circumstances filter connectors are repairable at the factory, and new product "re-warranty" is provided.

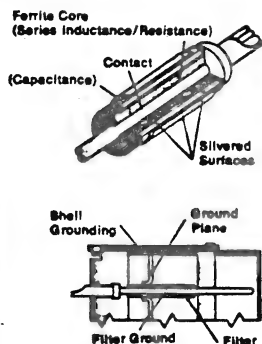
Insertion Loss vs. Current

Insertion loss characteristics will vary slightly, depending on the amount of current flowing through the contacts. However, this loss is not significant; as insertion losses in the stop band from 100 MHz and over are still above minimums when the specified maximum current rating is not exceeded.

Intermateability with Standard Product Lines

All ITT Cannon Filter Connectors have the same layout pattern and contact spacing as their equivalent non-filtered connectors, and are intermateable and intermountable with them. The basic difference is that they are solder termination while some of the non-filtered versions may be crimp. Also, all rear accessories are ordered separately.

Filter Operation

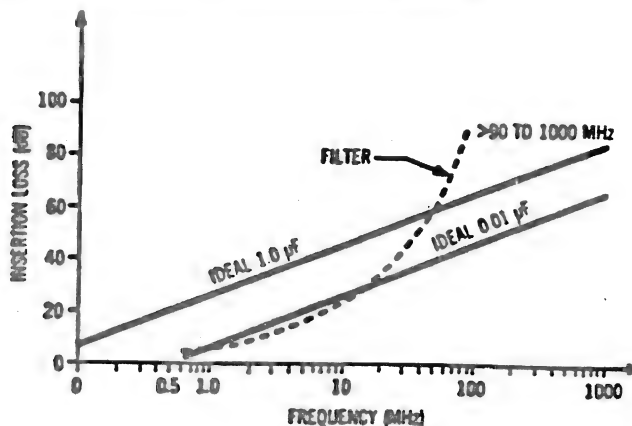
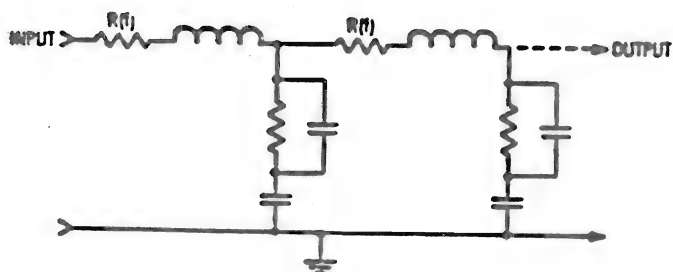


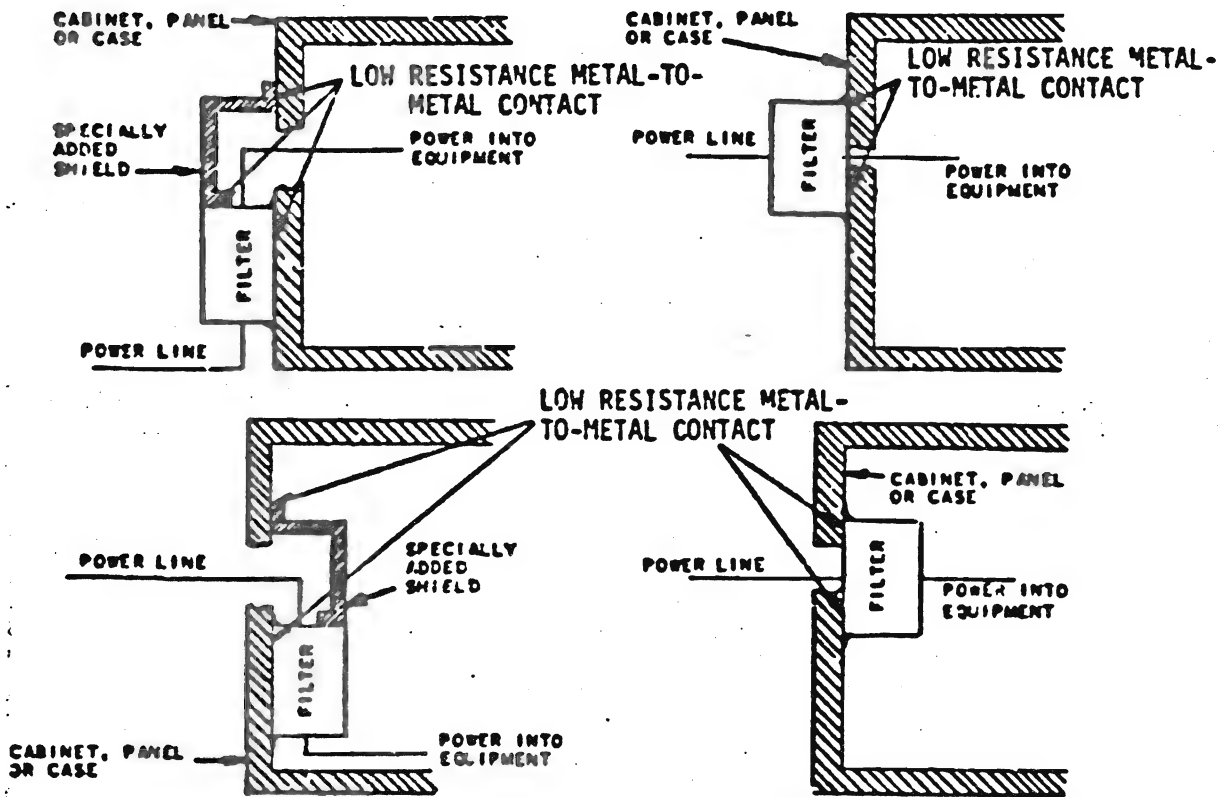
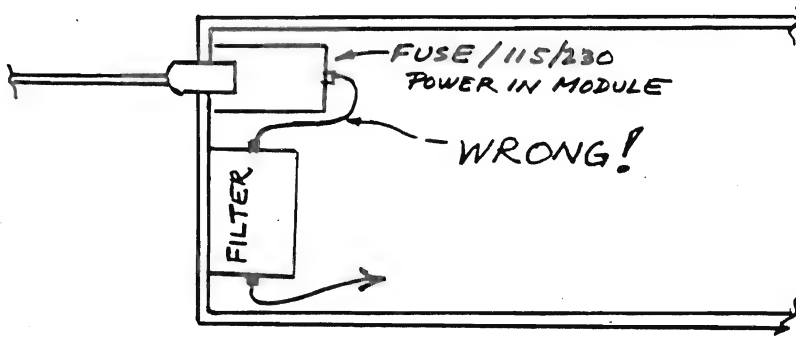
Concept

Without altering the normal function of a standard connector contact, the filter contact provides RFI suppression at frequencies above a prescribed point (low pass). Through the use of special ceramic and ferrite compounds, shaped, plated and located appropriately, a network approximating a Pi-section low-pass filter is achieved on any or all contacts on a standard connector.

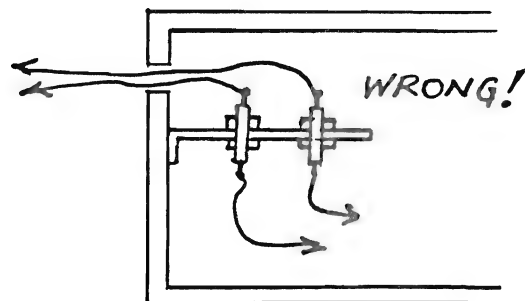
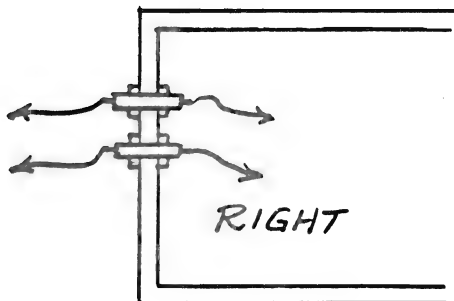
Design

A high-permeability ferrite tube surrounds the contact forming the equivalent series inductor (may be thought of as a one turn toroid). The shunt capacitor members appear as a result of selective plating of a high dielectric constant ceramic tube. Both ends of this ceramic tube, which concentrically envelopes the ferrite, are affixed to the contact to form an extremely compact circuit. The plated O.D. of the ceramic tube is the common electrode and is attached to the shell through a ground plane. In addition to this interconnection of filter to shell, the ground plane forms an "electric wall" preventing alternate paths for radiated RFI, a frequent problem in discrete filter circuits at higher frequencies.



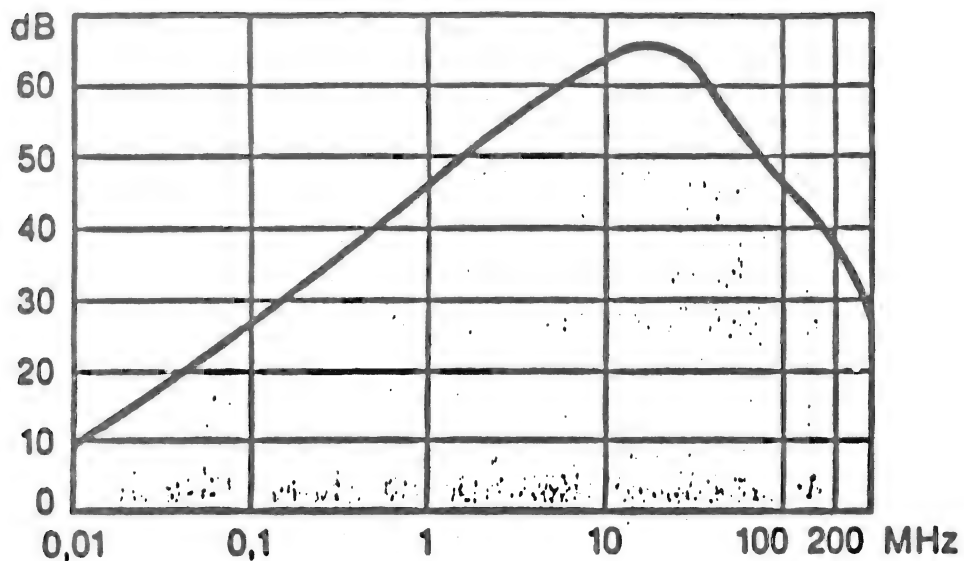


CORRECT Installation of Power Line Filters

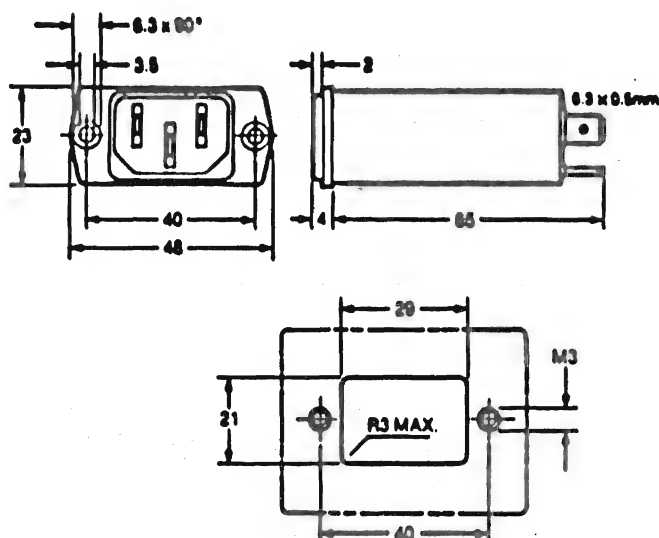
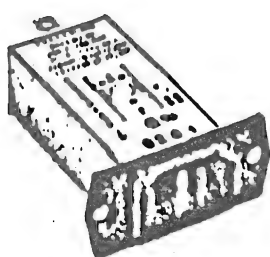


INSTALLATION OF FEEDTHRU CAPACITORS

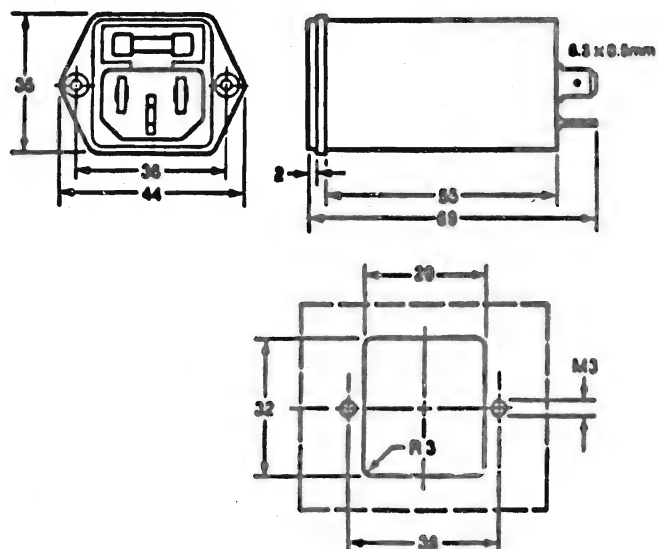
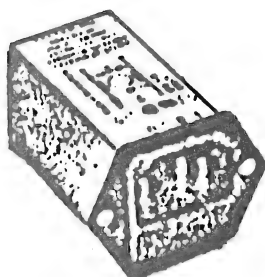
4 AMP



Integral CEE-22 & International power line filter



Integral fused CEE-22 connector & International power line filter



EMC/EMI TESTING

NEEDS:

- SIMULATED ENVIRONMENT WHERE USED
- REPEATABLE MEASUREMENTS
- MEETS SPECIFICATIONS

EMC/EMI TESTING

SITE FOR TESTING:

- IDEAL PLACE HAS NO OTHER RADIATION OR REFLECTION
 - ISOLATED FIELD
 - SHIELDED ROOM
 - ANECHOIC ROOM (ABSORBING MATERIAL ON WALLS)
 - NATURAL CAVE (ABSORBING MATERIAL ON WALLS)
 - MODE STIRRED SHIELDED ROOM
 - STRIPLINE TESTER
 - TEM CELL TESTER

EMC/EMI TESTING



ELECTRONIC TEST EQUIPMENT:

- SIGNAL SOURCES, HIGH POWER NECESSARY
- DETECTORS:
 - * EMI RECEIVERS (SPECIAL FILTERS, DETECTOR RC TIME CONSTANT)
 - * SPECTRUM ANALYZERS

HEWLETT PACKARD ENVIRONMENTAL SPECIFICATIONS

CONDUCTED EMISSION LIMITS

3 LEVELS SPECIFIED

CE1 CORRESPONDS TO:

10kHz TO 30MHz - VDE 0871 LEVEL A,
CISPR PUB. 11, 1979

450kHz TO 30MHz - FCC PART 15 J, CLASS A

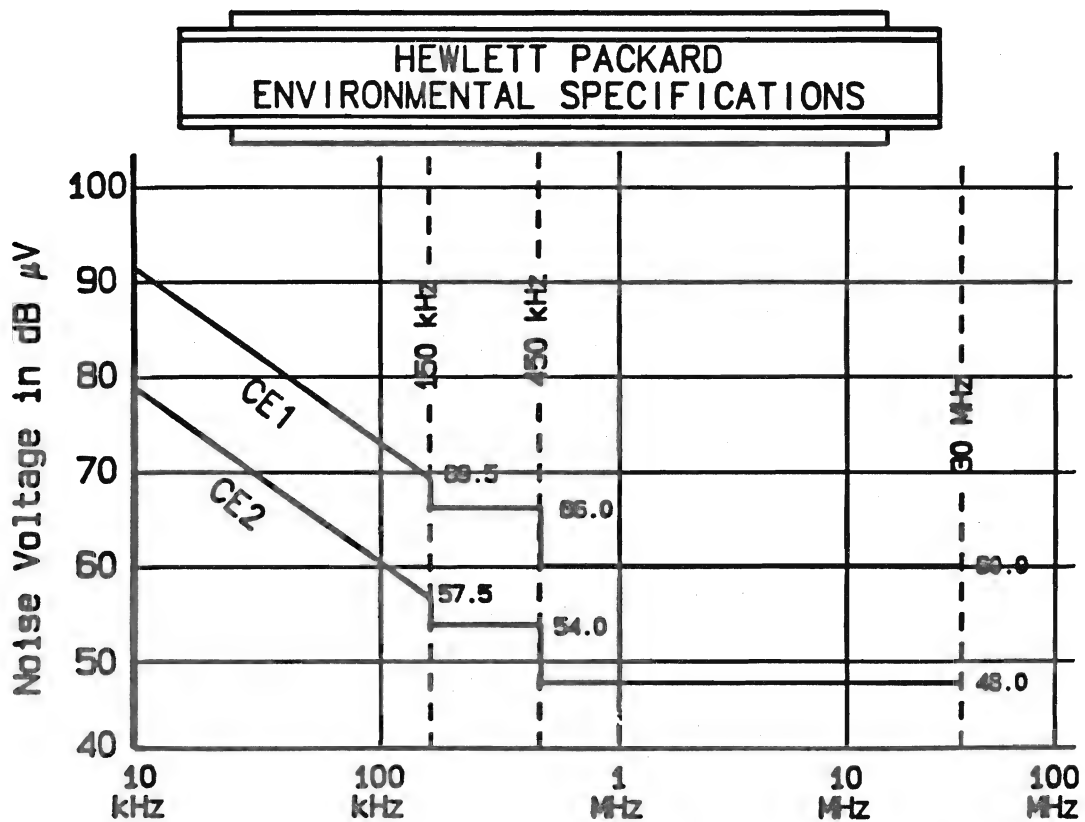
CE2 CORRESPONDS TO:

10kHz TO 30MHz - VDE 0871 LEVEL B

450kHz TO 30MHz - FCC PART 15 J, CLASS B

CE3 CORRESPONDS TO:

FTZ 526



Conducted Emission Limits for CE1 and CE2

HEWLETT PACKARD
ENVIRONMENTAL SPECIFICATIONS

RADIATED EMISSION LIMITS

3 LEVELS SPECIFIED

RE1 - MAXIMUM ALLOWABLE FOR ANY HP PRODUCT

RE2 - PREFERRED MAXIMUM ALLOWABLE FOR ANY
HP PRODUCT; MORE STRINGENT, REQUIRED
IN MANY HP MARKETS

RE3 - MAXIMUM ALLOWABLE FOR ANY HP PRODUCT
MARKETED IN USA FOR RESIDENTIAL USE

HEWLETT PACKARD
ENVIRONMENTAL SPECIFICATIONS

RADIATED EMISSION LIMITS

RE1 CORRESPONDS TO THE MOST RESTRICTIVE
OF CISPR PUB. 11, FCC PART 15J CLASS A,
AND VDE 0871 LEVEL A

FREQUENCY MHz	LIMIT dB (μ V/m)	ANTENNA DISTANCE (METERS)
0.01-30	32	100m
30-88	28	30m
88-174	32	30m
174-230	28	30m
230-1000	35	30m

**HEWLETT PACKARD
ENVIRONMENTAL SPECIFICATIONS**

RADIATED EMISSION LIMITS

RE2 CORRESPONDS TO THE MOST RESTRICTIVE
OF VDE 0871 LEVEL B AND FTZ 1046

<u>FREQUENCY</u> <u>MHz</u>	<u>LIMIT</u> <u>dB (μV/m)</u>	<u>ANTENNA DISTANCE</u> <u>(METERS)</u>
0.01-30	32	30m
30-470	32	10m
470-1000	38	10m

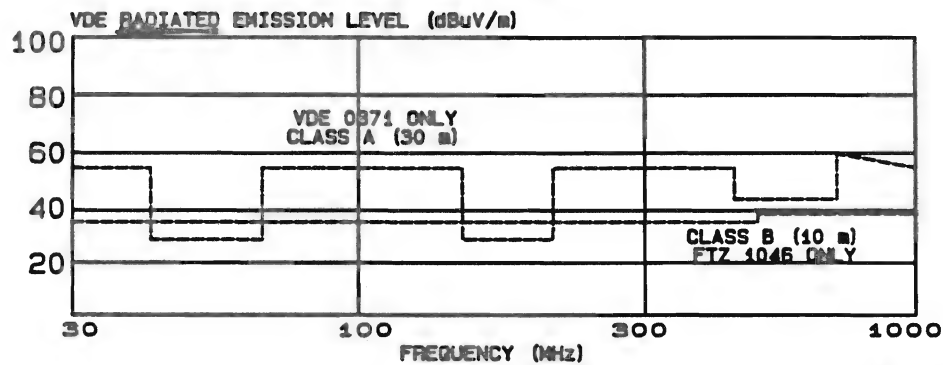
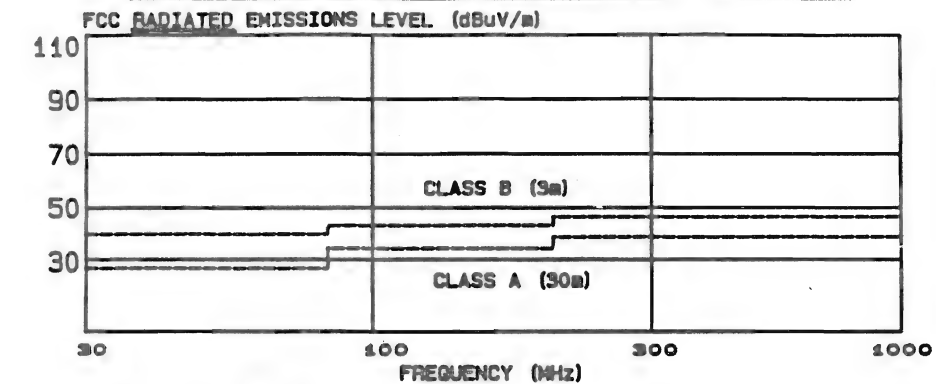
**HEWLETT PACKARD
ENVIRONMENTAL SPECIFICATIONS**

RADIATED EMISSION LIMITS

RE3 CORRESPONDS TO FCC PART 15 J CLASS B

<u>FREQUENCY</u> <u>MHz</u>	<u>LIMIT</u> <u>dB (μV/m)</u>	<u>ANTENNA DISTANCE</u> <u>(METERS)</u>
30-88	40	3m
88-216	44	3m
216-1000	46	3m

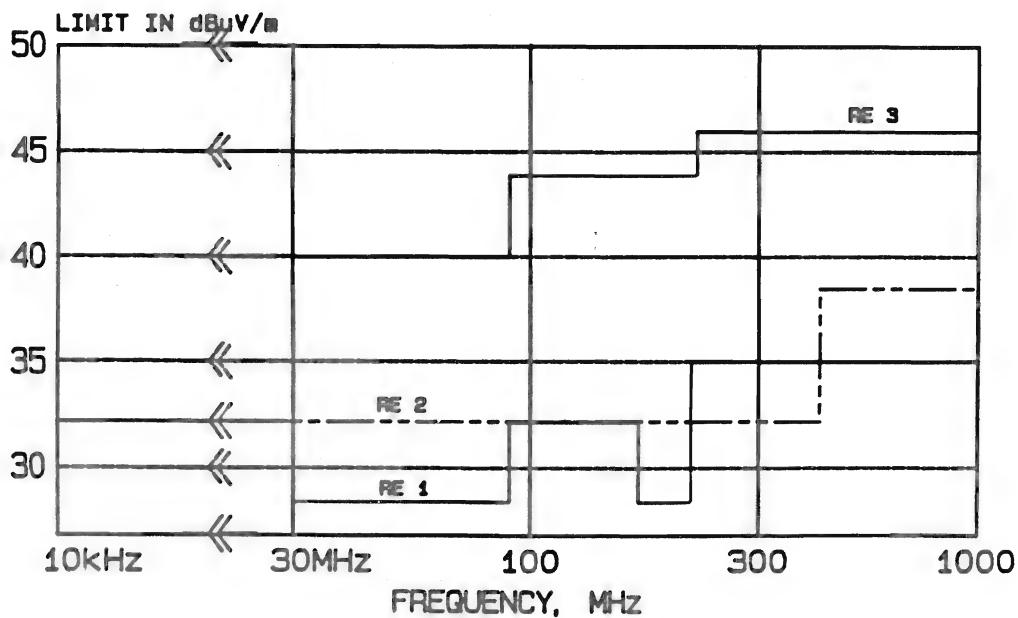
RADIATED EMISSION LIMITS



EMIS26A/B 10/1/85

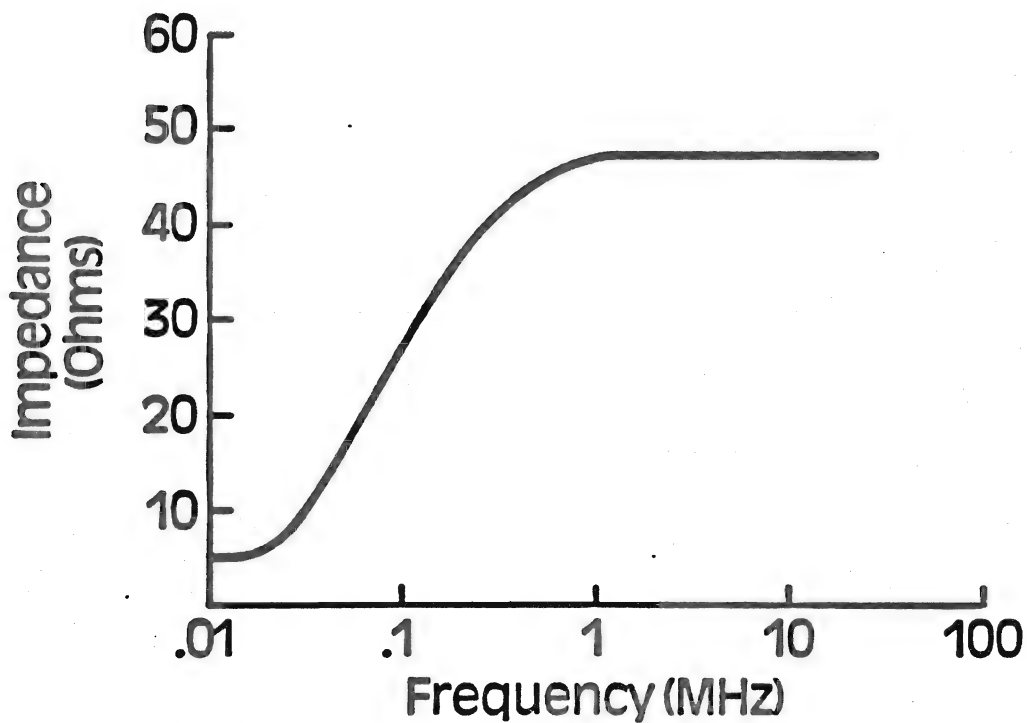
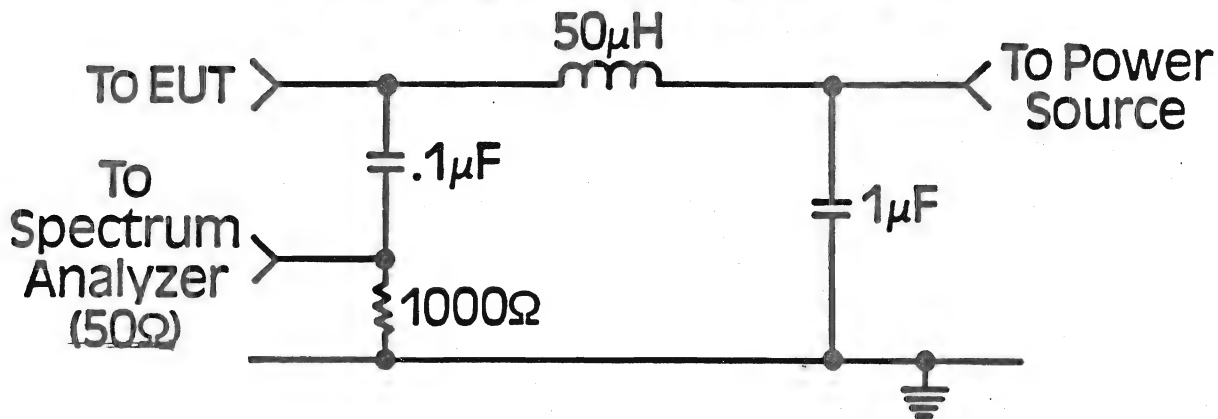
(HP) RADIATION EMISSION LIMITS

RE1 (100m, .01-30 MHz; 30m, 30-1000 MHz)
RE2 (30m, .01-30 MHz; 10m, 30-1000 MHz)
RE3 (3m, 30-1000 MHz)

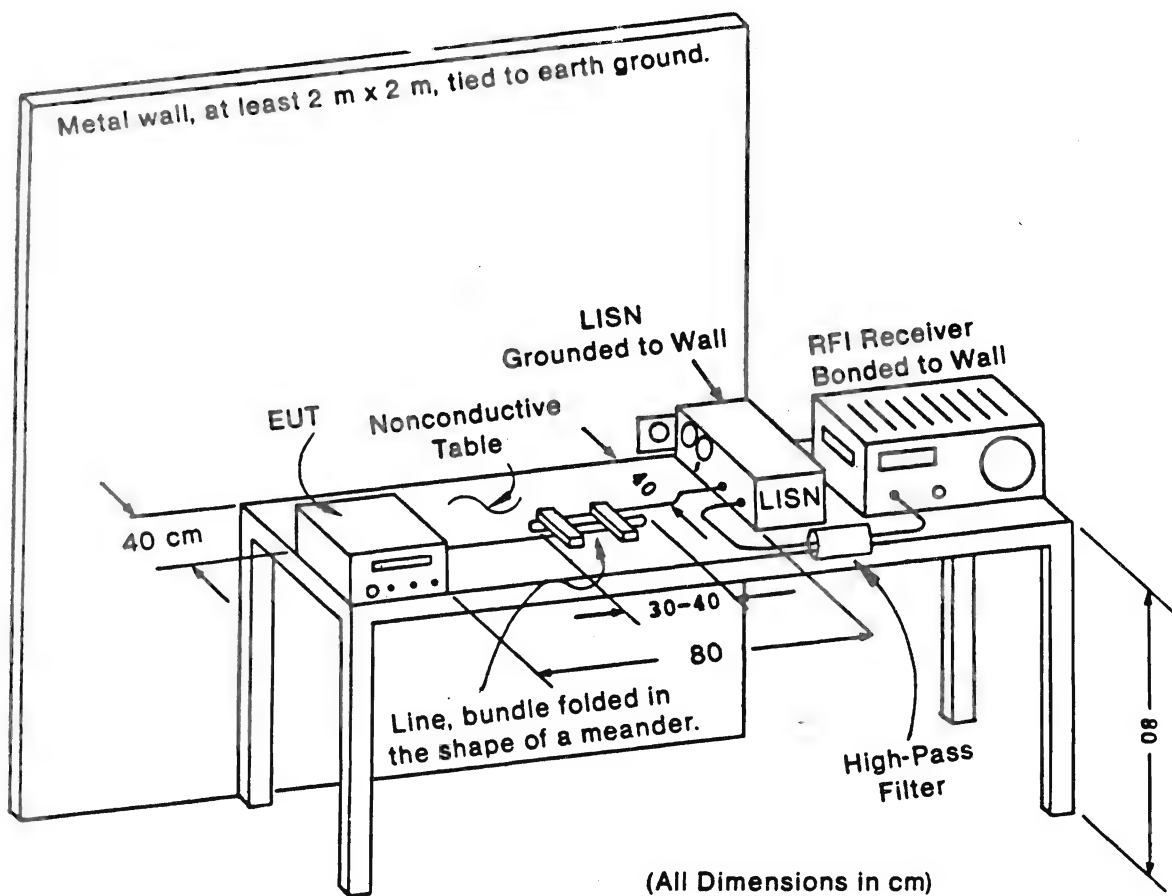


EMIS24 10/1/85

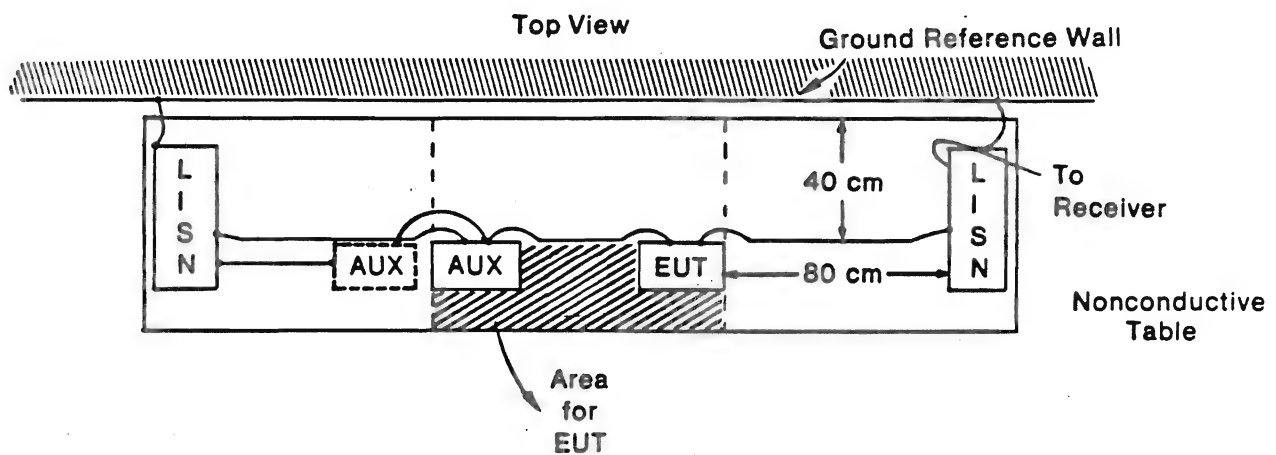
LINE IMPEDANCE STABILIZATION NETWORKS FILTER OUTSIDE EMISSIONS AND PROVIDE A DEFINED LINE IMPEDANCE



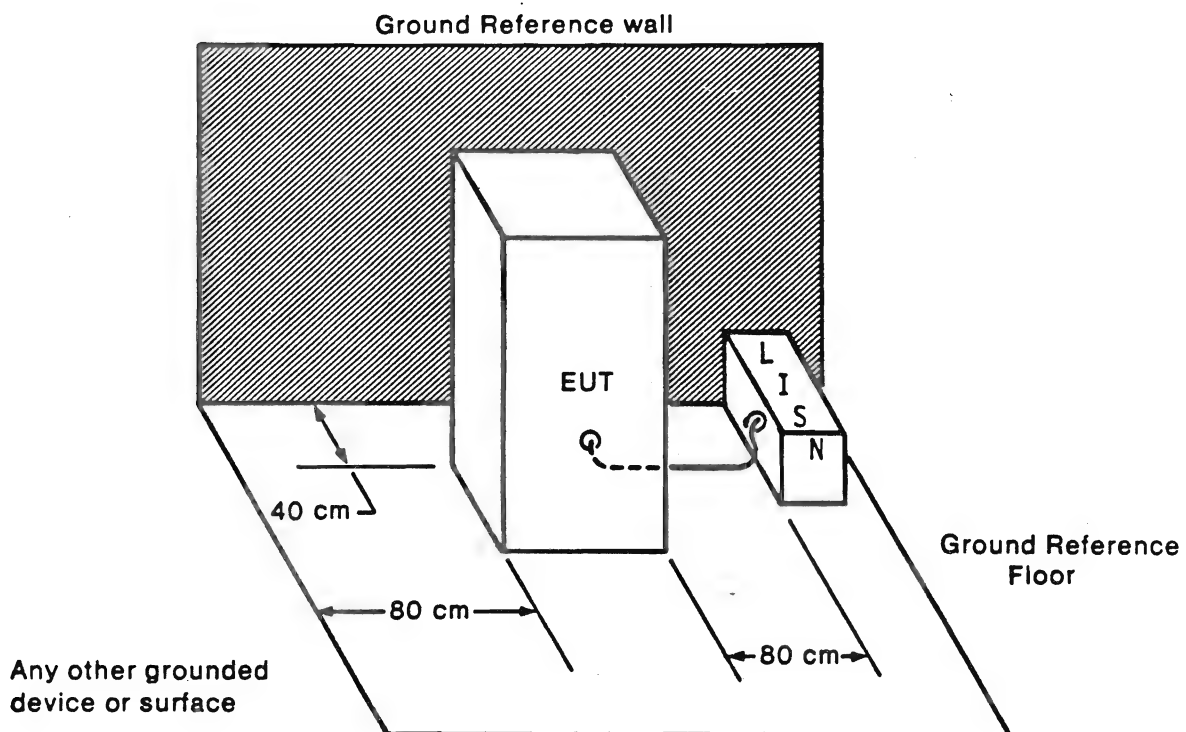
Impedance Frequency Characteristic
Of LISN (10 kHz-30 MHz)



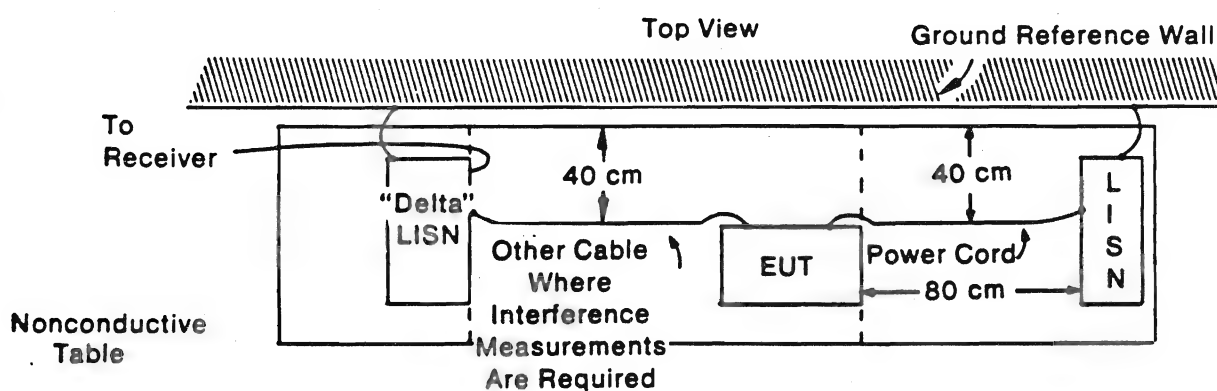
Conducted Interference Typical EUT Arrangement for Table Mounted Product



Conducted Interference Typical EUT Arrangement Multi-Product Systems



Conducted Interference Typical EUT Arrangement for Single Floor Mounted Product



Conducted Interference Typical EUT Arrangement Showing "Delta" LISN Placement

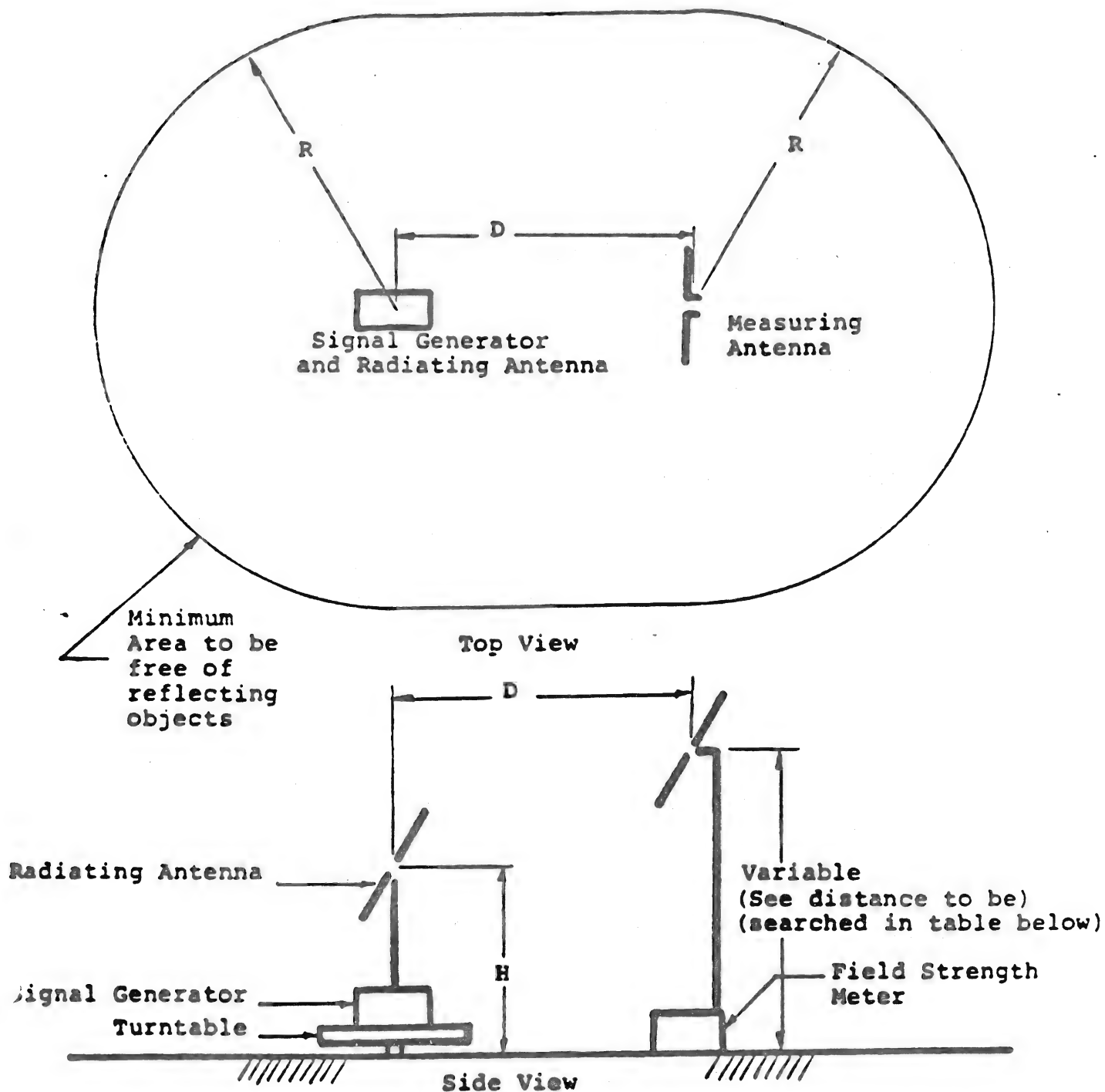
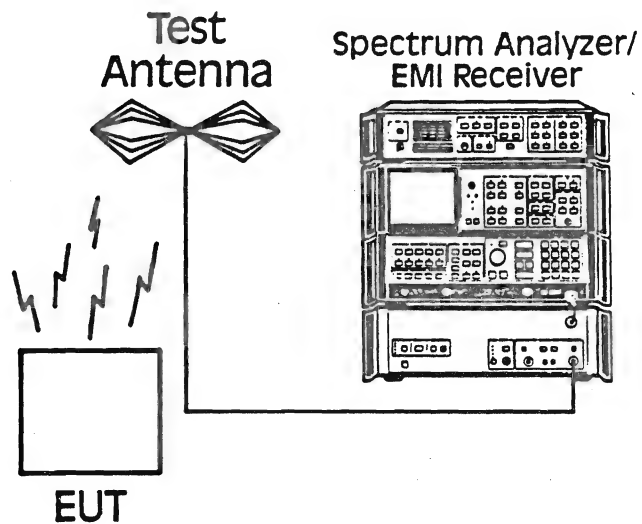


FIGURE 1. Equipment Arrangement for Measuring Site Attenuation of a Radiation Test Site.

FCC-J. ZOULEK
IE³CS, 21MAY80

CISPR RADIATED TEST INSTRUMENTATION

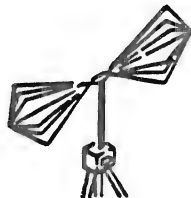


A VARIETY OF ANTENNAS ARE USED FOR CISPR RADIATED TESTS

Tuned, Broadband Dipoles
(25-1000 MHz)



Biconical
(20-300 MHz)



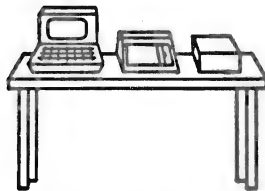
Log Periodic
(200 MHz-10 GHz)



Magnetic Loop
(20 Hz-35 MHz)



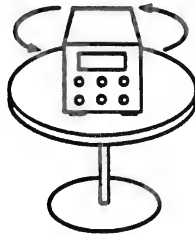
CISPR-BASED RADIATED TEST PROCEDURE EMPHASIZES MEASURING THE WORST CASE



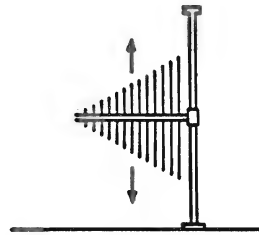
Arrange EUT To
Simulate Worst Case
Probable Use



Exercise EUT



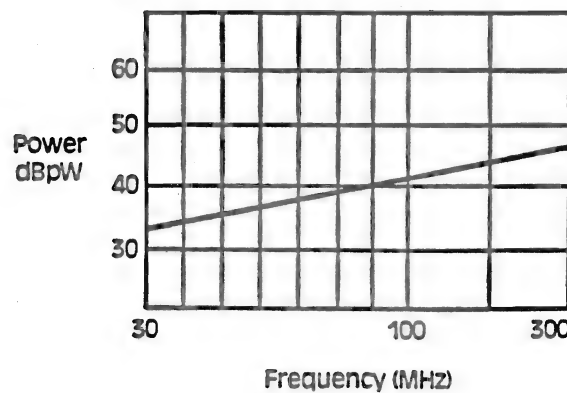
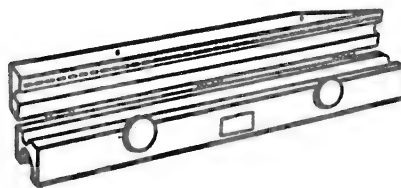
Rotate EUT



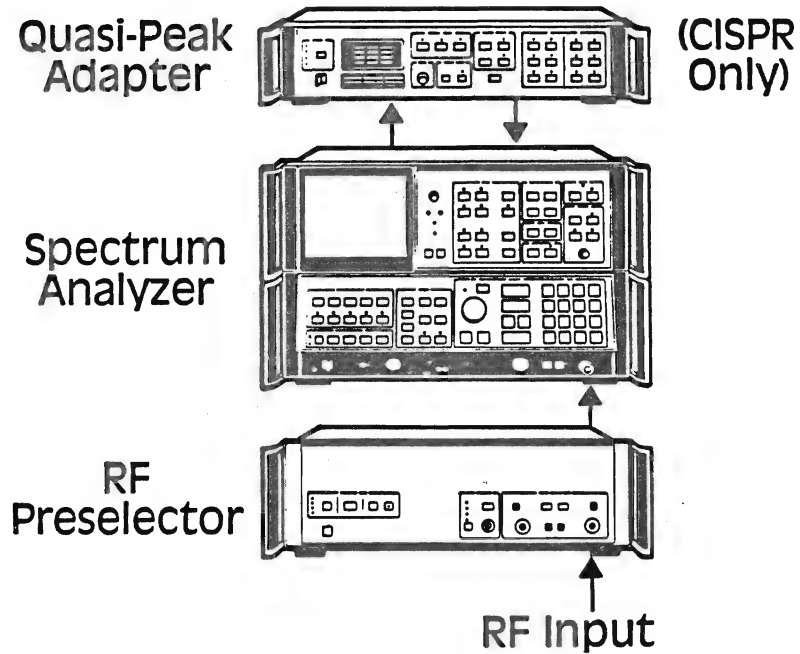
Vary Antenna Height
Use Horizontal And
Vertical Polarization

- Distance: 3-30 m
- Antenna Height: 1-4 m (3-10 m Distance)
2-6 m (> 10-30 m Distance)

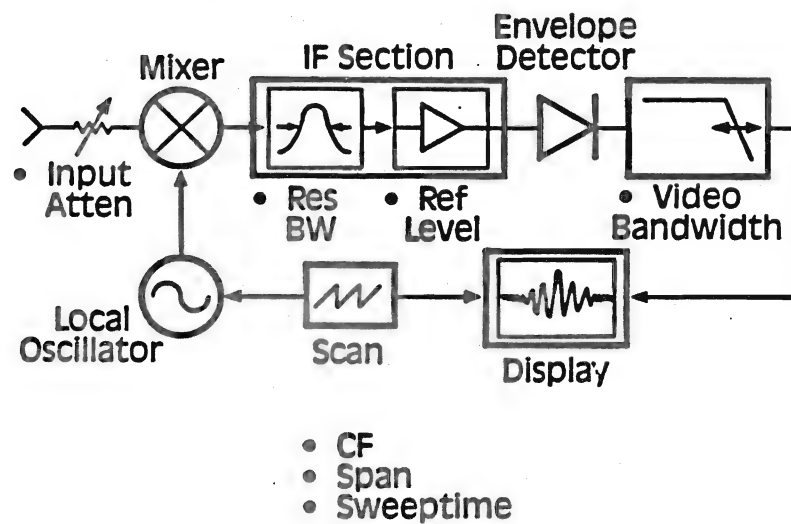
THE FTZ GENERAL LICENSE FOR ISM EQUIPMENT REQUIRES NOISE POWER MEASUREMENTS USING AN ABSORBING CLAMP



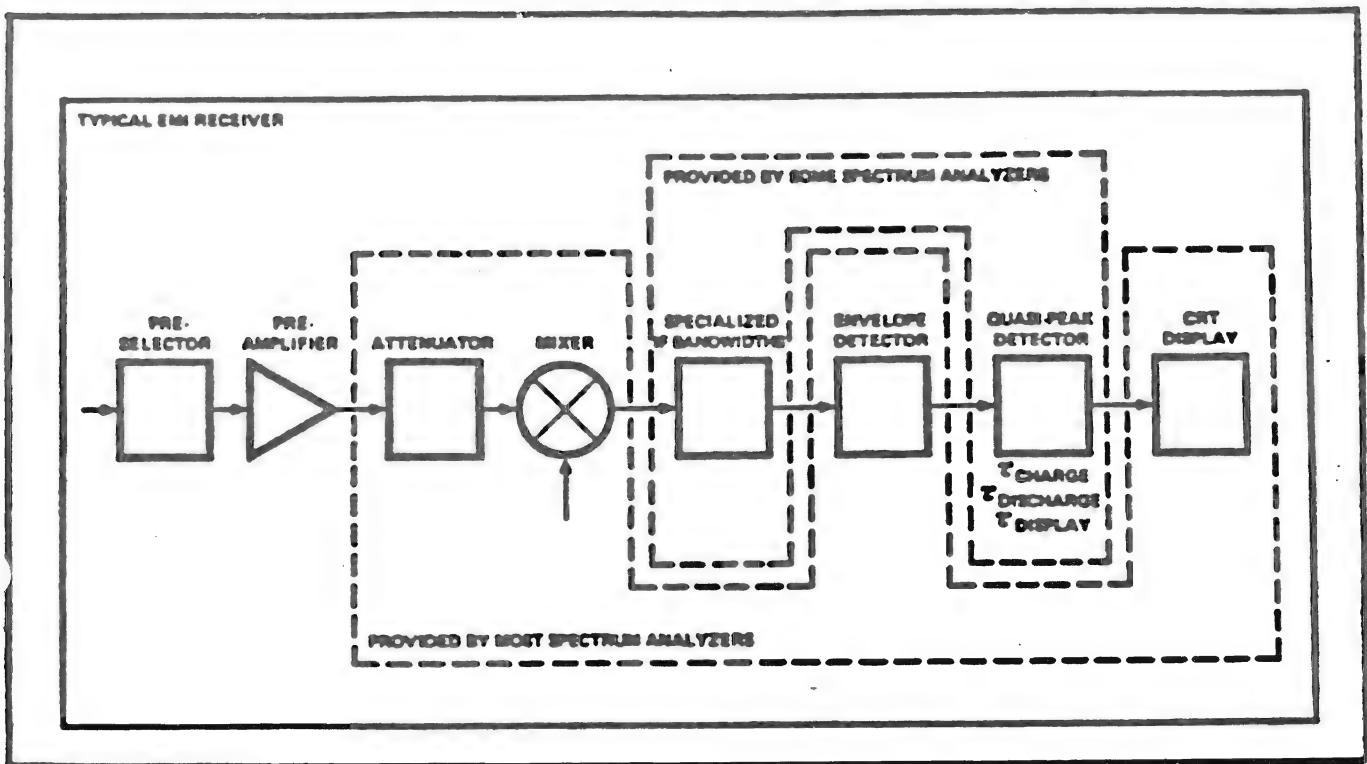
EMI RCVR BLOCK DIAGRAM



SPECTRUM ANALYZER BLOCK DIAGRAM



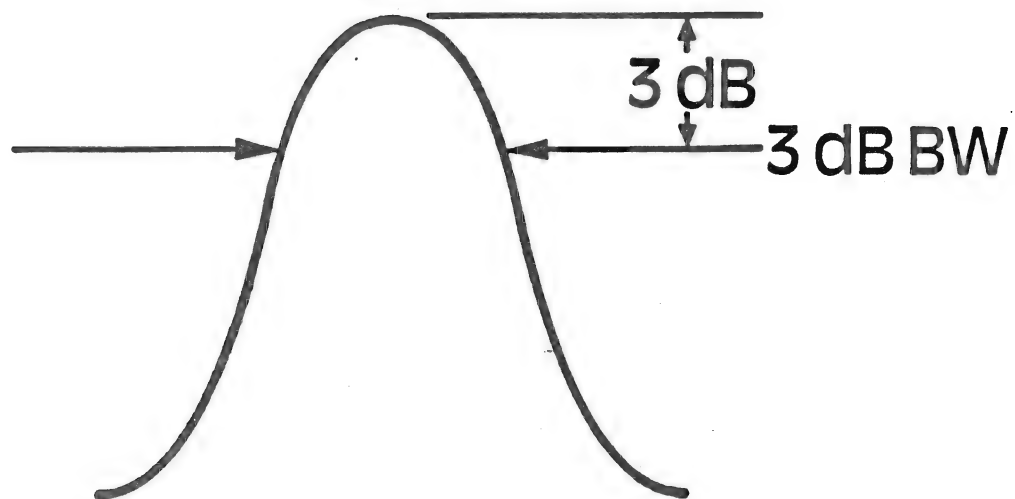
Comparison of a Spectrum Analyzer and an EMI Receiver



THE RESOLUTION BANDWIDTH FILTER DETERMINES:

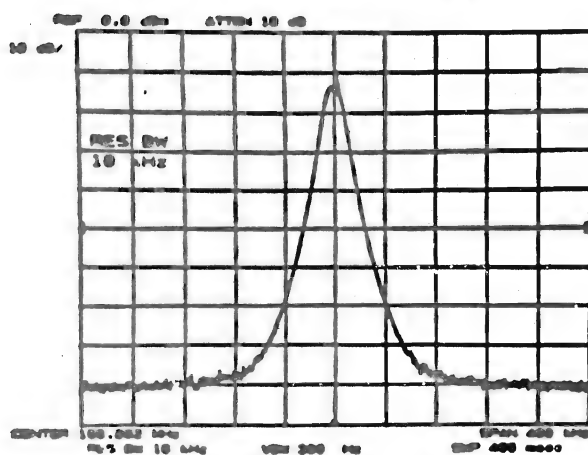
- RESOLUTION OF ADJACENT SIGNALS (SELECTIVITY)
- SPECTRUM ANALYZER SWEPTIME
- SIGNAL TYPE (BROADBAND OR NARROWBAND)
- SPECTRUM ANALYZER NOISE LEVEL (SENSITIVITY)

RESOLUTION OF TWO EQUAL AMPLITUDE SIGNALS IS DETERMINED BY THE IF FILTER 3 dB BANDWIDTH

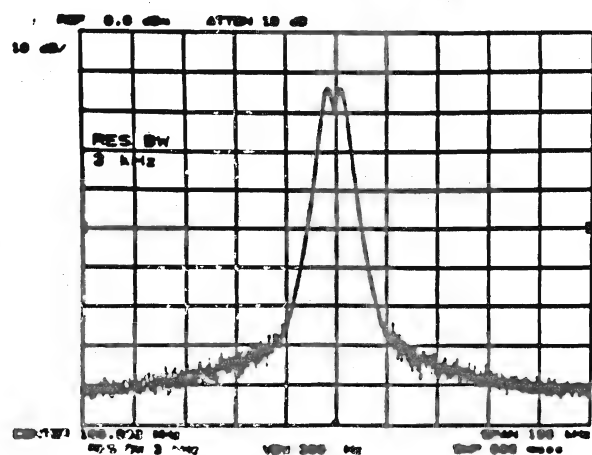


Equal Amplitude Signals Spaced

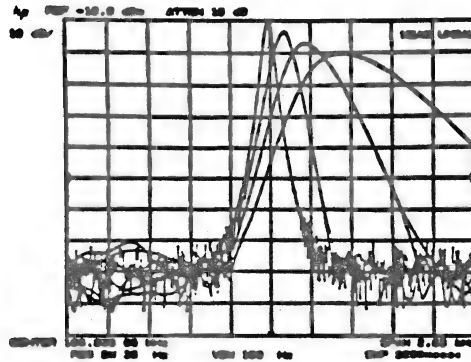
$< 3 \text{ dB BW}$



$\geq 3 \text{ dB BW}$



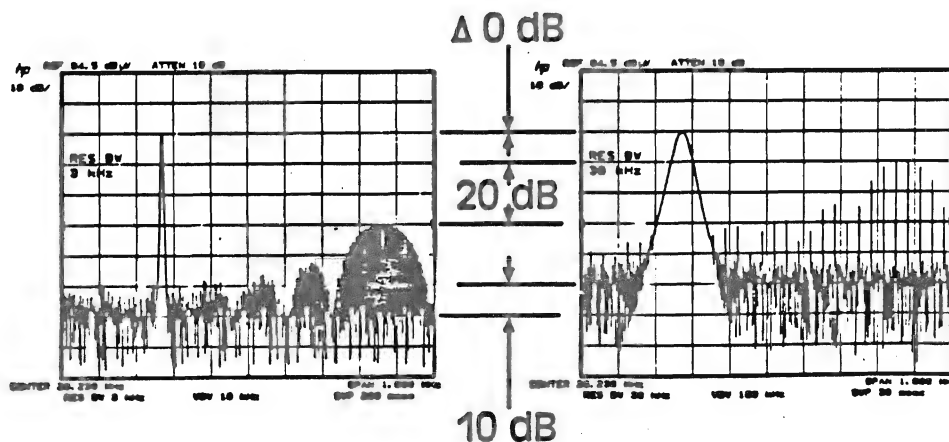
RESOLUTION BANDWIDTH IS ONE FACTOR WHICH DETERMINES MEASUREMENT TIME



Penalty For Sweeping Too Fast
Is An Uncalibrated Display

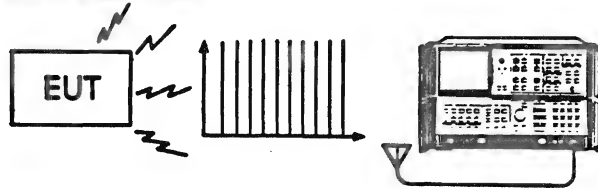
$$\text{Total Sweptime} \propto \frac{\text{Frequency Span}}{(\text{Bandwidth})^2}$$

THE EFFECT OF RESOLUTION BANDWIDTH ON DIFFERENT TYPES OF SIGNALS

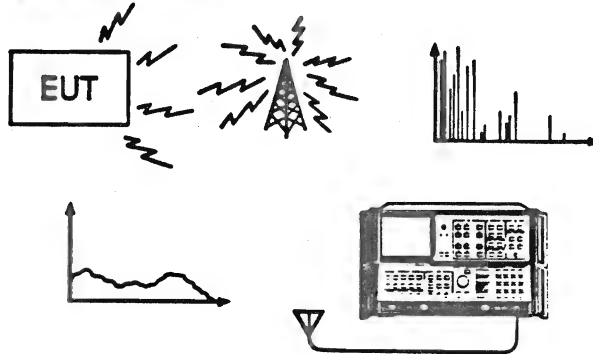


BROADBAND AND NARROWBAND EMISSIONS CAN CAUSE OVERLOAD

Broadband



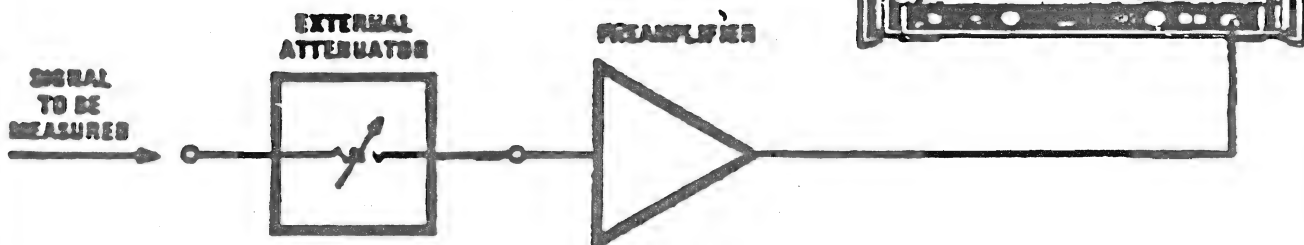
Narrowband



Setup for Overload Test

A GUIDE TO EMI MEASUREMENTS
USING THE HP85650A QUASI-PEAK ADAPTER
WITH THE
HP8568A OR 8566A SPECTRUM ANALYZER

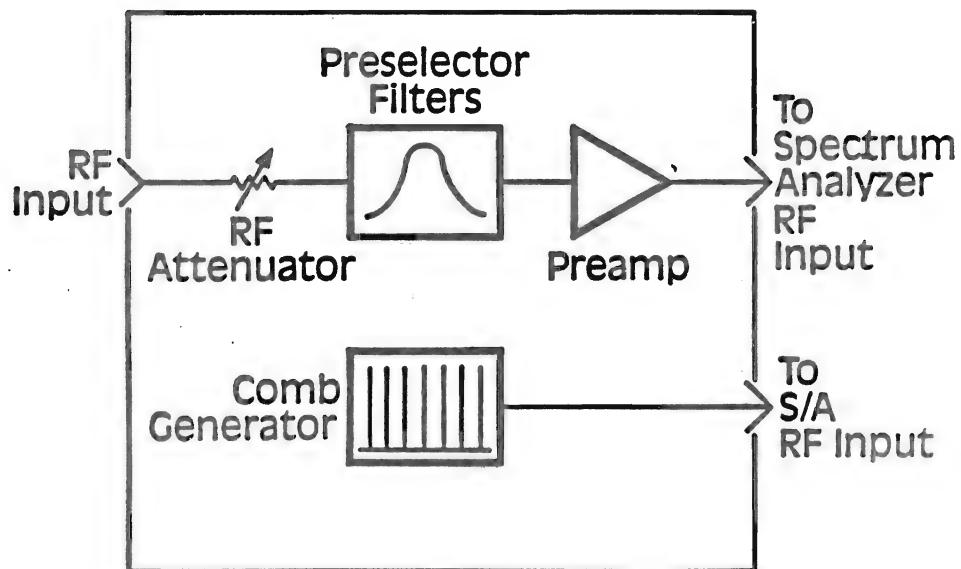
PRODUCT NOTE: NO:85650A-1



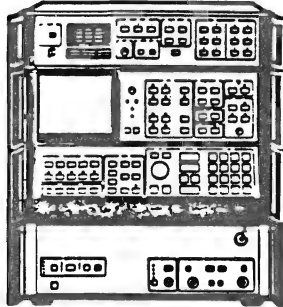
EMI MEASUREMENTS CHALLENGE THE PERFORMANCE OF SPECTRUM ANALYZERS

- OVERLOAD
- SENSITIVITY
- AMPLITUDE ACCURACY

RF PRESELECTOR BLOCK DIAGRAM

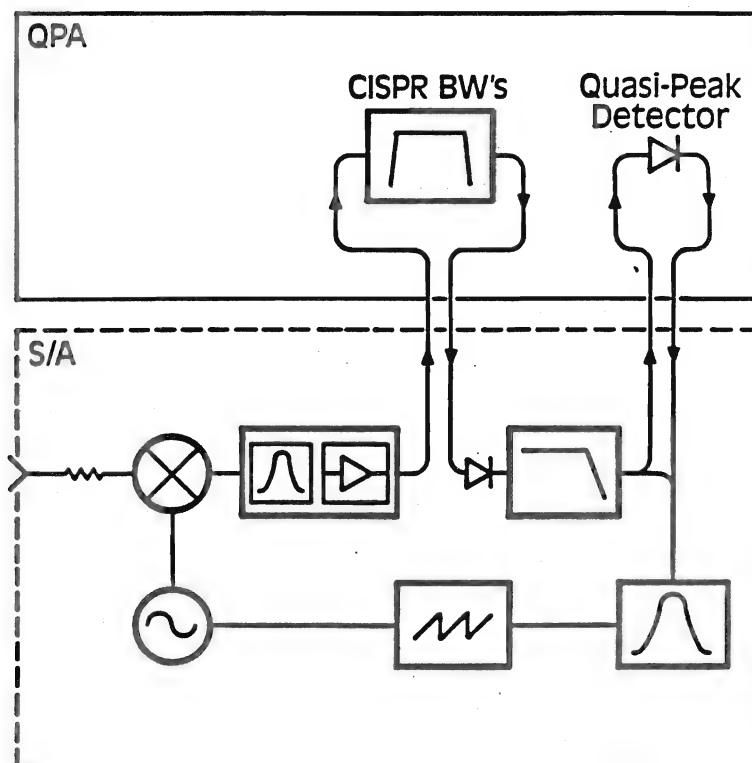


THE QUASI-PEAK ADAPTER PROVIDES REQUIRED CISPR FEATURES



- CISPR BANDWIDTHS
- QUASI-PEAK DETECTOR
- SPEAKERS
- SWITCHES

QUASI-PEAK ADAPTER BLOCK DIAGRAM



**THE QUASI-PEAK ADAPTER
PROVIDES CISPR
SPECIFIED BANDWIDTHS**

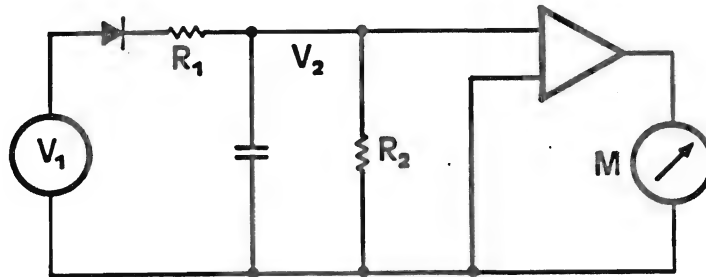
FREQ. BAND	SA RES BW	QPA BW
10-150 kHz	3 kHz	200 Hz
.15-30 MHz	100 kHz	9 kHz
.03-1 GHz	1 MHz	120 kHz

**THE QUASI-PEAK ADAPTER
ADDS QUASI-PEAK DETECTION
CAPABILITY TO THE
SPECTRUM ANALYZER/
EMI RECEIVER**

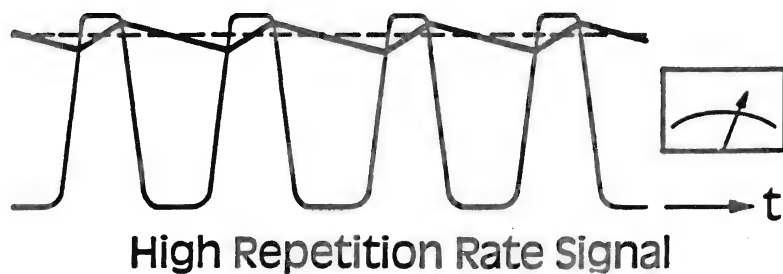
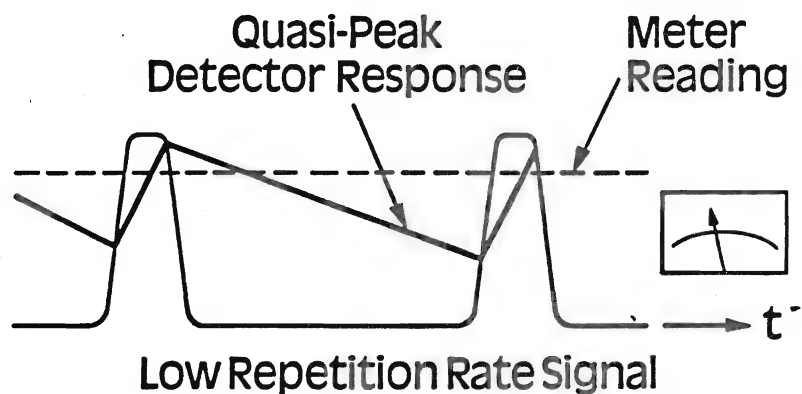
	CISPR	MIL-STD
Peak *	∞	X
Average *	X	X
Quasi-Peak	X	

*Provided by Spectrum Analyzer

**QUASI-PEAK DETECTION
REQUIRES CISPR
BANDWIDTHS, LINEAR
DISPLAY, AND
ADEQUATE SWEEPTIMES**



**QUASI-PEAK DETECTOR
OUTPUT VARIES WITH
IMPULSE RATE**



- Detector and Meter Movement Time Constants Are Specified
- Quasi-Peak Value \leq Peak Value

CISPR-BASED MEASUREMENT PROCEDURES

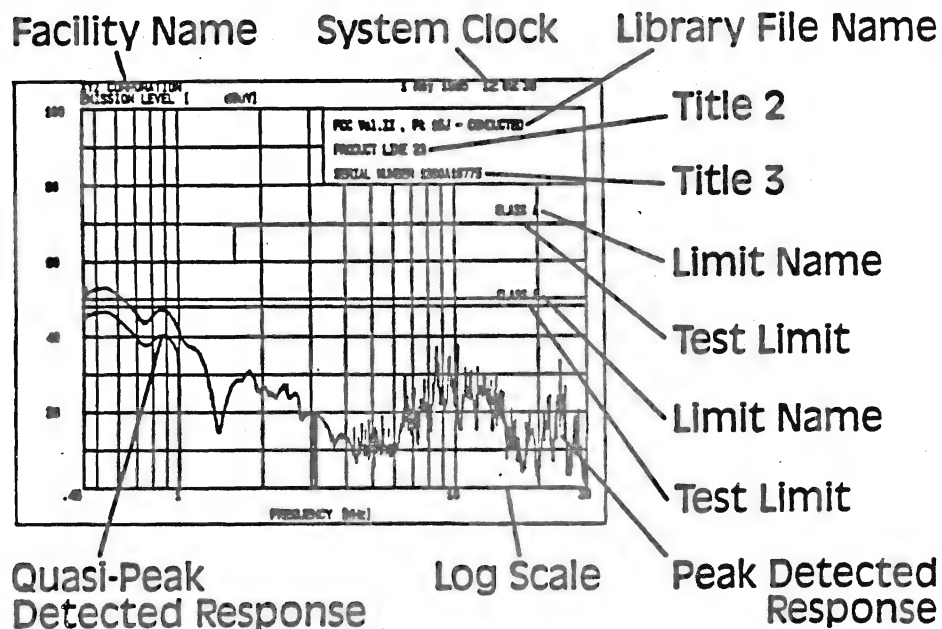
General

- Conditions Must Assure Valid, Repeatable Results
- Radio Noise Meters or Spectrum Analyzers
- Peak or Quasi-Peak Detection
- Bandwidths Specified
- EUT Configured and Exercised for Maximum Response

Conducted Tests

- Shielded Enclosures
- LISN

FULLY DOCUMENTED PLOTS...



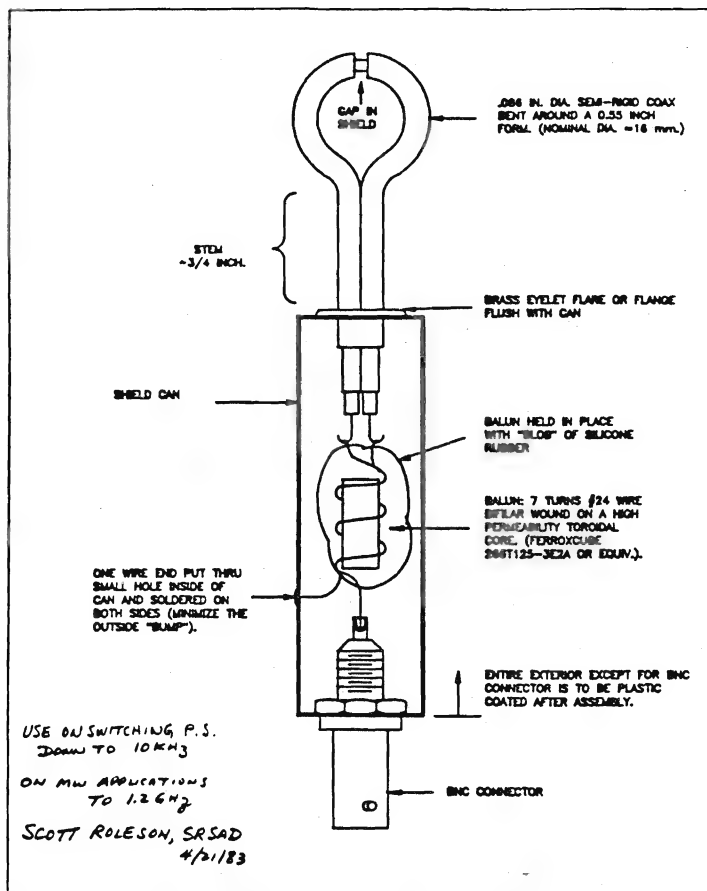
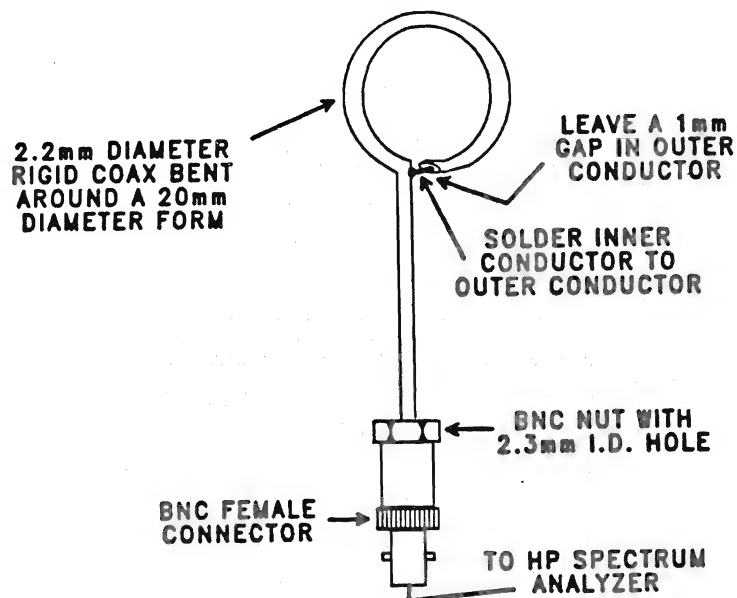


FIGURE 4. A WIDEBAND, VERY SMALL LOOP ANTENNA SUCH AS THIS IS AN EFFECTIVE MAGNETIC FIELD PROBE.

A SIMPLE WIDE-BAND LOOP PROBE





HEWLETT
PACKARD

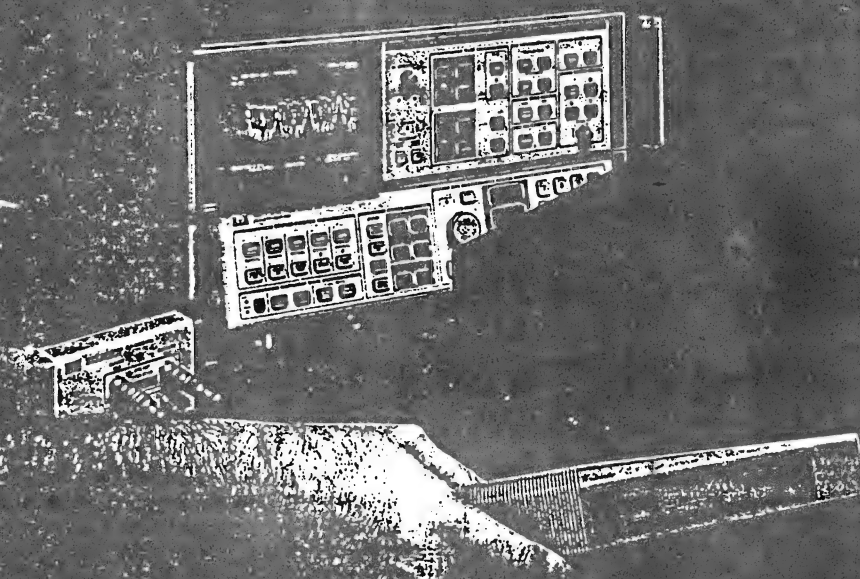
CLOSE-FIELD PROBE

30 MHz to 1 GHz

model
HP 11940A

TECHNICAL DATA 1 DEC 85

Design for EMC



with the HP 11940A Electromagnetic Field Sensor

The HP 11940A Close-Field Probe is a small, hand-held, electromagnetic-field sensor developed for use with a spectrum analyzer in electromagnetic interference (EMI) diagnostic and troubleshooting applications. Unlike a simple magnetic-loop sensor, the Close-Field Probe gives you repeatable, absolute magnetic-field measurements over a wide 30 MHz to 1 GHz frequency range. Especially designed to measure radiation from surface currents, slots, and cables, the HP 11940A is an ideal tool for diagnostic testing of printed circuit boards, cabling, and shielded enclosures. Its unique ability to provide calibrated absolute-amplitude information lets you accurately measure the magnetic-field strength of emissions. When attached to a source, the probe will generate a localized magnetic field for susceptibility testing.

How Does the Close-Field Probe Work?

The Close-Field Probe's dual-loop configuration and balun structure rejects signals due to direct and stray electric-field coupling. This stray electric-field coupling is often a major source of measurement error. The electric-field rejection provided by the HP 11940A, however, significantly reduces this error, allowing you to make repeatable measurements independent of cable layout, measurement-equipment orientation, and ambient environment.

Use the probe in conjunction with a variety of spectrum analyzers and preamplifiers to measure the frequency and absolute amplitude of problem emissions. This gives you an efficient way to track down the emission sources. Because the Close-Field Probe is a small, lightweight, passive device, it maneuvers easily around enclosures or cabling with minimal disturbance of the field. The tip is held very close to potential radiating points, which enables you to accurately locate emission "hot spots." Use the HP 8447D Preamplifier with the HP 11940A Close-Field Probe to isolate sources with amplitudes below MIL-STD 461A/B emission levels.

Who Uses the Close-Field Probe?

Circuit and mechanical designers will find that, as a diagnostic tool, the HP 11940A Close-Field Probe expands the utility of the spectrum analyzer.

Circuit Designer

The Close-Field Probe lets you optimize new product designs to reduce radiation early in the design cycle. Use the probe to help assure circuit compatibility within your design and between system components. Proper modeling of your radiation sources allows you to use data from this sensor to estimate far-field emission levels.

As a source of magnetic fields, the Close-Field Probe can be used in localized susceptibility testing. For this application, a known signal fed into the HP 11940A creates a magnetic field at the tip of the device. For broadband susceptibility testing, use the probe with a swept or tracking source such as the HP 8444A Option 059 Tracking Generator.

Mechanical Designer

You can evaluate and compare the relative shielding effectiveness of various enclosures and shielded structures using the Close-Field Probe. This application teams the HP 11940A with a spectrum analyzer and a tracking generator. The tracking generator output signal radiates from any antenna placed inside the enclosure-under-test, while the probe and spectrum analyzer provide frequency and relative amplitude information.

The HP 11940A Close-Field Probe provides the electromagnetic compliance (EMC) test engineer with a valuable tool for diagnosing radiation and susceptibility problems. This makes the goal of electromagnetic compatibility easier to achieve.

HP 11940A Characteristics

Antenna Factor:	Calibrated to within ± 2 dB in a 377 ohm field impedance. See Figure 1 for typical antenna factor data.
VSWR:	< 3:1, typically
Connector:	SMA, replaceable barrel
Maximum Input Power:	0.5 Watts
Temperature Range:	Typical variation over 0°C - $+40^{\circ}\text{C}$, $< \pm 1$ dB
Dielectric Breakdown:	1 kV, typically

Ordering Information

HP 11940A Close-Field Probe	\$ 500.
Option 001 Rotary Joint (available June 1986)	375.
Option 002 RG223 Cable (shielded cable) 2m, with SMA connectors	83.
Spectrum Analyzers:	
HP 8567A RF Spectrum Analyzer (10 kHz - 1.5 GHz)	27,000.
HP 8568B RF Spectrum Analyzer (100 Hz - 1.5 GHz)	34,600.
HP 8566B Microwave Spectrum Analyzer (100 Hz - 22 GHz)	55,000.

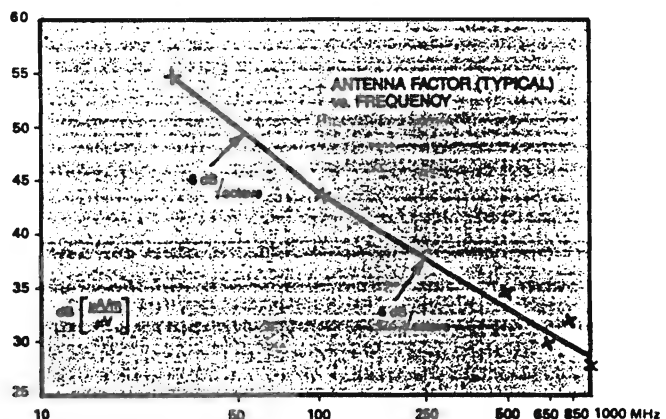


Figure 1. The antenna-factor units used in this chart (dB ($\mu\text{A/m}/\mu\text{V}$)) should be added to the measured voltage in dB μV on the spectrum analyzer to give magnetic-field strength in dB ($\mu\text{A/m}$).

The Close-Field Probe is supplied with a calibration chart giving output voltage versus magnetic field strength at five selected frequencies.

Accessories:

HP 8447D Preamplifier (100 kHz - 1.3 GHz)	\$ 1,100.
HP 8444A Option 059 Tracking Generator (100 MHz - 1.5 GHz)	4,760.
HP 8656B Signal Generator (0.1 - 990 MHz)	6,500.

For more information, call your local HP sales office listed in the telephone directory white pages. Ask for the Electronic Instruments Department. Or write to Hewlett-Packard: U.S.A. — P.O. Box 10301, Palo Alto, CA 94303-0890. Europe — P.O. Box 999, 1180 AZ Amstelveen, the Netherlands. Canada — 6877 Goreway Drive, Mississauga, L4V 1M8, Ontario. Japan — Yokogawa-Hewlett-Packard Ltd., 3-29-21, Takaido-Higashi, Suginami-ku, Tokyo 168. Elsewhere in the world, write to Hewlett-Packard Intercontinental, 3495 Deer Creek Road, Palo Alto, CA 94304.

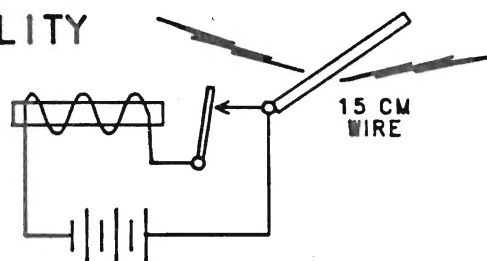
PRICES AND

DATA SUBJECT TO CHANGE

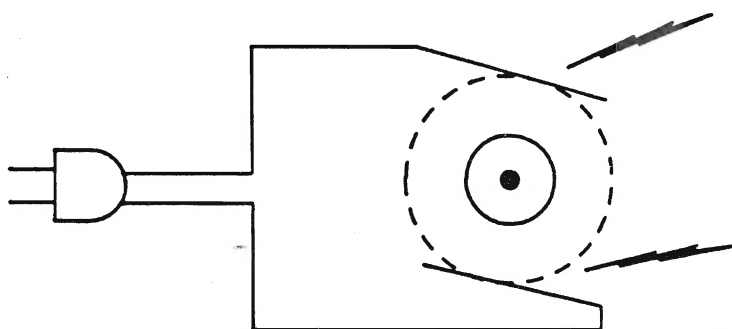
PRINTED IN U.S.A.

SOURCES FOR TESTING SUSCEPTIBILITY

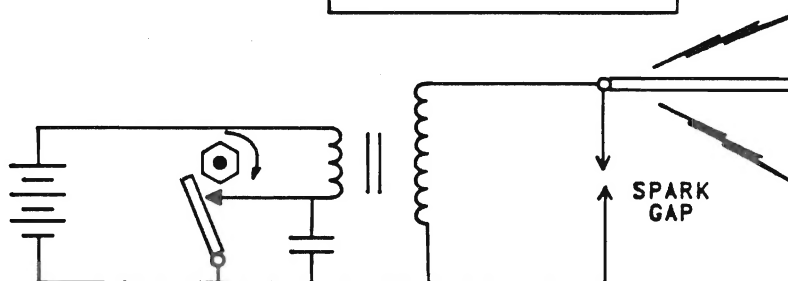
1. CHATTERING RELAY WITH 15 CM ANTENNA



2. ELECTRIC APPLIANCE WITH BRUSH TYPE MOTOR, ESPECIALLY GOOD FOR CONDUCTED EMI (i.e. SHAVER, ELECTRIC DRILL)



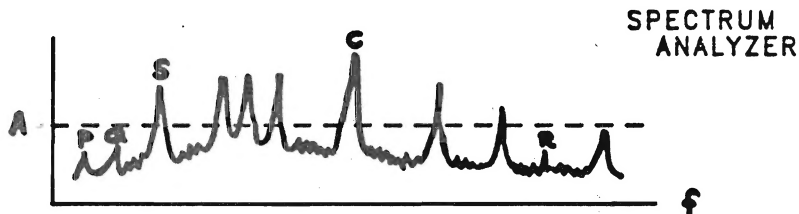
3. IGNITION COIL



SUMMARY

GETTING STARTED - SOLVING AN EMI PROBLEM

MEASURE:



ANALYZE:

WHICH ARE INTENTIONAL (USEFUL) SIGNALS? **S, C, P, Q, R**

WHICH ARE NON-INTENTIONAL (NOT USEFUL) SIGNALS?

- ARE SOME NON-COHERENT (NOISE, BB) SIGNALS?

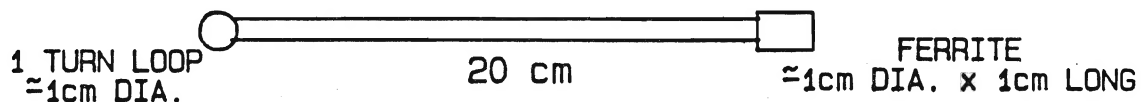
FIND/IDENTIFY:

TURN SOURCES ON/OFF AND WATCH SPECTRUM ANALYZER

TURN ON/OFF/SHORT MIXERS, BUFFER, DIVIDERS, CLOCKS,

FLIP-FLOPS, GATES, ETC.

PROBE NEAR COMPONENTS WITH EMI USING LOOPS, FERRITE;



SUMMARY STEPS

1. ELIMINATE
2. ISOLATE
3. REORIENT
4. SHIELD
5. FILTER
6. GROUND
7. BALANCE/CANCEL
8. IMPEDANCE CONTROL
9. CABLE DESIGN
10. MINIMIZE LOOPS
11. PC TRACE REDESIGN
12. MINIMIZE/MOVE
RESONANCE
13. ELIMINATE NON-LINEAR
DEVICES

E M I REDUCTION CHECKLIST

REDUCING NOISE AT THE SOURCE

- MINIMIZE LOOPS CONTAINING PULSE CURRENTS
- SHIELD NOISE SOURCES AT THE MODULE LEVEL
- FILTER LEADS LEAVING A NOISY MODULE
- USE TWISTED WIRE PAIRS TO CANCEL NOISE
- USE SHIELDED WIRES WHERE NECESSARY
- USE PULSES WITH SLOWEST POSSIBLE RISE TIME

REDUCING NOISE COUPLING

- ROUTE LEADS WITH LOW LEVEL SIGNALS NEAREST CHASSIS
- USE TWISTED WIRE PAIRS
- USE COAX CABLES AT THE HIGHER FREQUENCIES & GROUND BOTH ENDS
- USE COAX CABLES AT LOWER FREQUENCIES WITH ONE END GROUNDED
- USE SEPARATE GROUNDS FOR HIGH AND LOW LEVEL SIGNALS
- USE SEPARATE PINS ON CONNECTORS FOR SIGNAL GROUNDS
- ON RIBBON CABLES, PLACE NOISY SIGNAL ON EDGE NEXT TO A GROUND

REDUCING GROUND COUPLING

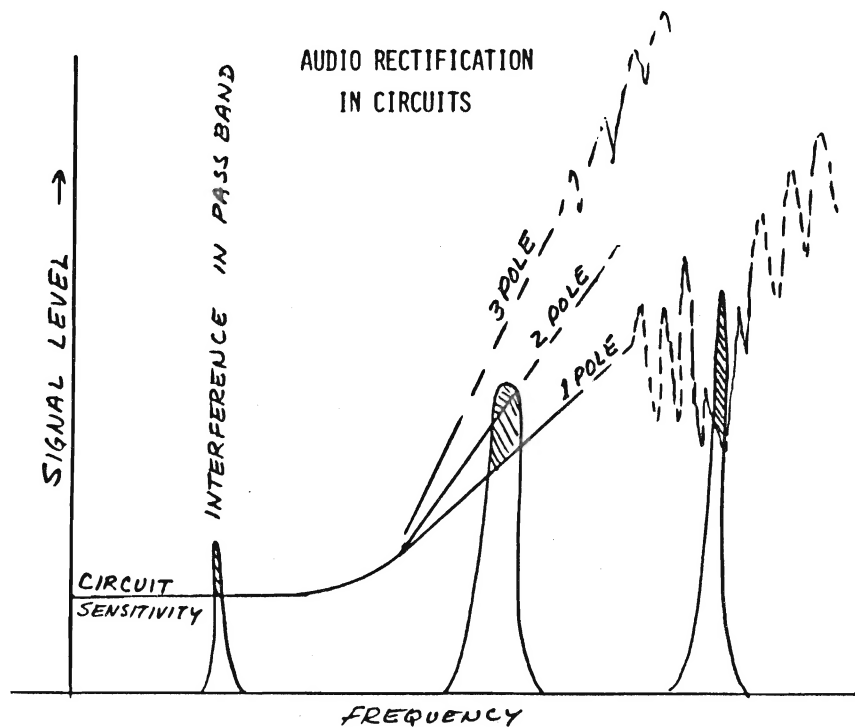
- MAKE GROUND LEADS SHORT AS POSSIBLE
- SEPARATE NOISY AND QUIET GROUNDS
- AVOID GROUND LOOPS
- INSTALL CIRCUIT GROUNDS SEPARATE FROM CHASSIS GROUNDS
- USE STAR LOCK WASHERS TO BREAK PAINT FOR GROUND ON CHASSIS
- FOR HIGH FREQUENCIES, USE A SINGLE GROUND
- MOUNT COMPONENTS SECURELY TO PREVENT ACCIDENTAL GROUNDS
- USE BALANCED CIRCUITS WHERE NECESSARY TO AVOID GROUND LOOPS

OTHER REDUCTIONS

- INSTALL LOW IMPEDANCE LINES FOR POWER LINES
- KEEP SENSITIVE LEADS SHORT
- PLACE SENSITIVE CIRCUITS INSIDE A SHIELDED ENCLOSURE
- FILTER LEADS TO SENSITIVE CIRCUITS IN AN ENCLOSURE
- LEADS BEYOND THE CABLE SHIELD SHOULD BE SHORT AS PRACTICAL

REDUCING NOISE TO A RECEIVER OR SENSITIVE CIRCUITS

- LIMIT BANDWIDTH ONLY TO THAT NECESSARY
- SEPARATE SENSITIVE AND NOISY CIRCUITS
- DECOUPLE THE POWER SOURCES
- USE A SMALL BYPASS CAPACITOR IN PARALLEL WITH ELECTROLYTICS
- CONNECT CASE OR OUTSIDE FOIL END OF CAPACITORS TO GROUND
- IF NECESSARY, USE SHIELDED ENCLOSURE
- USE FREQUENCY SELECTIVE FILTERS WHERE PRACTICAL



EMC/EMI TRAINING:

DON WHITE CONSULTANTS, INC.
STATE ROUTE 625, ROUTE 1, BOX 450
GAINESVILLE, VIRGINIA 22065, U.S.A.

THE CENTER FOR PROFESSIONAL ADVANCEMENT (HENRY W. OTT)
P.O. BOX H
EAST BRUNSWICK, NEW JERSEY 08816, U.S.A.

EMC/EMI PUBLICATIONS:

EMI CONTROL METHODOLOGY & PROCEDURES (DESIGN SYNTHESIS)
DONALD R.J. WHITE (SEE ABOVE FOR ADDRESS)

NOISE REDUCTION TECHNIQUES IN ELECTRONIC SYSTEMS
BY HENRY W. OTT, (JOHN WILEY & SONS, NEW YORK, USA)

IEEE GROUP ON ELECTROMAGNETIC COMPATIBILITY
IEEE SERVICE CENTER, 445 HOFES LAND, PISCATAWAY, N.J. 08854, USA

ENGINEERING DESIGN HANDBOOK, EMC
DARCOM-P 706-410, U.S. ARMY, MARCH 1977
DEFENSE TECHNICAL INFORMATION CENTER
DEFENSE LOGISTICS AGENCY
CAMERON STATION, ALEXANDRIA, VA 22314

EMC DESIGN GUIDE, NAVAIR AD 1115. JULY 1980 REV.
FOR AVIONICS AND RELATED GROUND SUPPORT EQUIPMENT
COMMANDER, NAVAL SURFACE WEAPONS CENTER, DAHLGREN LABORATORY
ATTN: DF-52, DAHLGREN, VA 22448

EMC HANDBOOK AFSC DH1-4, 5 JULY 1979 REV.
ASD/ENESS (MR. NORVELL)
WRIGHT PATTERSON AFB, OH 45433